

PRODUCT CATALOGUE 2026

POWER TRANSFORMERS

Reliable Energy Solutions for Global Markets

Milestone (Xiong'an)
Electrical Technology Co., Ltd.

www.milestonelectric.com



ABOUT US

Milestone (Xiong'an) Electrical Technology Co., Ltd. supplies transformers and compact substations for international power projects. Based in Xiong'an New Area, Hebei, China, we support equipment selection, technical review and project delivery.

Our portfolio covers power transformers, distribution transformers, dry-type transformers, compact substations and special applications. Project supply can cover voltage classes up to 230 kV, according to the agreed technical scope. 50 Hz and 60 Hz configurations are available.

We work with utilities, EPC contractors, oil and gas companies, mining projects and industrial users.

Technical data sheets, drawings, inspection plans and test records support project review. Every unit undergoes testing before shipment, with FAT witnessing available. Remote or on-site support follows the project scope.

38,000	1,500	300
m² Production area	Units / month Production capacity	Team members

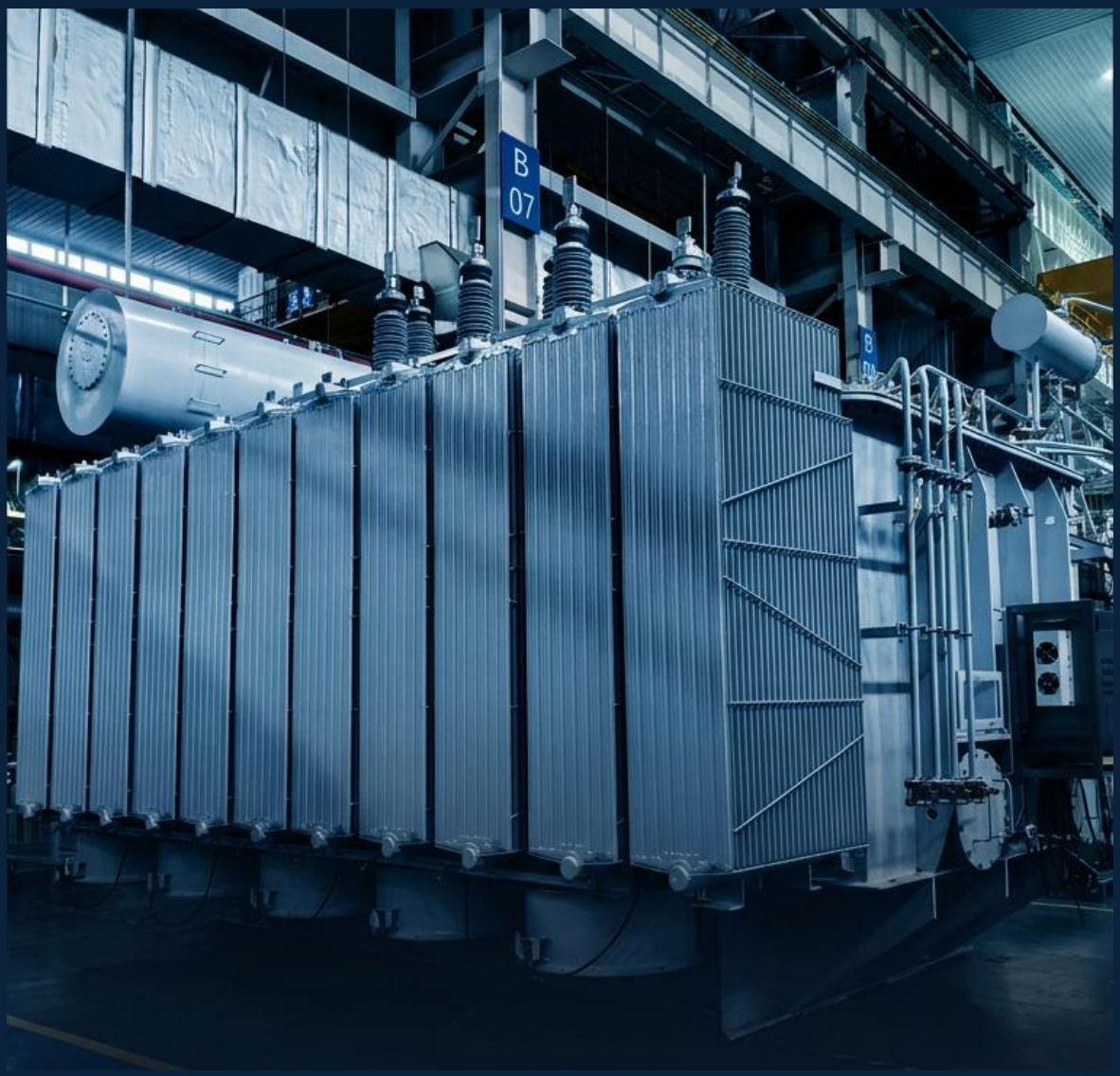
PRODUCT CATALOGUE

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Transformer families, selection information and project support.

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Company capability up to 230 kV · 50 / 60 Hz projects · Export documentation



01 OIL-IMMERSED TRANSFORMERS

Distribution and power transformers for utility networks, industrial plants and project substations. Product families include 10 kV, 35 kV, 110 kV and 220 kV designs.

50–360,000 kVA in the following tables

OIL-IMMERSED TRANSFORMERS

DESIGNED AROUND THE DUTY

Confirm the electrical system and installation conditions before selecting a rating.

01 Electrical configuration

Rated power, HV / LV voltages, frequency, vector group, impedance and neutral arrangement establish the basic transformer design.

02 Cooling & oil preservation

ONAN, ONAF or other cooling arrangements are selected for the duty. Sealed-tank and conservator designs depend on the approved construction.

03 Insulation & site conditions

State the system highest voltage, insulation levels, altitude, ambient temperatures, pollution exposure and installation environment.

04 Connections & accessories

Coordinate bushings or cable boxes, terminal orientation, tap changer, protection devices, monitoring, marshalling and lifting interfaces.

COMPARE LOSSES ON THE SAME BASIS

P_0 is the no-load loss; Pk is the load loss. Compare values at the same reference temperature, frequency, tapping and applicable test basis. Series names alone do not establish compliance with a national efficiency class.

PROJECT STANDARD

Specify the applicable IEC 60076 parts, local requirements and agreed test schedule in the RFQ. Guaranteed values belong in the approved technical schedule.

DISTRIBUTION CLASS

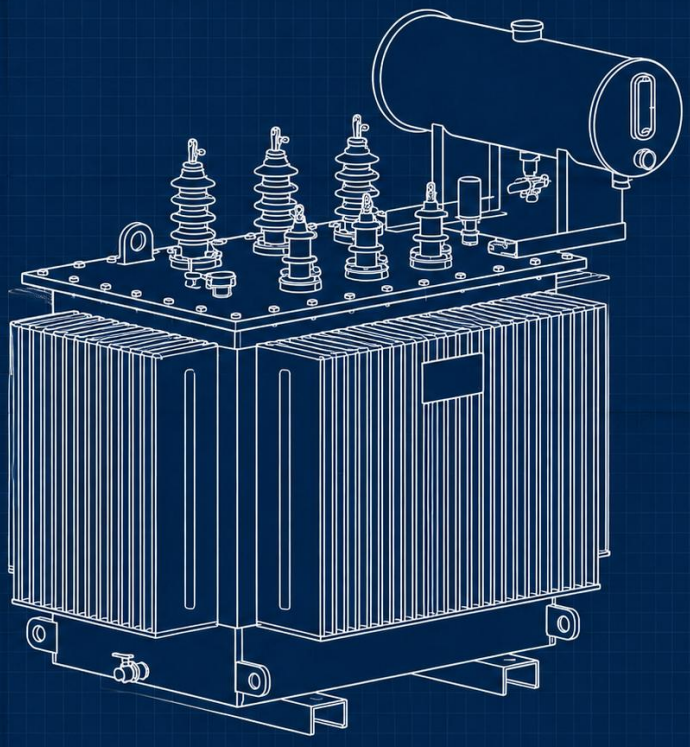
10 kV

OIL-IMMERSED TRANSFORMERS

S11 / S13 SERIES

Distribution transformer comparison

50-2,500 kVA



Oil-immersed | Low-loss design | Project options

S11 / S13	≤2.0%	4.0-6.0%	50-2,500
SERIES COMPARISON	NO-LOAD CURRENT	IMPEDANCE uk	kVA RANGE

Capacity (kVA)	HV (kV)	LV (kV)	Vector group	S11 P_o / Pk (kW)	S13 P_o / Pk (kW)	I_o (%)	uk (%)	Weight (kg)
50	10	0.4	Dyn11	0.060 / 0.960	0.053 / 0.870	2.0	4.0	275
100	10	0.4	Dyn11	0.100 / 1.500	0.087 / 1.500	1.8	4.0	350
160	10	0.4	Dyn11	0.140 / 2.310	0.125 / 2.100	1.6	4.0	450
200	10	0.4	Dyn11	0.165 / 2.750	0.147 / 2.500	1.5	4.0	495
250	10	0.4	Dyn11	0.197 / 3.250	0.175 / 2.950	1.4	4.0	520
315	10	0.4	Dyn11	0.235 / 3.900	0.208 / 3.550	1.4	4.0	590
400	10	0.4	Dyn11	0.280 / 4.730	0.250 / 4.300	1.3	4.0	680
500	10	0.4	Dyn11	0.335 / 5.610	0.300 / 5.100	1.2	4.0	760
630	10	0.4	Dyn11	0.400 / 6.820	0.356 / 6.200	1.1	4.0	830
800	10	0.4	Dyn11	0.480 / 8.250	0.425 / 7.500	1.0	4.5	880
1000	10	0.4	Dyn11	0.560 / 9.900	0.500 / 9.000	1.0	4.5	1005
1250	10	0.4	Dyn11	0.673 / 11.55	0.600 / 10.50	0.9	4.5	1160
1600	10	0.4	Dyn11	0.800 / 14.30	0.715 / 13.00	0.8	4.5	1250
2000	10	0.4	Dyn11	0.950 / 17.60	0.850 / 16.00	0.7	6.0	1400
2500	10	0.4	Dyn11	1.120 / 20.90	1.000 / 19.00	0.6	6.0	1550

P_o: no-load loss Pk: load loss I_o: no-load current uk: short-circuit impedance

Review sample: original values retained. Engineering verification required before issue.

DISTRIBUTION CLASS

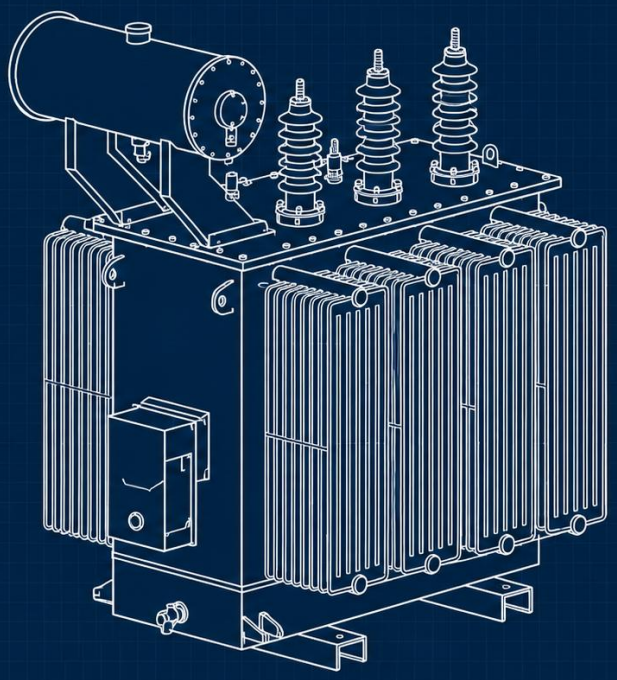
35 kV

OIL-IMMERSED TRANSFORMERS

S9 / S11 SERIES

Distribution transformer comparison

50–1,600 kVA



Oil-immersed | Series comparison | Project options

S9 / S11	≤2.0%	6.5%	50–1,600
SERIES COMPARISON	NO-LOAD CURRENT	IMPEDANCE uk	kVA RANGE

Capacity (kVA)	HV (kV)	LV (kV)	Vector group	S9 P_o / Pk (kW)	S11 P_o / Pk (kW)	I_o (%)	uk (%)	Weight (kg)
50	35	0.4	Yyn0	0.21 / 1.21	0.17 / 1.15	2.0	6.5	275
100	35	0.4	Yyn0	0.29 / 2.02	0.23 / 1.92	1.8	6.5	350
125	35	0.4	Yyn0	0.34 / 2.38	0.27 / 2.26	1.7	6.5	430
160	35	0.4	Yyn0	0.36 / 2.83	0.29 / 2.69	1.6	6.5	450
200	35	0.4	Dyn11	0.43 / 3.33	0.34 / 3.16	1.5	6.5	495
250	35	0.4	Dyn11	0.51 / 3.96	0.41 / 3.76	1.4	6.5	520
315	35	0.4	Dyn11	0.61 / 4.77	0.49 / 4.53	1.4	6.5	590
400	35	0.4	Dyn11	0.73 / 5.76	0.58 / 5.47	1.3	6.5	680
500	35	0.4	Dyn11	0.86 / 6.93	0.69 / 6.58	1.2	6.5	760
630	35	0.4	Dyn11	1.04 / 8.28	0.83 / 7.87	1.1	6.5	830
800	35	0.4	Dyn11	1.23 / 9.90	0.98 / 9.41	1.0	6.5	880
1000	35	0.4	Dyn11	1.44 / 12.15	1.15 / 11.54	1.0	6.5	1005
1250	35	0.4	Dyn11	1.76 / 14.67	1.41 / 13.94	0.9	6.5	1160
1600	35	0.4	Dyn11	2.12 / 17.55	1.70 / 16.67	0.8	6.5	1250

P_o: no-load loss Pk: load loss I_o: no-load current uk: short-circuit impedance

Original catalogue values retained; engineering confirmation required before commercial issue.

POWER CLASS

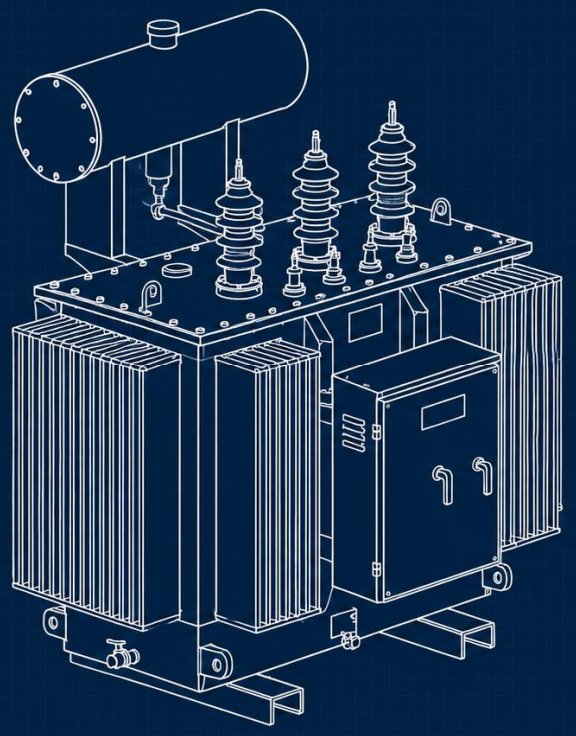
35 kV

POWER TRANSFORMERS

S11 SERIES

Medium-voltage power transformer

3,150–31,500 kVA



Oil-immersed | **Cooling by design** | **Project options**

S11	Yd11 / YNd11	7.0–8.0%	3.15–31.5
SERIES	VECTOR GROUPS	IMPEDANCE uk	MVA RANGE

Capacity (kVA)	HV (kV)	LV (kV)	Vector group	P_o (kW)	Pk (kW)	I_o (%)	uk (%)
3150	35±2×2.5%	6.3~10.5	Yd11	3.80	24.30	0.56	7.0
4000	35±2×2.5%	6.3~10.5	Yd11	4.52	28.80	0.56	7.0
5000	35±2×2.5%	6.3~10.5	Yd11	5.40	33.03	0.48	7.0
6300	35±2×2.5%	6.3~10.5	Yd11	6.56	36.90	0.48	7.0
8000	35±2×2.5%	6.3~10.5	YNd11	9.00	40.50	0.42	7.5
10000	35±2×2.5%	6.3~10.5	YNd11	10.88	47.70	0.42	7.5
12500	35±2×2.5%	6.3~10.5	YNd11	12.60	56.70	0.40	7.5
16000	35±2×2.5%	6.3~10.5	YNd11	15.20	69.30	0.40	7.5
20000	35±2×2.5%	6.3~10.5	YNd11	18.00	83.70	0.40	8.0
25000	35±2×2.5%	6.3~10.5	YNd11	21.28	99.00	0.32	8.0
31500	35±2×2.5%	6.3~10.5	YNd11	25.28	118.80	0.32	8.0

P_o: no-load loss Pk: load loss I_o: no-load current uk: short-circuit impedance

Original catalogue values retained; engineering confirmation required before commercial issue.

POWER CLASS

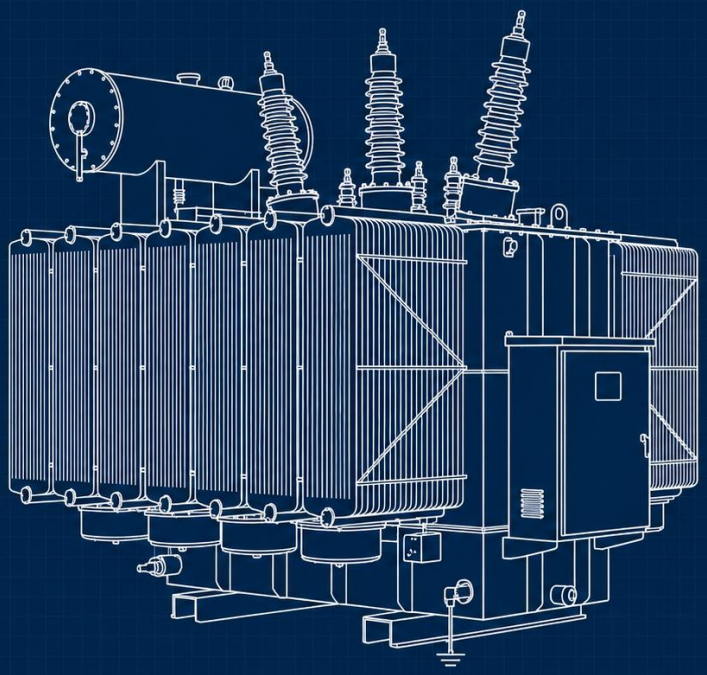
110 kV

POWER TRANSFORMERS

S11 SERIES

High-voltage power transformer

6,300–180,000 kVA



Conservator design | **Cooling by design** | **Substation duty**

S11	YNd11	10.5 / 17%	6.3–180
SERIES	VECTOR GROUP	IMPEDANCE uk	MVA RANGE

Capacity (kVA)	HV (kV)	LV (kV)	Vector group	P_o (kW)	Pk (kW)	I_o (%)	uk (%)
6300	110±2×2.5%	6.3~10.5	YNd11	9.3	36	0.60	10.5
8000	110±2×2.5%	6.3~10.5	YNd11	11.2	45	0.60	10.5
10000	110±2×2.5%	6.3~10.5	YNd11	13.2	53	0.55	10.5
12500	110±2×2.5%	6.3~10.5	YNd11	15.6	63	0.55	10.5
16000	110±2×2.5%	6.3~10.5	YNd11	18.8	77	0.50	10.5
20000	110±2×2.5%	6.3~10.5	YNd11	22.0	96	0.50	10.5
25000	110±2×2.5%	6.3~10.5	YNd11	26.0	115	0.45	10.5
31500	110±2×2.5%	6.3~10.5	YNd11	30.8	133	0.45	10.5
40000	110±2×2.5%	6.6~13.8	YNd11	36.8	156	0.40	10.5
50000	110±2×2.5%	6.6~13.8	YNd11	44.0	194	0.40	10.5
63000	110±2×2.5%	10.5~13.8	YNd11	52.0	234	0.35	10.5
75000	110±2×2.5%	10.5~13.8	YNd11	59.0	278	0.35	10.5
90000	110±2×2.5%	10.5~13.8	YNd11	68.0	320	0.30	10.5
120000	110±2×2.5%	13.8~15.75	YNd11	84.8	397	0.30	17
150000	110±2×2.5%	13.8~15.75	YNd11	100.2	472	0.30	17
180000	110±2×2.5%	15.75	YNd11	112.5	532	0.25	17

P_o: no-load loss Pk: load loss I_o: no-load current uk: short-circuit impedance

Original catalogue values retained; engineering confirmation required before commercial issue.

POWER CLASS

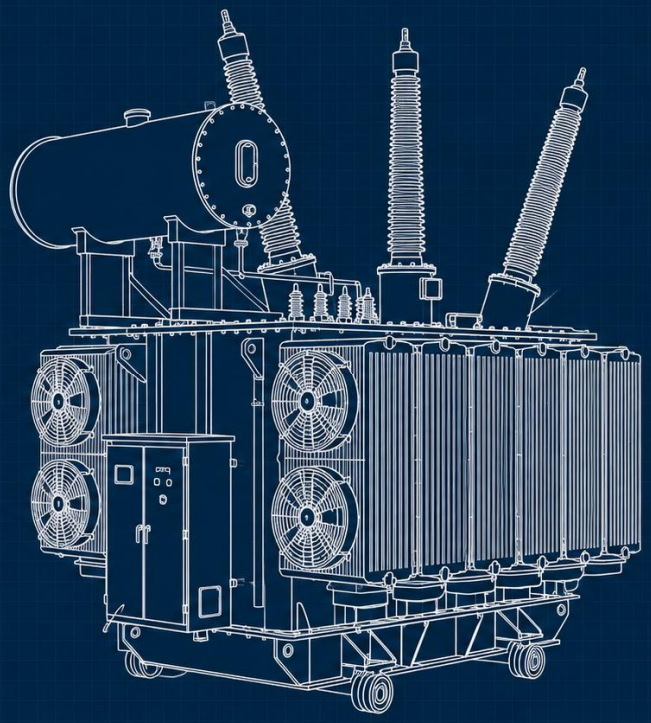
220 kV

POWER TRANSFORMERS

S11 SERIES

High-voltage power transformer

31,500–360,000 kVA



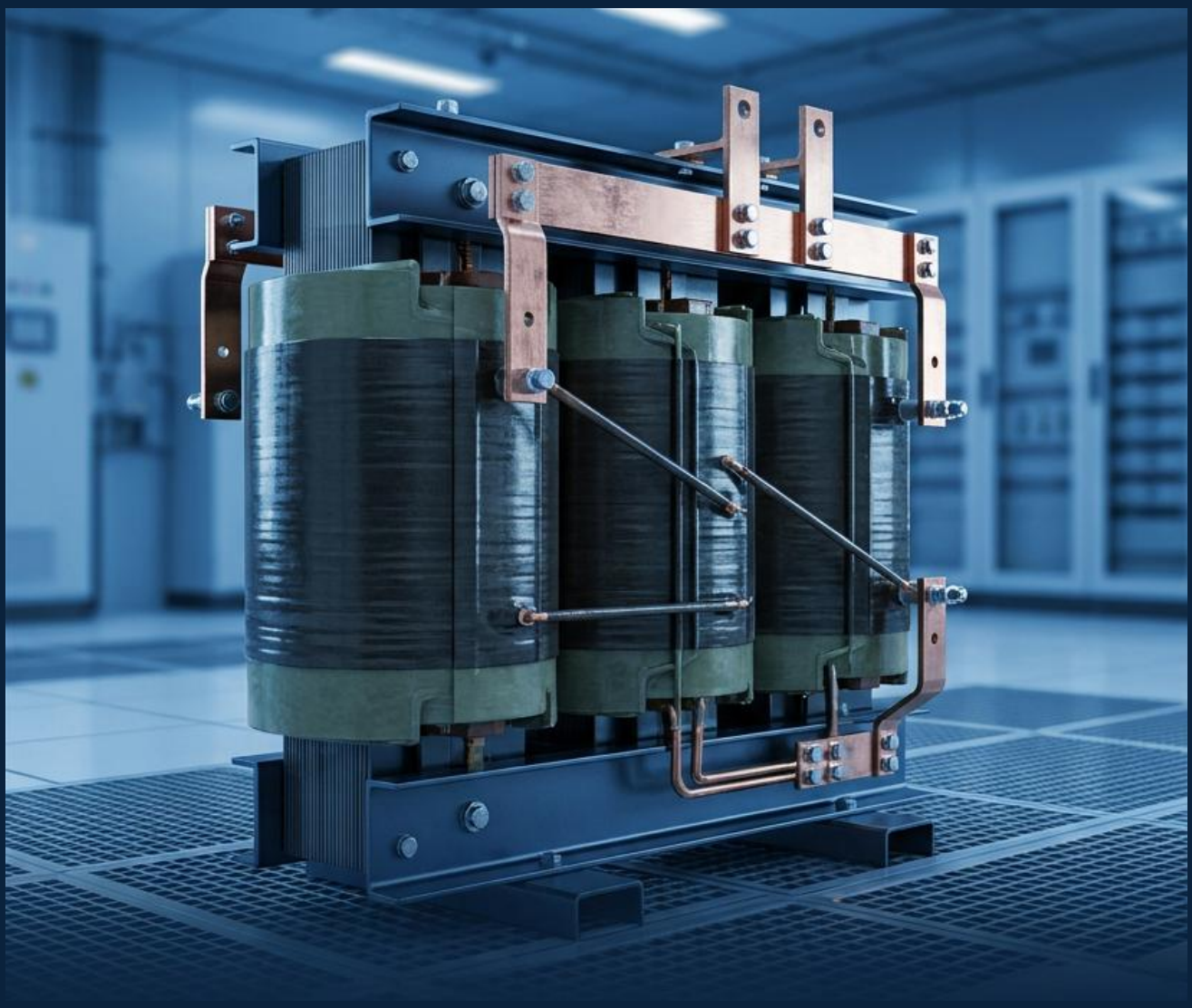
Cooling by design | **Tap scheme by RFQ** | **Grid applications**

S11	YNd11	12–14%	31.5–360
SERIES	VECTOR GROUP	IMPEDANCE uk	MVA RANGE

Capacity (kVA)	HV (kV)	LV (kV)	Vector group	P_o (kW)	Pk (kW)	I_o (%)	uk (%)
31500	220±2×2.5%	6.3	YNd11	35	135	0.70	12~14
40000	220±2×2.5%	6.6	YNd11	41	157	0.70	12~14
50000	220±2×2.5%	10.5	YNd11	49	189	0.65	12~14
63000	220±2×2.5%	11	YNd11	58	220	0.65	12~14
75000	220±2×2.5%	10.5	YNd11	67	250	0.60	12~14
90000	220±2×2.5%	11	YNd11	77	288	0.55	12~14
120000	220±2×2.5%	13.8	YNd11	96	345	0.55	12~14
150000	220±2×2.5%	11~15.75	YNd11	112	405	0.50	12~14
180000	220±2×2.5%	15.75	YNd11	128	459	0.46	12~14
240000	220±2×2.5%	15.75~20	YNd11	160	567	0.42	12~14
300000	220±2×2.5%	15.75~18	YNd11	189	675	0.38	12~14
360000	220±2×2.5%	18~20	YNd11	217	774	0.38	12~14

P_o: no-load loss Pk: load loss I_o: no-load current uk: short-circuit impedance

Original catalogue values retained; engineering confirmation required before commercial issue.



02 DRY-TYPE TRANSFORMERS

Air-cooled transformers for indoor power distribution and installations where oil containment is a concern. Cast-resin construction, enclosures and cooling arrangements are specified for the service conditions.

10 / 35 kV · 30–2,500 kVA in the tables

DRY-TYPE TRANSFORMERS

INSULATION, COOLING & SITE

Match the transformer and enclosure to the room, load and environmental conditions.

01 Insulation system

Confirm the insulation system class, winding temperature rise and permitted operating temperatures as a coordinated design.

02 Natural or forced-air cooling

AN or AF operation, fan control and any additional rating depend on the approved design. State the continuous and cyclic load duty.

03 Installation & ventilation

Provide room dimensions, ventilation, clearances, cable routing and enclosure requirements. Altitude and ambient temperature affect selection.

04 Monitoring & protection

Coordinate winding-temperature sensors, controller, alarm / trip contacts, fan supply, surge protection and earthing interfaces.

TESTING AND ENVIRONMENTAL CLASSIFICATION

Specify IEC 60076-11 as applicable, including dielectric, thermal and enclosure requirements. Environmental, climatic and fire-behaviour classifications should be supported by the relevant test evidence for the offered design.

LOSS COMPARISON

Confirm the reference temperature before comparing Pk values. Pages 13 and 14 retain different temperature references from the original source; see the engineering review list.

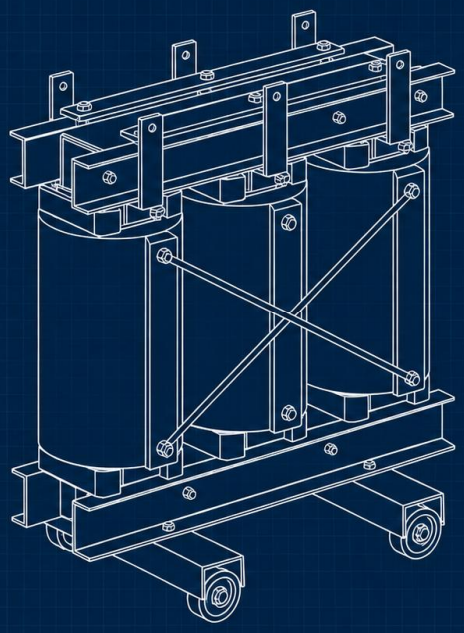
CAST-RESIN SERIES

10 kV

DRY-TYPE TRANSFORMERS

SCB11 SERIES

30–2,500 kVA



CLASS F	Dyn11	4 / 6%	30–2,500
INSULATION SYSTEM	VECTOR GROUP	IMPEDANCE uk	kVA RANGE

Capacity (kVA)	HV (kV)	LV (kV)	Vector group	Insulation class	P_o (W)	Pk (W) 145°C*	I_o (%)	uk (%)
30	10	0.4	Dyn11	F	190	710	2.0	4
50	10	0.4	Dyn11	F	270	1000	1.8	4
80	10	0.4	Dyn11	F	370	1380	1.6	4
100	10	0.4	Dyn11	F	400	1570	1.6	4
125	10	0.4	Dyn11	F	470	1850	1.2	4
160	10	0.4	Dyn11	F	550	2130	1.2	4
200	10	0.4	Dyn11	F	630	2530	1.0	4
250	10	0.4	Dyn11	F	720	2760	1.0	4
315	10	0.4	Dyn11	F	880	3470	1.0	4
400	10	0.4	Dyn11	F	980	3990	0.9	4
500	10	0.4	Dyn11	F	1160	4880	0.9	4/6
630	10	0.4	Dyn11	F	1350	5880	0.8	4/6
800	10	0.4	Dyn11	F	1520	6960	0.8	6
1000	10	0.4	Dyn11	F	1770	8130	0.8	6
1250	10	0.4	Dyn11	F	2090	9690	0.7	6
1600	10	0.4	Dyn11	F	2450	11730	0.6	6
2000	10	0.4	Dyn11	F	3050	14450	0.5	6
2500	10	0.4	Dyn11	F	3600	17000	0.5	6

P_o: no-load loss Pk: load loss I_o: no-load current uk: short-circuit impedance

*Original Pk reference: 145°C with class F. Temperature basis requires engineering confirmation.

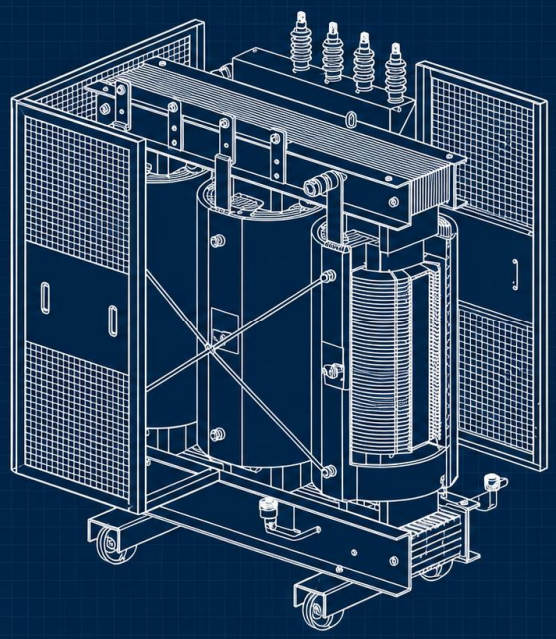
CAST-RESIN SERIES

35 kV

DRY-TYPE TRANSFORMERS

SCB11 SERIES

30–2,500 kVA



CLASS F	Dyn11	5.5 / 6%	30–2,500
INSULATION SYSTEM	VECTOR GROUP	IMPEDANCE uk	kVA RANGE

Capacity (kVA)	HV (kV)	LV (kV)	Vector group	Insulation class	P_o (W)	Pk (W) 120°C	I_o (%)	uk (%)
30	35	0.4	Dyn11	F	360	1140	2.8	5.5
50	35	0.4	Dyn11	F	450	1425	2.6	5.5
80	35	0.4	Dyn11	F	540	1805	2.2	5.5
100	35	0.4	Dyn11	F	630	2090	2.0	5.5
125	35	0.4	Dyn11	F	700	2420	1.8	5.5
160	35	0.4	Dyn11	F	790	2810	1.8	5.5
200	35	0.4	Dyn11	F	880	3325	1.6	5.5
250	35	0.4	Dyn11	F	990	3800	1.6	5.5
315	35	0.4	Dyn11	F	1175	4510	1.4	5.5
400	35	0.4	Dyn11	F	1375	5415	1.4	5.5
500	35	0.4	Dyn11	F	1620	6650	1.4	6.0
630	35	0.4	Dyn11	F	1860	7695	1.2	6.0
800	35	0.4	Dyn11	F	2160	9120	1.2	6.0
1000	35	0.4	Dyn11	F	2430	10450	1.0	6.0
1250	35	0.4	Dyn11	F	2835	12730	1.0	6.0
1600	35	0.4	Dyn11	F	3240	15485	0.8	6.0
2000	35	0.4	Dyn11	F	3825	18240	0.7	6.0
2500	35	0.4	Dyn11	F	4455	21850	0.7	6.0

P_o: no-load loss Pk: load loss I_o: no-load current uk: short-circuit impedance

Original catalogue values retained; engineering confirmation required before commercial issue.

COMPACT SUBSTATIONS

PREFABRICATED SUBSTATIONS

Integrated HV switchgear, transformer and LV distribution in a coordinated enclosure.



Illustrative enclosure; compartment arrangement varies with the approved layout.

DEFINE THE COMPLETE PACKAGE

Select the transformer rating and voltage ratio together with the HV switching scheme, LV outgoing circuits, metering, protection and auxiliary supplies. Coordinate access, ventilation, cable trenches and earthing before approval.

ELECTRICAL

10 / 35 kV input options
LV voltage to project requirement

MECHANICAL

Enclosure, IP rating and ventilation confirmed for each application

PACKAGED SUBSTATION

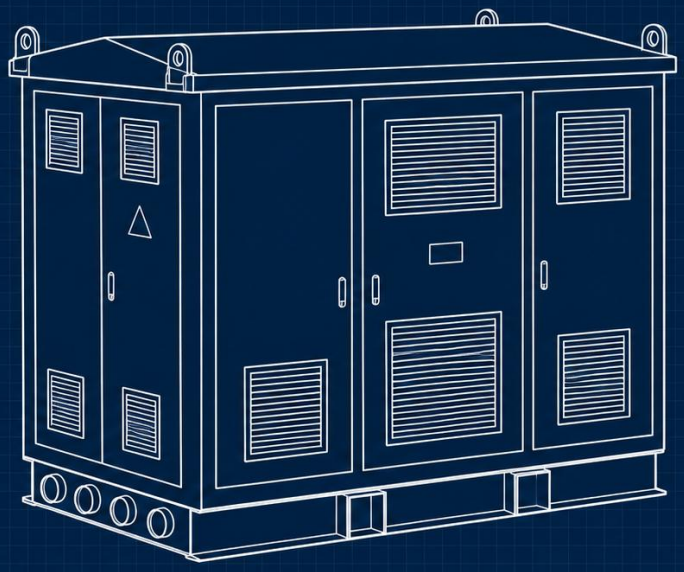
YBW

COMPACT SUBSTATIONS

EUROPEAN-TYPE LAYOUT

Typical configuration reference

315–2,500 kVA



YBW	315–2,500	10 / 0.4	IP34D / IP44
PRODUCT FAMILY	kVA RANGE	kV REFERENCE	SOURCE CONFIGURATIONS

Transformer (kVA)	HV switch	LV switch	IP rating	Typical application
315	Load Switch + Fuse	Frame Breaker	IP34D	Residential / Small Workshop
500	Load Switch + Fuse	Frame Breaker	IP34D	Commercial Building
630	Load Switch + Fuse	Frame Breaker	IP34D	Industrial Park
800	Vacuum Circuit Breaker	Frame Breaker	IP34D	Large Commercial
1000	Vacuum Circuit Breaker	Frame Breaker	IP34D	Factory / Hospital
1250	Vacuum Circuit Breaker	Frame Breaker	IP44	Heavy Industry
1600	Vacuum Circuit Breaker	Frame Breaker	IP44	Data Center
2000	Vacuum Circuit Breaker	Frame Breaker	IP44	Large Industrial
2500	Vacuum Circuit Breaker	Frame Breaker	IP44	Substation Hub

Reference combinations retained from the original catalogue; these are not mandatory pairings.

Switchgear duties, protection coordination, internal clearances and IP rating are selected per project.

The enclosure IP rating is not determined by transformer capacity alone.

MANUFACTURING WORKFLOW

FROM MATERIAL TO ASSEMBLY

Process controls follow the approved design, drawings and inspection plan.

01



Core preparation

Material and lamination checks support the magnetic-core assembly.

02



Winding

Conductor, insulation and winding geometry follow the production drawings.

03



Insulation processing

Drying or curing processes depend on the transformer construction.

04



Mechanical assembly

Tank, cooling equipment, bushings and accessories are coordinated.

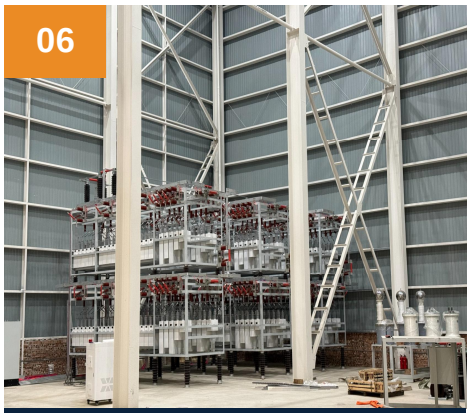
05



Final checks

Connections, fittings, identification and interfaces are inspected.

06



Routine testing

The agreed electrical test schedule is completed before release.

Process illustrations (01–03); factory photographs (04–06). Controls follow the agreed ITP.

TESTS & STANDARDS

EVIDENCE FOR PROJECT APPROVAL

Agree the standard, acceptance criteria and report scope before manufacture.

ROUTINE TESTS

Winding resistance, ratio and phase displacement; losses and impedance; dielectric tests as applicable to the specified design.

TYPE / SPECIAL TESTS

Temperature rise, impulse, sound, short-circuit and other tests are included when specified and supported by the agreed scope.

WITNESS & RELEASE

FAT witness arrangements, hold points, non-conformance closure and release documentation are agreed for the order.



STANDARDS AND DOCUMENTS HAVE DIFFERENT ROLES

IEC 60076 defines transformer requirements and test methods; it is not a stand-alone product certificate. Applicable parts, local standards and the purchaser’s specification form the agreed technical basis.

TYPICAL DOCUMENT PACK

Approved datasheet · General arrangement · Connection diagram · Routine test report · O&M instructions · Packing list · Certificates required by the contract

EXPORT SUPPORT

PROJECTS ACROSS BORDERS

Technical coordination and documentation for utility, EPC and industrial buyers.

South America / Middle East / Southeast Asia

Regional enquiry support; project requirements are reviewed for each destination.

VENEZUELA · INDUSTRIAL OIL & GAS PROJECT



Factory assembly photograph supplied for the project.

Project configuration

Quantity	**2 units**
Rated power	**6,500 kVA each**
Voltage ratio	**13.8 / 4.16 kV**
Frequency	**60 Hz**
Vector group	**Dyn11**
Cooling	**ONAN**
Phases	**3**

EXPORT COORDINATION

Review the destination specification, nameplate language, drawing approvals, witness requirements, packing, shipping dimensions and required commercial documents before release.

Customer identity is confidential. Project details are used as a configuration reference.

CUSTOM SOLUTIONS

CONFIGURE THE RIGHT TRANSFORMER

Translate the RFQ into an agreed electrical, mechanical and documentation scope.

01 Electrical design

Voltage ratio and taps, frequency, vector group, impedance, neutral connections, losses and efficiency requirements.

02 Site & cooling

Ambient temperature, altitude, indoor / outdoor service, cooling duty, corrosion exposure, sound limits and enclosure protection.

03 Mechanical interfaces

Overall dimensions, transport limits, cable or busbar connections, terminal orientation, lifting, jacking, rollers and foundation interfaces.

04 Protection & monitoring

Temperature and oil-level indication, pressure devices, alarm / trip contacts, cooling control and marshalling interfaces.

SEND WITH THE ENQUIRY

Single-line diagram · Load schedule · Required ratings · Site conditions · Applicable standards · Technical deviations · Test requirements · Delivery destination

Final design and guaranteed values follow the approved project schedule and drawings.

PROJECT SUPPORT

SUPPORT THROUGH EACH STAGE

One coordinated path from RFQ clarification to handover documentation.

01 Enquiry & selection

Review the operating duty, RFQ and specification. Clarify missing inputs and record proposed deviations.

02 Technical approval

Coordinate the datasheet, general arrangement, connections, interfaces and inspection plan before release.

03 Manufacture & inspection

Provide progress coordination and arrange the agreed inspection, test reporting and witness activities.

04 Packing & dispatch

Confirm the packing method, shipping dimensions, handling instructions and export document scope.

05 Handover & service

Provide the contracted documentation and technical assistance. Installation, commissioning and spares support follow the agreed scope.

Warranty, response times, site services and spare-parts commitments are defined in the contract.

CONTACT MILESTONE

START WITH YOUR PROJECT

Send your RFQ, single-line diagram and operating conditions for technical review.

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USEFUL ENQUIRY INFORMATION

RATING & SYSTEM

kVA / MVA, voltages, frequency, vector group, taps and impedance.

SITE & SCOPE

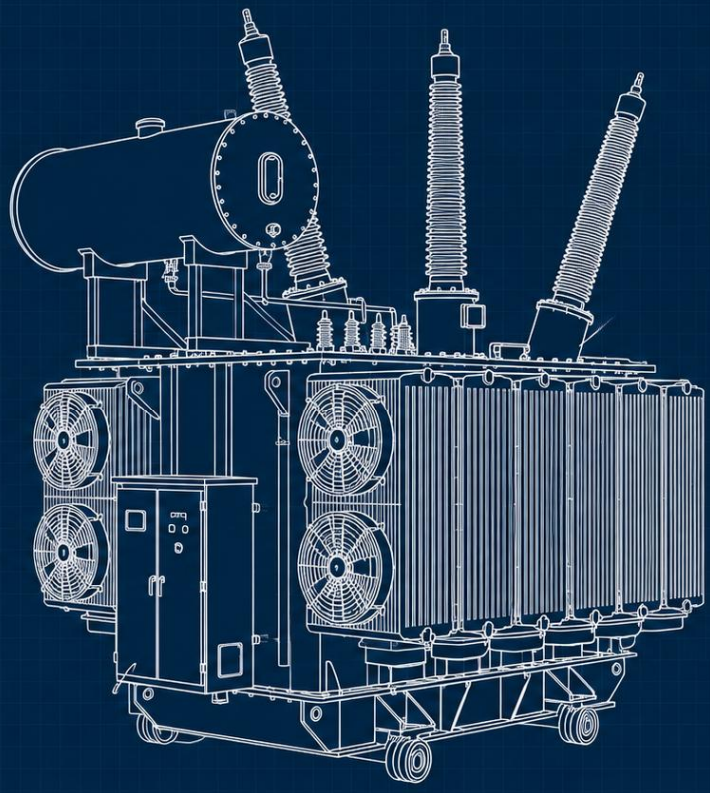
Ambient, altitude, installation, standards, tests and document requirements.

INTERFACES

Cable or busbar details, footprint, access and transport limits.

DELIVERY

Quantity, destination, schedule and commercial requirements.



MILESTONE

TRANSFORMER SOLUTIONS

For utility, EPC and industrial projects

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