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Huayue Packing
Machinery Co.,Ltd
浙江华岳包装机械

专注于切纸机43年
FOCUSED ON PAPER-CUTTING MACHINES FOR 43 YEARS

中国切纸机行业标准制定者
Drafter of China's Paper cutting machine Industry Standards

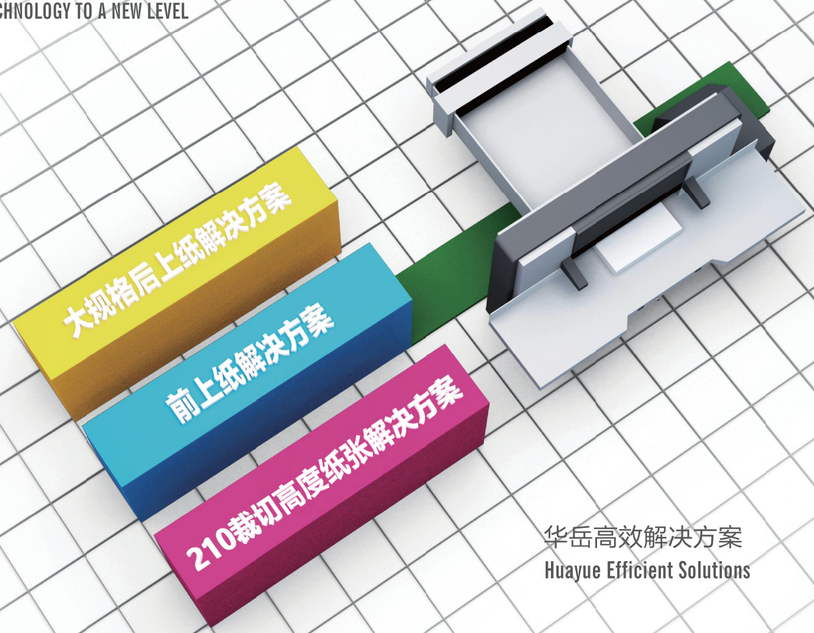
- 专业生产切纸机、翻转机及相关配套产品，43年生产历史。
- 切纸机、卸纸机、翻转机相关标准主要起草单位，
  获“全国印刷机械标准化技术委员会先进单位”的光荣称号。
- 连续16年被认定为国家级高新技术企业。
- 通过ISO9001质量管理体系认证、ISO14001环境管理体系认证、欧洲CE认证。
- 产品被列入国家火炬计划项目。
- 获“全国机械工业产品质量创新优秀奖”。
- 获“中国机械工业科学技术奖三等奖”。
- 获“全国印刷行业百佳科技创新成果奖”。
- 温州市专利示范企业，拥有有效的发明专利和实用新型专利多项。
- 获浙江制造标准品字标认定。
- 2021年入选数字经济库。
- 2024年评为隐形冠军企业。

依靠高新技术，依靠科学管理，确保产品一流，确保用户满意。
HIGH TECHNOLOGY, SCIENTIFIC MANAGEMENT, TOP QUALITY PRODUCTS, CUSTOMER SATISFACTION.

- More than 43 years history for producing paper cutting machine,pile turner and auxiliary equipments.
- Main drafter for the national standard of paper cutting machine, stack unloader and pile turner ,
  Awarded "Advanced unit of national committee of standardization of printing machinery".
- As National High-tech Enterprises since 2009.
- Passed ISO9001 Quality Management System, ISO14001 Environmental Management System and CE certification.
- Products were listed into National Torch Plan Program.
- Awarded "National Excellent Award for Quality Innovation of Machinery Industry Products".
- Awarded "National prize for mechanical industry technology".
- Awarded "National Prize for Printing Industry Technology Innovation achievements".
- City level patent modeling enterprise, Got many Invention Patents and patent of utility model.
- Awarded "Recognized as Zhejiang Made Standard Product".
- Selected into the Digital Economy Library in 2021.
- It will be rated as an invisible champion enterprise in 2024.



让裁切技术登上一个新台阶
BRING CUTTING TECHNOLOGY TO A NEW LEVEL



华岳高效解决方案
Huayue Efficient Solutions

18% 全新方案，使企业
效益更提升，废料与能耗减少18%
New solutions boost operational efficiency,
cutting waste and energy consumption by 18%

15% 华岳设备的裁切效率
比市面上的其他设备平均高出15%
The cutting efficiency of HPM equipment is around 15%
higher than that of other machines on the market



大规格纸张解决方案
Solution for Large-Size paper

137/168/188 S22

标配PDF、JDF裁切系统及进口比例阀，面对名片裁切及多种类型纸品更加得心应手。

Equpped with standard CIP4 cutting system and imported proportional valve,it delivers excellent performance for business card cutting and processing of various paper products.

可承担各种印刷品的裁切生产任务，
具有自动化程度高，生产效率高的特点。
取纸机、卸纸机全部采用伺服升降系统，
噪音低，精度高，维护成本低，寿命长。

This fully automatic and high-efficiency system can process all types of printed materials.

The stack loader and stack unloader adopt servo lifting systems, featuring low noise, high precision, low maintenance costs and long service life.

Stack Loader
智能取纸机

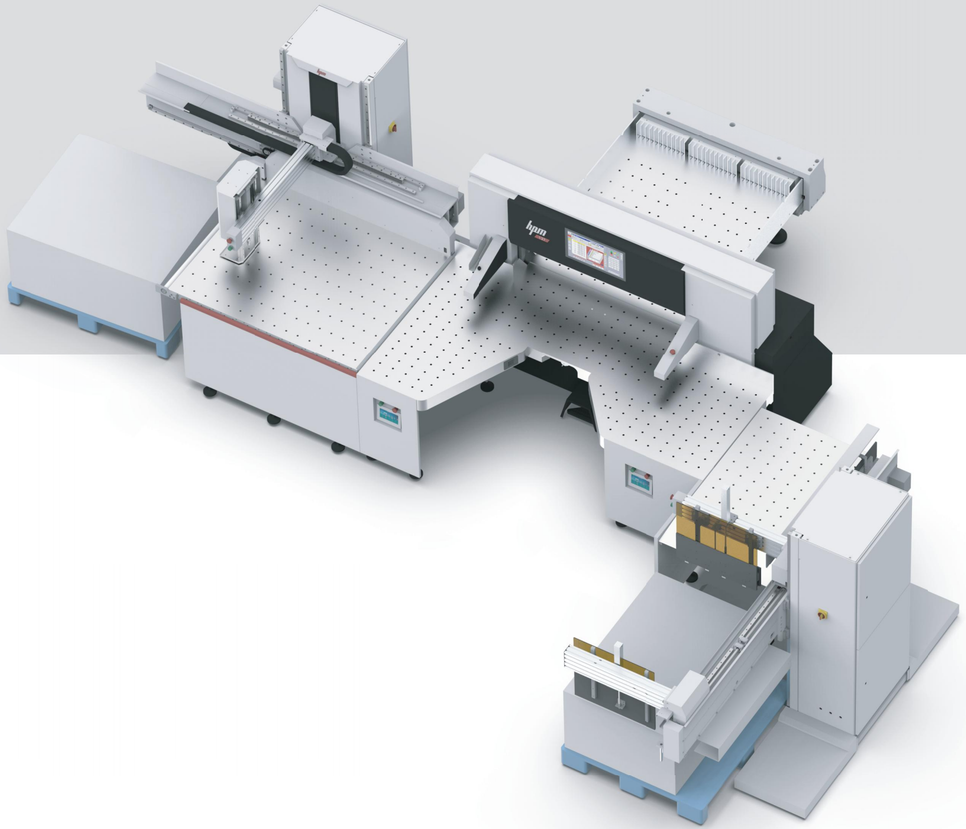
High Speed Paper Cutter
高速切纸机

Stack Unloader
智能卸纸机

裁切生产线
CUTTING SYSTEM **HPM-H**

High Level of Automation

CE



210 裁切高度纸张解决方案
Solution for 210mm Cutting Height Paper

137G S22

210mm的裁切高度，让裁切效率大幅提升，面对名片裁切及拼版印刷类纸品更加得心应手。

With a maximum cutting height of 210mm, it significantly boosts cutting efficiency and delivers outstanding performance for business card processing and various printed paper products.

可承担各种印刷品的裁切生产任务，
具有自动化程度高，生产效率高的特点。
取纸机、卸纸机全部采用伺服升降系统，
噪音低，精度高，维护成本低，寿命长。

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Stack Loader
智能取纸机

High Speed Paper Cutter
高速切纸机

Stack Unloader
智能卸纸机

裁切生产线
CUTTING SYSTEM **HPM-L**

High Level of Automation

CE

效率提升解决方案
Solution for Efficiency Improvement



可为用户提供HPM-L，HPM-I，HPM-H多种方案，
满足个性化需求。
Provides HPM-L, HPM-I and HPM-H solutions to meet individualized requirements.

选配进口比例阀，面对多种类型纸品更加灵活。
Optional proportional valve is available for higher flexibility when processing various paper products.

115/137/168/188 S19

选配清废输送带，废纸收集更方便。
Optional waste conveyor facilitates waste paper collection.

将单独切纸机的产量
Boost the output of
standalone cutters from

1 吨/小时 Ton/Hour → 4 吨/小时 Ton/Hour

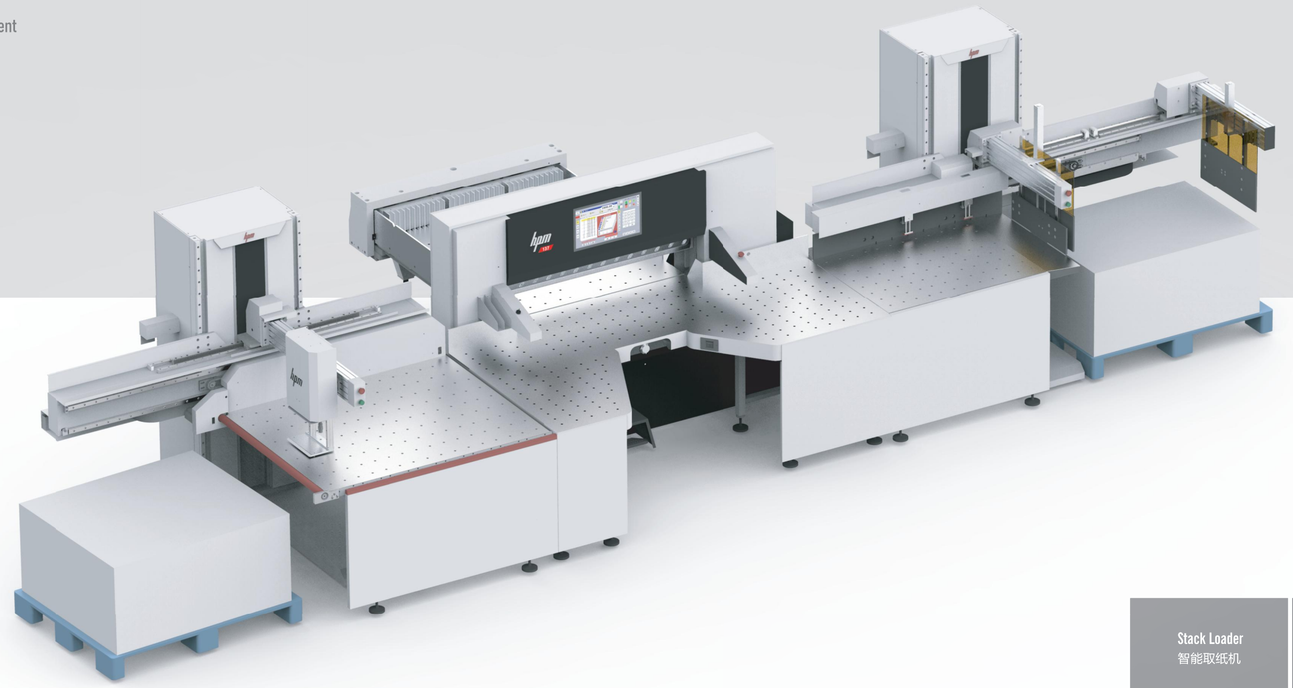
Stack Loader 智能取纸机 | High Speed Paper Cutter 高速切纸机 | Stack Unloader 智能卸纸机

裁切生产线 CUTTING SYSTEM **HPM-L**

High Level of Automation

CE

效率提升解决方案
Solution for Efficiency Improvement



可为用户提供HPM-L，HPM-I，HPM-H多种方案，
满足个性化需求。

Provides HPM-L, HPM-I and HPM-H solutions to meet individualized requirements.

115/137/168/188 S16

更多方案，
帮助您提升更多领域的工作效率

Various solutions help you to improve the production efficiency

Stack Loader
智能取纸机

High Speed Paper Cutter
高速切纸机

Stack Unloader
智能卸纸机

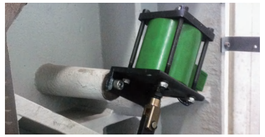
裁切生产线
CUTTING SYSTEM

HPM-I

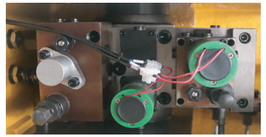
High Level of Automation

CE

打造更安全的切纸机
BUILDING SAFER PAPER-CUTTING MACHINES



1 电子刀锁安全装置
Electronic Knife Lock Safety Device



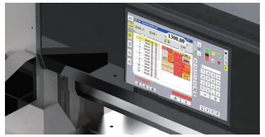
2 液压控制系统
Hydraulic System



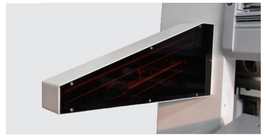
3 油泵
Oil Pump



4 进口比例阀（选配）
Imported Proportional Valve (optional)



5 全触摸屏
Full Touch Screen



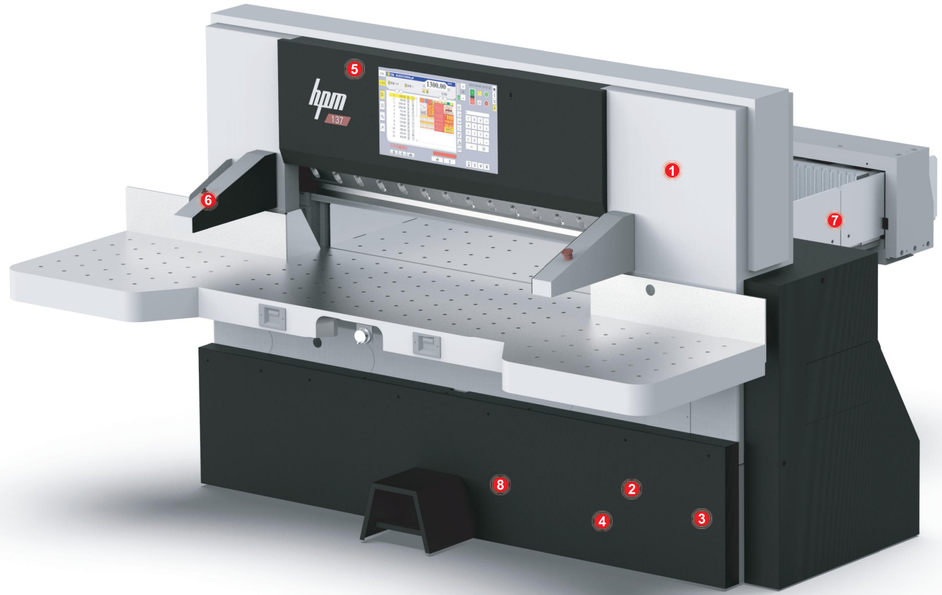
6 安全光电保护装置
Safety Photoelectric Protection Device

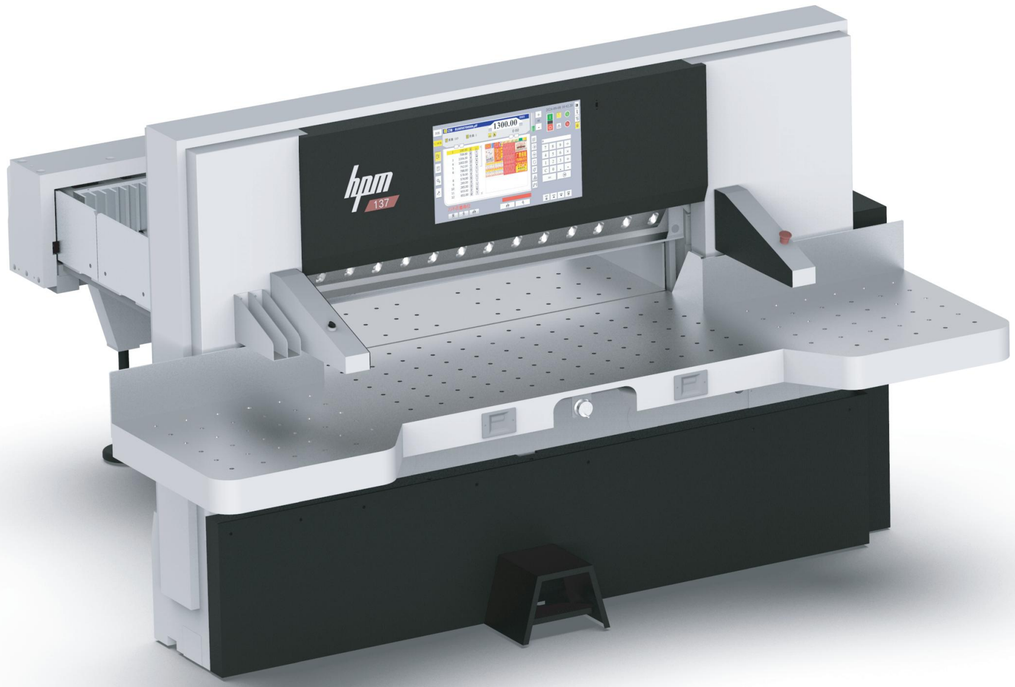


7 汇川伺服电机
Inovance Servo Motor



8 HPM PLC





SQZK S16　　HPM S19 S22

可选配 S16, S19 , S22 全触屏电脑

92 115 130 137 168 188

Optional : S16, S19, S22 Full Touchscreen Control System



S16 全触屏电脑
16 inch full touch screen (optional)



S19 全触屏电脑
19 inch full touch screen (optional)



S22 全触屏电脑
22 inch full touch screen (optional)

1. 采用高端工业液晶全触摸显示屏，高稳定工业操作系统。
2. 主板采用意大利进口工业芯片，触摸屏实时响应，反应灵敏。
3. 具备信号放大功能，抗干扰强。避免驱动老化造成尺寸误差。
4. 刀前尺寸显示，方便校对裁切尺寸。
5. 支持200组程序，每组500刀。S22可支持无限组程序。
6. 加减乘除自由运算，时时输出程序。
7. 推纸器位置分辨率±0.01mm，采用闭环控制，电气定位误差不大于±0.01mm，无须定位误差调整，推纸器最大速度：S16可达20m/min，S19可达32m/min，S22可达38m/min。
8. 具备相对当前位置的相对定位功能。
9. 微量补偿，快速修正因纸张变形而产生的程序误差。
10. 快速查找制定的刀数。
11. 气垫程序，每一刀气垫程序可编程。
12. 自动裁切信号的时间设定和取消。单独自动裁切按键密码启动。
13. 手动高低速快速切换。
14. 推纸程序，自动推出纸张，确保安全，提高操作效率。
15. 自动裁切可编程，示教编程。
16. 显示精度为0.01mm。
17. 订单管理可以输入中文，英文。多语言功能。
18. 手动、自动快速交叉操作，尽大地提高操作效率。
19. 信息提示，准确判断设备的状况。

1. Adopts premium industrial LCD full touch display with high-stability industrial operating system.
2. Mainboard equipped with industrial chips imported from Italy; touch screen delivers real-time & sensitive response.
3. Built-in signal amplification, strong anti-interference performance, avoiding dimension errors caused by component aging.
4. Real-time dimension display in front of the knife, convenient for dimension alignment.
5. Supports 200 program groups, 500 cutting sets per group; S22 supports unlimited program storage.
6. Supports four arithmetic operations; outputs programs in real time.
7. Backgauge positioning resolution: ±0.01mm, closed-loop control, positioning error ≤0.01mm. No manual positioning adjustment required.Max backgauge speed: 20m/min(S16), 32m/min(S19), 38m/min(S22).
8. Relative positioning function based on current position.
9. Micro compensation function to quickly correct program errors caused by paper deformation.
10. Quickly recall pre-set cutting counts.
11. Each air-cushion program can be independently programmed.
12. Time for automatic cutting signal can be set & cancelled; single automatic cut starts with password authorization.
13. Rapid switch between high/low speed manual operation.
14. Paper pushing program automatically feeds paper, ensuring safety and improving operation efficiency.
15. Programmable automatic cutting with demonstration function.
16. Display precision reaches 0.01mm.
17. Order management supporting Chinese, English and multiple other languages.
18. Quick switch between manual & automatic operation to maximize working efficiency.
19. Status prompt messages help operators accurately judge machine conditions.

联接未来–电脑指挥人的时代
CONNECT TO THE FUTURE – THE ERA OF COMPUTER-DRIVEN OPERATION

可以提高35%效率。

Boost efficiency by 35%.

时间成本
TIME COST

传统合版 商务印刷10小时
智能化合版 商务印刷只需6.5小时

Traditional combined-run commercial printing: 10 hours
Intelligent combined-run commercial printing: only 6.5 hours



HPM 137G S22 智能化合版工厂的首选

The First Choice for Intelligent Combined-Run Printing Plants

全球领先PDF、JDF裁切系统

World-leading PDF&JDF Cutting System

137G 高强度裁切系统

137G Heavy-Duty Cutting System

把切纸机裁切程序设定时间减少为零 Reduce the setting time of cutting program to zero.



PDF、JDF裁切系统
PDF、JDF imposition cutting system



可以解析PDF、JDF格式的文件，
可以解析各种不规则拼版文件。
It supports parsing PDF,JDF and various irregular imposition files.

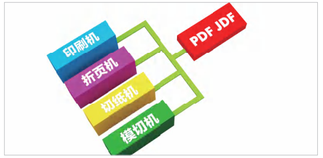


操作界面简洁明了,自动形成可视化的裁切程序跟动画指导功能，确保裁切过程零失误。
Simple & intuitive operation interface. Visible cutting program animation guidance is generated automatically to guarantee error-free cutting.

HPM137G S22

– 针对商务合版裁切提供高达 210mm 的裁切高度。
– 采用G 高强度裁切系统。
– 标配智能PDF、JDF裁切系统，标配集成式进口比例阀。
– 500张名片一次裁切完成，效率达到普通切纸机两倍以上。

- Cutting Maximum cutting height up to 210 mm for commercial combined-run jobs.
- Adopts G heavy-duty cutting system.
- Comes standard with intelligent PDF & JDF cutting system and integrated imported proportional valve.
- Capable of cutting 500 business cards in one pass; efficiency over twice that of ordinary paper cutters.



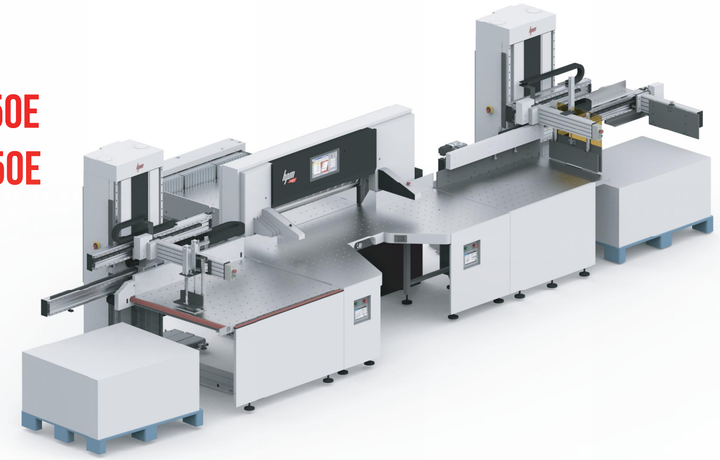
拼版以后生成的文件可以兼容广泛的智能化设备。
Files generated after imposition are compatible with a wide range of intelligent equipment.



支持无线WIFI，和有线网络，直接从拼版电脑读取文件，解析。预留网线插口,避免U盘拷文件的麻烦。
Wi-Fi and wired network supported. Directly read & parse files from imposition computers. Reserved network port eliminates troubles of USB file transfer.

裁切生产线 Cutting System

QZ1450E
XZ1050E



智能取纸机采用伺服系统，配合高精度减速机定位精准。
伺服取纸辊可迅速将纸张按设定高度分离抓取至工作台。
上下运动采用高效伺服结构，伺服系统升降更加精准，运行平稳。
专利底座（实用新型专利号ZL201921582434.1)确保整机稳定。

- The stack loader adopts servo system equipped with high-precision reducer for accurate positioning.
- The servo paper pick-up roller separates paper sheets automatically from the paper pile to the worktable at preset height.
- Vertical lifting adopts high-efficiency servo structure, enabling more accurate and stable lifting movement.
- Patented base (Utility Model Patent No.ZL201921582434.1) guarantees stable machine operation.

智能卸纸机采用伺服系统，配合高精度减速机定位精准。
卸纸机具有自动居中卸纸功能，将纸张成品堆叠整齐。
上下运动采用高效伺服结构，伺服系统升降更加精准，运行平稳。
专利底座（实用新型专利号ZL201921582434.1)确保整机稳定。

- The stack unloader adopts servo system equipped with high-precision reducer for accurate positioning.
- It features automatic middle-position unloading to neatly stack finished paper.
- Vertical lifting adopts high-efficiency servo structure, enabling more accurate and stable lifting movement.
- Patented base (Utility Model Patent No.ZL201921582434.1) guarantees stable machine operation.

智能取纸机	Model		QZ1450E
上纸方式	Loading Pattern	前上纸	Front
台面尺寸	Plate Size	mm	1250×1550
最大取纸规格	Max. Loading Size	mm	1180×1300
最小取纸规格	Min. Loading Size	mm	500×500
最大单次取纸高度	Max. Loading Height	mm	165
最大堆纸高度（含托盘）	Max. Stacking Height(with pallet)	mm	1700
最大载重量	Max.Carrying Capacity	kg	200
供气要求	Air Demand	MPa	0.6
整机功率	Main Power	kw	4
取纸时间	Loading Time	sec	16-40
用气量	Air Consumption	L/min	3
纸张最薄克数	Paper gram(min)	g	50
机器净重	Net Weight	kg	1400
机器毛重	Gross Weight	kg	1700
机器尺寸	Machine Size(L×W×H)	mm	2700×2050×2160
包装尺寸	Packing Size(L×W×H)	mm	2610×2110×2430

智能卸纸机	Model		XZ1050E
卸纸方式	Unload type	双夹板	Double Plate
台面尺寸	Plate size	mm	940×1450
最大卸纸规格	Max. Paper Size	mm	910×1300
最小卸纸规格	Min. Paper Size	mm	400×450
最大单次卸纸高度	Max. Layer Height	mm	165
最大卸纸高度（含托盘）	Max. Layer Height(with pallet)	mm	1700
最大载重量	Max.Carrying Capacity	kg	200
供气要求	Air Demand	MPa	0.6
整机功率	Main Power	kw	3.5
卸纸时间	Unloading Time	sec	15-25
用气量	Air Consumption	L/min	3
纸张最薄克数	Paper gram(min)	g	50
机器净重	Net Weight	kg	1550
机器毛重	Gross Weight	kg	1900
机器尺寸	Machine Size(L×W×H)	mm	3270×1730×2160
包装尺寸	Packing Size(L×W×H)	mm	3120×1760×2430

翻转机 Pile Turner

FZ130A
FZ150A
FZ170A



纸堆翻转机又称翻纸机或倒纸机，其功能包括翻纸、吹风、清除杂质、干燥、对齐和闯纸
配备高效伺服电机和减速机实现自动化纸堆旋转操作，配合增强型液压系统，大幅提高纸堆操作工效
集成式触控面板，纸堆翻转，旋转，闯纸，除尘等功能全部可以在一个操作面板上完成
无线遥控功能，操作更便捷

The pile turner (also known as paper piler or paper turner) supports pile turning, air blowing, dust removal, drying, alignment and paper separating.Equipped with high-efficiency servo motor and reducer for automatic paper pile turning; matched with reinforced hydraulic system to greatly improve working efficiency.Integrated control panel allows all operations including paper pile turning, separating and deducting on one single panel.Wireless remote control is available for easier operation.

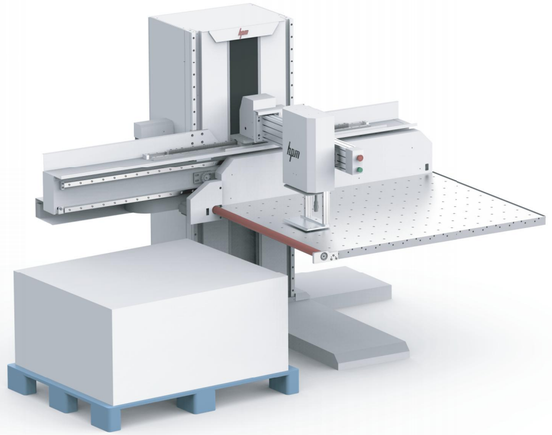
对齐：纸堆倾斜时，通过大风量吹风，配合高效震动闯纸，纸堆快速对齐
除尘：可清除纸屑等杂质，改善待印纸张的表面质量
效率：由于纸张表面质量的改善，印刷机速度可提高3~5%
长效：减少纸屑等杂质进入印刷机，延长印刷机的寿命，提高成品率2~3%
干燥：清除喷粉、加快油墨干燥，快速减少印张油墨溶剂气味，防止粘张、背后蹭脏等问题

-Alignment：When the paper pile is skewed, large-volume air blowing and high-efficiency vibration enable fast paper alignment.
-Dust removal：Eliminates paper scraps and impurities to improve surface quality of printing stock.
-Efficiency：Better paper surface condition improves printing machine speed by 3~5%.
-Long-term benefit：Reduces impurities entering the printing press, extends press service life and raises yield by 2~3%.
-Drying：Removes spray powder, accelerates ink drying, reduces solvent odor of printing ink, and prevents sticking, back smudge and other defects.

型号	Model		FZ130A	FZ150A	FZ170A
功能特点	Features		全自动翻转，旋转带吹气，震动 Turn over,Rotate, with air,Jogger	全自动翻转，旋转带吹气，震动 Turn over,Rotate, with air,Jogger	全自动翻转，旋转带吹气，震动 Turn over,Rotate, with air,Jogger
夹板最大宽度	Plate Width	mm	1380	1650	1850
纸张最大规格	Max.Paper Size	mm	1300×900	1500×1150	1700×1300
纸张最小规格	Min.Paper Size	mm	500×300	600×500	600×500
最大纸堆高度（含两个垫板）	Max.Layer Height (with two pallets)	mm	1600	1680	1680
最小纸堆高度（含两个垫板）	Min.Layer Height (with two pallets)	mm	800	800	800
最大载重量	Max.Carrying Capacity	kg	1500	2300	2700
运行总功率	Gross Power	kw	18	30	40
机器净重	Net Weight	kg	2500	4900	5500
机器毛重	Gross Weight	kg	3000	5400	6000
机器尺寸	Machine Size(L×W×H)	mm	3140×2385×2324	3980×2880×2850	4435×3100×2880
包装尺寸	Packing Size(L×W×H)	mm	3170×2280×2030	3550×2800×2110	3690×2930×2100

智能取纸机 Stack Loader

QZ 1450K QZH 1450K
QZ 1650K QZH 1650K



上下运动采用伺服系统，加减速的动态响应快，高精度减速机定位精准
光电位置检测，自动检测纸张的高度
工作台装有安全触边装置，在机器运动中防止意外撞击，确保安全
镀铬工作台具备吹气结构，减少纸张底部摩擦力，推纸及卸纸更轻松
整体框架式焊接方钢结构底座，整体机架扎实，确保整机长期工作稳定

伺服取纸机特点：
伺服取纸辊可迅速将纸张按设定的高度分离抓取至工作台
采用参数化设置界面，确保厚纸、薄纸、滑纸等各类纸张均可顺畅取纸
夹纸功能采用气动装置，对不同的纸张，夹紧力度可调

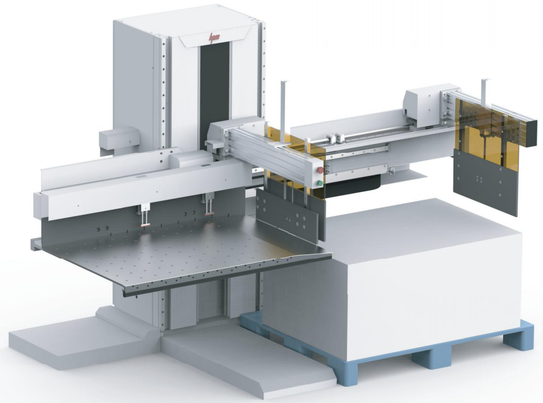
- The up and down movement adopts a servo system, featuring fast dynamic response for acceleration and deceleration, and precise positioning with high-precision reducer.
- Photoelectric position detection enables automatic paper height detection.
- The workbench is equipped with safety edge devices to prevent accidental collision during operation and guarantee safety.
- TThe chrome-plated workbench comes with air blowing structure to reduce friction at paper bottom, making paper pushing and feeding easier.
- Integrated frame welded square steel base with rigid frame construction ensures stable long-term machine operation.

Features of servo unloader:
- The servo paper pick-up roller quickly separates and transports paper sheets to the worktable at preset height.
- Parameterized setting interface ensures smooth paper feeding for thick paper, thin paper, coated paper and other stock.
- The paper clamping mechanism adopts pneumatic drive; clamping force can be adjusted to suit different paper types.

智能取纸机	Model		QZ1450K	QZ1650K	QZH1450K	QZH1650K
上纸方式	Loading Pattern		前上纸 Front	前上纸 Front	后上纸 Rear	后上纸 Rear
台面尺寸	Plate Size	mm	1300×1600	1600×2000	1300×1600	1600×2000
最大取纸规格	Max. Loading Size	mm	1180×1300	1300×1700	1020×1300	1320×1680 (配168切纸机) 1320×1800 (配180切纸机)
最小取纸规格	Min. Loading Size	mm	450×500	520×620	450×500	520×620
最大单次取纸高度	Max. Loading Height	mm	165	165	165	165
最大堆纸高度（含托盘）	Max. Stacking Height (with pallet)	mm	1600	1600	1600	1600
最大载重量	Max.Carrying Capacity	kg	350	450	350	450
供气要求	Air Demand	MPa	0.6	0.6	0.6	0.6
运行总功率	Gross Power	kw	4.6	5.7	5.3	6.4
取纸时间	Loading Time	sec	25-40	25-40	25-40	25-40
用气量	Air Consumption	L/min	3	3	3	3
纸张最薄克数	Paper gram(min)	g	50	50	50	50
机器净重	Net Weight	kg	1600	2350	1650	2400
机器毛重	Gross Weight	kg	1900	2650	1950	2700
机器尺寸	Machine Size(L×W×H)	mm	2773×2323×2060	3192×2570×2060	2900×2310×2060	3192×2570×2060
包装尺寸	Packing Size(L×W×H)	mm	2730×2280×2240	3120×2720×2350	2880×2280×2240	3120×2720×2350

智能卸纸机 Stack Unloader

XZ 1050K
XZ 1650K



上下运动采用伺服系统，加减速的动态响应快，高精度减速机定位精准
光电位置检测，自动检测纸张的高度
工作台装有安全触边装置，在机器运动中防止意外撞击，确保安全
镀铬工作台具备吹气结构，减少纸张底部摩擦力，推纸及卸纸更轻松
整体框架式焊接方钢结构底座，整体机架扎实，确保整机长期工作稳定

伺服卸纸机特点：
卸纸机具有自动居中、靠左、靠右卸纸功能，将纸张成品堆叠整齐
减少操作人员劳动强度的同时，提高效率

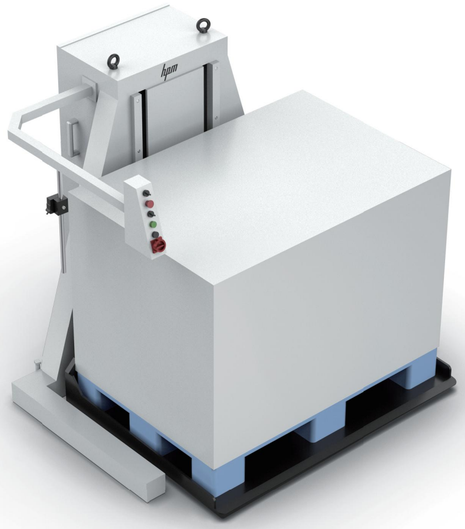
- The up and down movement adopts a servo system, featuring fast dynamic response for acceleration and deceleration, and precise positioning with high-precision reducer.
- Photoelectric position detection enables automatic paper height detection.
- The workbench is equipped with safety edge devices to prevent accidental collision during operation and guarantee safety.
- The chrome-plated workbench comes with air blowing structure to reduce friction at paper bottom, making paper pushing and unloading easier.
- Integrated frame welded square steel base with rigid frame construction ensures stable long-term machine operation.

Features of servo unloader:
- The unloader supports automatic center, left and right unloading functions to stack finished paper neatly.
- Parameterized setting interface ensures smooth paper feeding for thick paper, thin paper, coated paper and other stock.
- It reduces operators' labor intensity and improves working efficiency.

型号	Model		XZ1050K	XZ1650K
卸纸方式	Unloader type		双夹板 Double Plate	双夹板 Double Plate
台面尺寸	Plate size	mm	940×1340	1300×2040
最大卸纸规格	Max.Paper Size	mm	900×1300	1270×1650
最小卸纸规格	Min..Paper Size	mm	300×400	500×500
最大单次卸纸高度	Max.Layer Height	mm	165	165
最大卸纸高度(含托盘)	Max.Layer Height(with plate)	mm	1600	1600
最大载重量	Max.Layer Weight	kg	350	450
供气要求	Air Demand	MPa	0.6	0.6
运行总功率	Gross Power	kw	3.9	4.8
卸纸时间	Unloader time	sec	20-35	25-35
用气量	Air Consumption	L/min	3	5
纸张最薄克数	Paper gram(min)	g	50	50
机器净重	Net Weight	kg	1500	2400
机器毛重	Gross Weight	kg	1800	2700
机器尺寸	Machine Size(L×W×H)	mm	3076×1782×2060	4030×2250×2060
包装尺寸	Packing Size(L×W×H)	mm	3180×2080×2240	3960×2400×2350

升降机 Stack Lift

SJ1000/1500

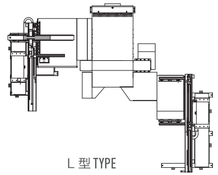


- 裁切生产线、印刷机配套设备，实现纸堆的升降;
- 手动和自动两种操作模式控制升降台，上升下降;
- 升降台的最大提升高度≤900mm;

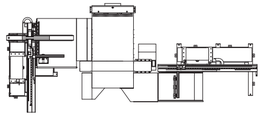
- Supporting equipment for cutting system and printer,to make the paper stack lift and down.
- Two operation modes (Manual and Automatic) control pallet lift and down.
- Max. height of Pallet move:900mm.

型号	Model		SJ1000	SJ1500
升降台最大长度 (L)	Max. Length of Pallet(L)	mm	1355	1690
		inch	53.3	64.5
升降台最大宽度 (W)	Max. Width of Pallet(W)	mm	997	1220
		inch	39.3	46
升降台升降高度	Max. Height of Pallet move	mm	900	900
		inch	35.4	35.4
最大载重量	Max. Loading Capacity	kg	1500	1800
运行总功率	Gross Power	kw	1.5	1.5
机器净重	Net Weight	kg	710	810
机器毛重	Gross Weight	kg	870	970
包装尺寸	Packing Size(L×W×H)	mm	1970×1670×1770	2220×1920×1770

大规格纸张解决方案 Solution for Large-Size Paper



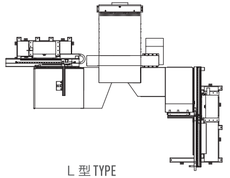
L 型 TYPE



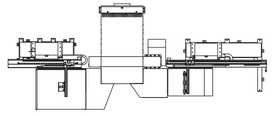
I 型 TYPE

切纸机 Paper Cutter	取纸机 Loader	卸纸机 Unloader	长x宽(L型) LxW (L Type)	长x宽(I型) LxW (I Type)	
HPM137	QZH1450K	XZ1050K	6694×5769	8094×3360	mm
HPM168	QZH1650K	XZ1650K	7437×6815	9879×4020	mm
HPM188	QZH1650K	XZ1650K	7628×6875	10079×4080	mm

效率提升解决方案 Solution for Efficiency Improvement



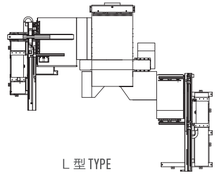
L 型 TYPE



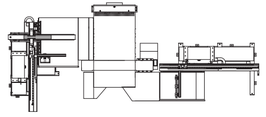
I 型 TYPE

切纸机 Paper Cutter	取纸机 Loader	卸纸机 Unloader	长x宽(L型) LxW (L Type)	长x宽(I型) LxW (I Type)	
HPM137	QZ1450K	XZ1050K	7227×5570	8629×3465	mm
HPM137	QZ1450E	XZ1050E	7005×5497	8477×3465	mm
HPM168	QZ1650K	XZ1650K	8072×6565	10524×4060	mm

210裁切高度纸张解决方案 Solution for 210mm Cutting Height Paper



L 型 TYPE



I 型 TYPE

切纸机 Paper Cutter	取纸机 Loader	卸纸机 Unloader	长x宽 (L型) LxW (L Type)	长x宽 (I型) LxW (I Type)	
HPM137G	QZ1450GK	XZ1050GK	7208×5548	8988×3494	mm
HPM137G	QZH1450GK	XZ1050GK	7302×5688	8711×3745	mm

技术参数
Technical parameter

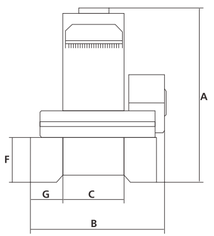
型号	Model		66	92	115	130L/130	137	137T	137G	168	188	137后上纸	168后上纸	188后上纸
最大裁切宽度	Max. Cutting Width	cm	67	92	115	130	137	137	137	168	188	137	168	188
		inch	26.4	36.2	45.3	51.2	53.9	53.9	53.9	66.1	74	53.9	66.1	74
最大裁切长度	Max. Cutting Length	cm	67	92	115	130	145	145	145	168	188	160	190	200
		inch	26.4	36.2	45.3	51.2	57.1	57.1	57.1	66.1	74	63	74.8	78.7
最大裁切高度	Max. Cutting Height	cm	10	13	16.5	13/16.5	16.5	16.5	21	16.5	16.5	16.5	16.5	16.5
		inch	3.9	5.1	6.5	5.1/6.5	6.5	6.5	8.3	6.5	6.5	6.5	6.5	6.5
最小裁切长度	Min. Cutting Size	cm	2	2.5	3	3	3	3	3	3	6.5	3	3	29
[不带托板]	(without false clamp plate)	inch	0.8	1	1.2	1.2	1.2	1.2	1.2	1.2	2.6	1.2	1.2	11.4
最小裁切长度	Min. Cutting Size	cm	5	9	9	9	9	9	9	9	9	9	9	29
[带托板]	(with false clamp plate)	inch	2	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	11.4
工作台前伸长度	Front Table Length	cm	67	63.2	72	73	73	73	73	75	75	73	75	75
		inch	26.4	24.9	28.3	28.7	28.7	28.7	28.7	29.5	29.5	28.7	29.5	29.5
最大压纸压力	Max. Clamp Pressure	N	15000	35000	40000	40000	45000	52000	52000	60000	70000	45000	60000	70000
裁切速度	Cutting Speed	time/min	20	45	46	46	46	46	46	46	46	46	46	46
主电机	Main Motor	KW	3	3	4	4	4	5.5	5.5	5.5	5.5	4	5.5	5.5
运行总功率	Gross Power	KW	3	4.3	5.6	5.6	5.6	7.55	8.1	9	9	6.45	9.85	9.85
机器净重	Net Weight	Kg	850	2300	3700	3600/3900	4100	5300	5300	5800	6300	4100	5800	6300
机器毛重	Gross Weight	Kg	1000	2500	4100	4000/4300	4500	5800	5800	6500	7000	4500	6500	7000
包装尺寸	Packing Size (L×W×H)	cm	201×146×187	228×140×188	285×175×202	300×175×202	300×175×202	330×206×215	330×207×223	360×205×215	380×205×235	300×175×202	360×205×215	380×205×235

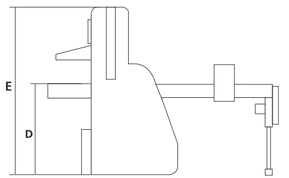
※ 最大裁切长度指裁切刀口位置至推纸器最大距离，后上纸切纸机上纸尺寸需根据配套取纸机而定，请另询。

※ The maximum cutting length refers to the maximum distance from the cutting line position to the backgauge. The size of the paper on the rear paper-cutting machines needs to be determined according to the matching stack loader. Please inquire separately.

机器 尺寸
Machine Size

Model		A	B	C	D	E	F	G
66	cm	182.7	140.4	67	90	148.5	50	23.4
	inch	72	55.3	26.4	35.4	58.5	19.7	9.2
92	cm	215	232	92	90	157	60	70
	inch	84.6	91.3	36	35.4	61.8	23.6	27.6
115	cm	259.7	265	115	90	172	70	75
	inch	102.2	104.3	45	35.4	67.7	27.6	29.5
130L/130	cm	275.5	280	130	90	169/172	70	75
	inch	108.5	110.2	51.2	35.4	66.5/67.7	27.6	29.5
137	cm	285.5	287	137	90	172	70	75
	inch	112.4	113	54	35.4	67.7	27.6	29.5
137G	cm	283.5	337	137	90	185	75	100
	inch	111.6	132.7	54	35.4	72.8	29.5	39.4
137T	cm	286.5	303	137	90	180	70	75
	inch	112.8	119.3	54	35.4	70.8	27.6	29.5
168	cm	313	368	168	90	178	75	100
	inch	123.2	144.9	66.1	35.4	70	29.5	39.4
188	cm	346	388	188	90	178	75	100
	inch	136.2	152.8	74	35.4	70	29.5	39.4





※ 样册包装尺寸为出口型，国内数据差异不再列出

※ The packaging size of the sample booklet is for export purposes, and differences in domestic data will no longer be listed.

※ 数据仅供参考，机型数据更新不再另行通知，以出厂实际为准，本公司拥有最终解释权。

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