



**Full-Service Partner for Complete  
Packaging Line Implementation**

**包装整线解决方案 值得信赖的合作伙伴**

**WIMACH**



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# About WIMACH 公司简介

我公司生产质量可靠、高效和定制的纸巾机和泡罩包装机。主要产品有卫生纸包装机、面巾纸包装机、泡罩包装机、纸塑包装机和自动集成包装线。此外，我们还为纸巾机、泡罩机和包装线提供全面的服务，以确保其顺利、高效地运行。

我公司的机器通过了 CE 认证。这些设备采用知名品牌和可靠部件制造，使用寿命长，性能优越，经久耐用，可靠性高。

我们可根据客户的要求提供定制解决方案，无论您选择的是单个包装机还是完全集成的生产线。作为定制包装解决方案的专家，我们广泛收集信息，并乐于接受新的想法。我们开发创新理念和定制解决方案，制定新标准，并不断改进流程。

我积极的“能做到”的态度引导我们的工程师团队克服了最具挑战性的情况。这种积极的理念为我们带来了大量的回头客

Wimach provides reliable quality and efficient customized tissue machines and blister machines . Our main products are toilet paper wrapping machine facial tissue packaging machine, blister packing machine, blister card packaging machine, blister sealing machine, and automatic integrated packaging lines. In addition, we provide comprehensive services across the entire service life of tissue machines, blister machines and packaging lines to guarantee the smooth, efficient operation.

Our machines are CE certified. They are manufactured with well-known brands and reliable components for long service life, superior performance, durability and reliability.

We offer customized solutions according to customer's requests, no matter whether you select an individual packaging machine or fully integrated production lines.

As an expert for customized packaging solutions, we gather information on a broad basis and are open to new ideas. We develop innovative ideas and customized solutions, set new standards, and continuously improve processes.

50<sup>+</sup>项

权威证书  
Certification

3400<sup>m</sup>²

厂房面积  
Production Area

10<sup>余年</sup>

行业经验  
industry experience

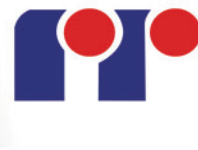
5000<sup>万</sup>

年销售额  
Annual Sales



Serving many  
customers around the world

服务全球众多客户



# TC-150

High Speed Facial Tissue Carton Box Packing Machine

全自动高速入盒封盒机



### 适用范围:

适用于面巾纸、动切纸、方巾纸、手帕纸、绵柔巾等自动入盒封盒包装。

### Applicaton range:

It is suitable for automatic boxing of facial tissues, square tissues, pocket tissues, cotton tissues etc.

### 本机五大创新:

- 1、产能高，稳定速度可达130盒/分钟；
- 2、功能齐，半盒/全盒，纸高盒低/纸低盒高均可；
- 3、换产快，可换规格仅需10-20分钟；
- 4、操作便，伺服送纸、PLC控制系统易掌握；
- 5、成本低，采用进口胶机0.3-0.36mm喷嘴胶量少。

### Five innovations of the machine:

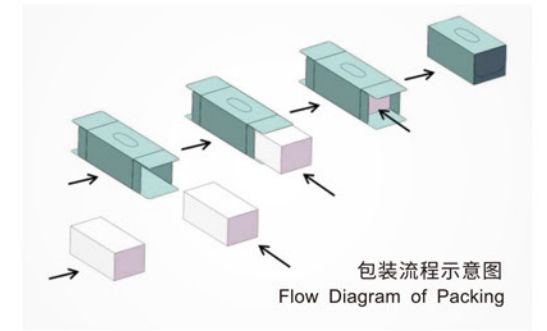
- 1、High output. The stable speed can reach 130 boxes/minute.
- 2、Complete functions. The machine is suitable for various applications such as semi-cover/full-cover, or high paper and low box/low paper and high box.
- 3、Rapid production. It only takes 10-20 minutes to change the specifications.
- 4、Convenient operation. It is easy to control the servo paper feeding and PLC control system.
- 5、Low cost. The imported glue machine with a nozzle of 0.3-0.36mm is adopted and the glue-spread is little.

## 主要性能结构特点

## Main Performance And Structural Features

- 1、采用自动送料、开盒、入盒、打批号（选配）、喷胶、封盒等的包装形式，结构紧凑合理，操作调整简单。
- 2、采用伺服电机和触摸屏、PLC可编程控制系统，人机界面显示操作更清晰简便，自动化程度高，更具人性化。
- 3、采用自动理料输送机构，方便与自动生产线联动生产，可大量降低劳动力成本。
- 4、采用光电眼自动检测跟踪系统，空包不下盒，最大限度地节约了包装材料。
- 5、包装范围大，调节方便，各种规格尺寸之间可实现快速转换。
- 6、更换规格无需大量更换模具，只需调节或更换个别部件即可实现。
- 7、采用物品进盒不到位自动停机和主传动电机过载保护装置，使用更安全可靠。
- 8、可根据客户要求，采用上翻式安全防护罩，操作简便，外形美观。

- 1、Packing forms such as automatic feeding, box opening, boxing, batch NO. Printing, glue spreading, box sealing, etc. are adopted. Featured by compact and reasonable structure, simple operation and adjustment.
- 2、Servo/step motor, touch screen, PLC control system and man-machine interface display make operation more clear and convenient. With high automation degree, the machine is more user-friendly.
- 3、The automatic material arranging and conveying mechanism is adopted to facilitate linked production with automatic production line, which can greatly reduce labor cost.
- 4、The photoelectric eye automatic detection tracking system is adopted. No boxing is made if the bag is empty, so as to save packing materials to the utmost extent.
- 5、With wide packing range and convenient adjustment, fast switching among various specifications and sizes can be realized.
- 6、Change of specifications does not need change of molds, fast switching among various specifications and sizes can be realized.
- 7、Automatic stopping is available when the material boxing is not in place, and the main driving motor overload protection device is used, so that the machine is safer and more reliable.
- 8、According to customer requirements, the upturning type safety protective cover is adopted, which is featured by simple operation and beautiful appearance.



包装流程示意图  
Flow Diagram of Packing

### 性能技术参数 Performance technical parameter

项目/型号	Item/model	TC-150
纸质要求	Paper quality of carton	300-400g/m <sup>2</sup>
最大包装规格	Maximum packing specification	L(100-240)mm × W(100-120)mm × H(30-90)mm
包装速度	Packing speed	60-130盒/分钟 (boxes/minute)
热熔胶机功率	Hot melt machine power	4kw
电机功率	Motor power	4kw
总功率	Total power	8kw
电源类型	Power supply type	三相四线 (3 phase 4 wire) 380V 50Hz
机器噪音	Machine noise	≤80dB
气源	Air supply	0.5-0.8Mpa
耗气源	Air consumption	60-100L/min
外形尺寸	主机 Main machine	L3619 × W1450 × H1800mm
Outline dimensions	输送机构 Conveying mechanism	L1760 × W660 × H1200mm
整机重量	Machine weight	2500kg

# TC-100

Automatic Facial Tissue Box Packaging Machine

全自动面巾纸入盒封盒机



### 适用范围:

适用于面巾纸、动切纸、方巾纸、手帕纸、绵柔巾等自动入盒封盒包装。

### Applicaton range:

It is suitable for automatic boxing of facial tissues, square tissues, pocket tissues, cotton tissues etc.

### 本机五大创新:

- 1、产能高，稳定速度可达80盒/分钟；
- 2、功能齐，半盒/全盒，纸高盒低/纸低盒高均可；
- 3、换产快，可换规格仅需10-20分钟；
- 4、操作便，伺服送纸、PLC控制系统易掌握；
- 5、成本低，采用进口胶机0.3-0.36mm喷嘴胶量少。

### Five innovations of the machine:

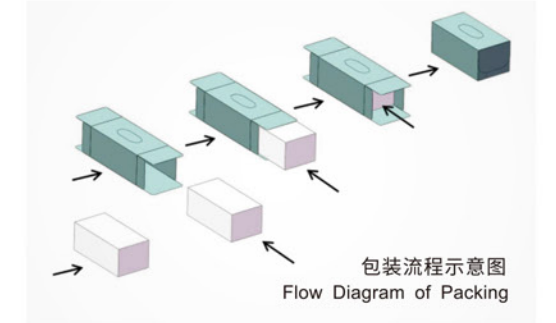
- 1、High output. The stable speed can reach 100 boxes/minute.
- 2、Complete functions. The machine is suitable for various applications such as semi-cover/full-cover, or high paper and low box/low paper and high box.
- 3、Rapid production. It only takes 10-20 minutes to change the specifications.
- 4、Convenient operation. It is easy to control the servo paper feeding and PLC control system.
- 5、Low cost. The imported glue machine with a nozzle of 0.3-0.36mm is adopted and the glue-spread is little.

## 主要性能结构特点

## Main Performance And Structural Features

- 1、采用自动送料、开盒、入盒、打批号（选配）、喷胶、封盒等的包装形式，结构紧凑合理，操作调整简单。
- 2、采用伺服电机和触摸屏、PLC可编程控制系统，人机界面显示操作更清晰简便，自动化程度高，更具人性化。
- 3、采用自动理料输送机构，方便与自动生产线联动生产，可大量降低劳动力成本。
- 4、采用光电眼自动检测跟踪系统，空包不下盒，最大限度地节约了包装材料。
- 5、包装范围大，调节方便，各种规格尺寸之间可实现快速转换。
- 6、更换规格无需大量更换模具，只需调节或更换个别部件即可实现。
- 7、采用物品进盒不到位自动停机和主传动电机过载保护装置，使用更安全可靠。
- 8、可根据客户要求，采用上翻式安全防护罩，操作简便，外形美观。

- 1、Packing forms such as automatic feeding, box opening, boxing, batch NO. Printing, glue spreading, box sealing, etc. are adopted. Featured by compact and reasonable structure, simple operation and adjustment.
- 2、Servo/step motor, touch screen, PLC control system and man-machine interface display make operation more clear and convenient. With high automation degree, the machine is more user-friendly.
- 3、The automatic material arranging and conveying mechanism is adopted to facilitate linked production with automatic production line, which can greatly reduce labor cost.
- 4、The photoelectric eye automatic detection tracking system is adopted. No boxing is made if the bag is empty, so as to save packing materials to the utmost extent.
- 5、With wide packing range and convenient adjustment, fast switching among various specifications and sizes can be realized.
- 6、Change of specifications does not need change of molds, fast switching among various specifications and sizes can be realized.
- 7、Automatic stopping is available when the material boxing is not in place, and the main driving motor overload protection device is used, so that the machine is safer and more reliable.
- 8、According to customer requirements, the upturning type safety protective cover is adopted, which is featured by simple operation and beautiful appearance.



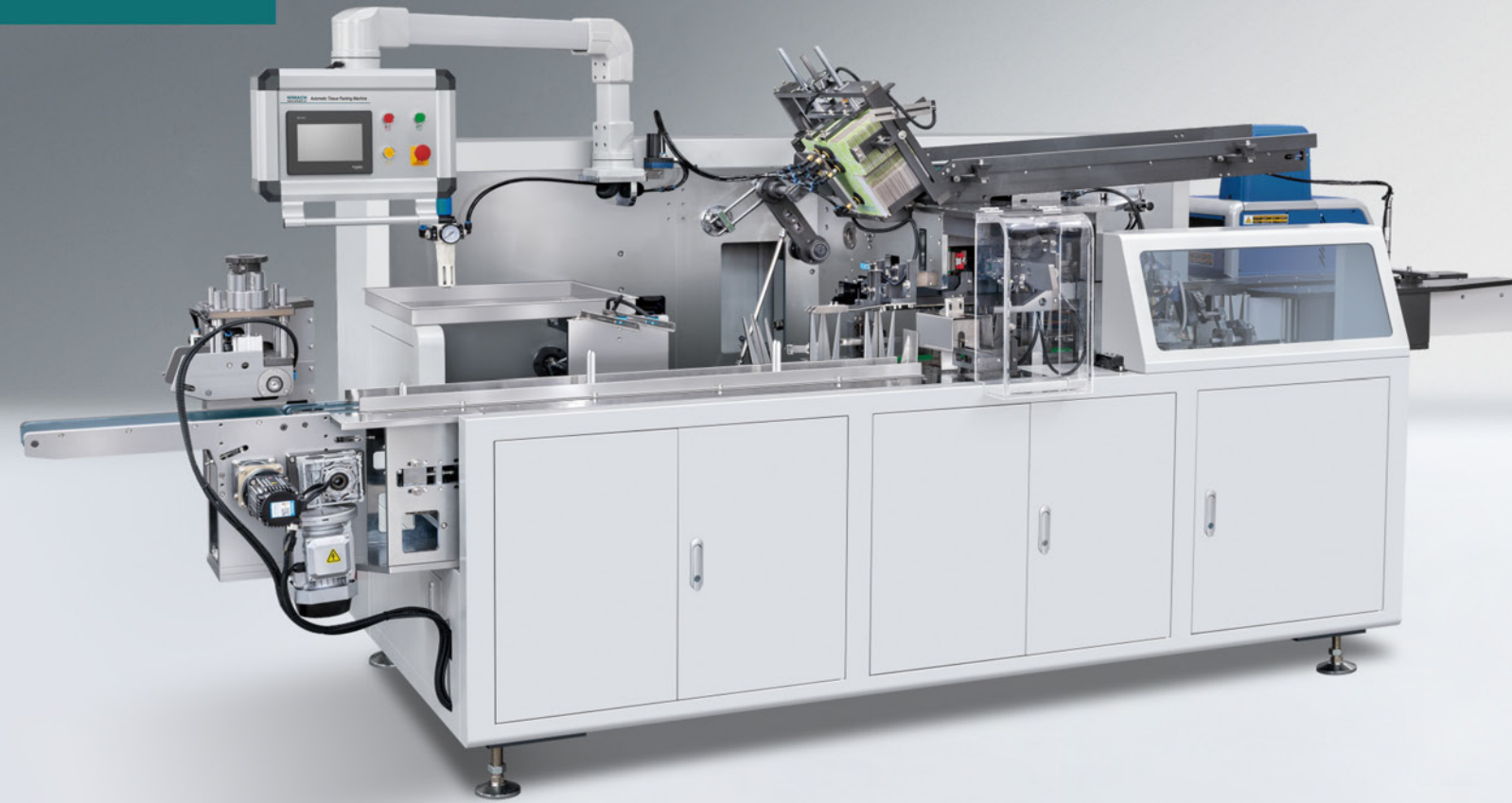
### 性能技术参数 Performance technical parameter

项目/型号	Item/model	TC-100
纸质要求	Paper quality of carton	300-400g/m <sup>3</sup>
最大包装规格	Maximum packing specification	L(100-240)mm×W(100-120)mm×H(30-90)mm
包装速度	Packing speed	30-100盒/分钟 (boxes/minute)
热熔胶机功率	Hot melt machine power	4kw
电机功率	Motor power	2.7kw
总功率	Total power	6.7kw
电源类型	Power supply type	三相四线 (3 phase 4 wire) 380V 50Hz
机器噪音	Machine noise	≤80dB
气源	Air supply	0.5-0.8Mpa
耗气源	Air consumption	120-160L/min
外形尺寸	主机 Main machine	L3619×W1406×H1800mm
Outline dimensions	输送机构 Conveying mechanism	L1758×W383×H1400mm
整机重量	Machine weight	2500kg

# TC-80F

Automatic Facial Tissue Cube Box Packaging Machine

全自动面巾纸方盒入盒封盒机



### 适用范围:

适用于面巾纸折叠入盒封盒自动包装。

### Applicaton range:

It is suitable for automatic boxing of facial tissues, square tissues, cotton tissues etc.

### 本机四大创新:

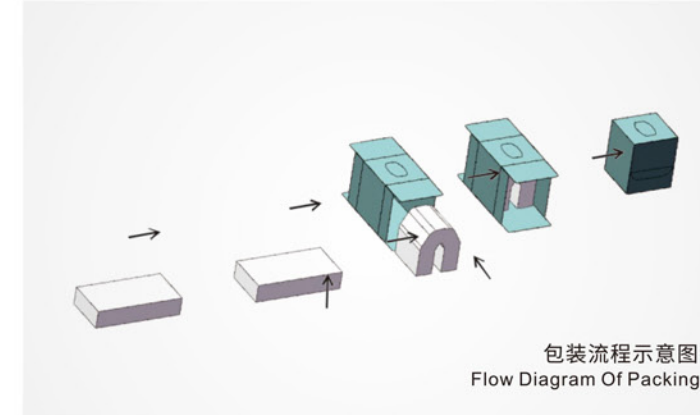
- 1、产能高，稳定速度可达80盒/分钟；
- 2、换产快，可换规格仅需10-20分钟；
- 3、操作便，伺服送纸、PLC控制系统易掌握；
- 4、成本低，采用进口胶机0.3-0.36mm喷嘴胶量少。

### Four innovations of the machine:

- 1、High output. The stable speed can reach 70 boxes/minute.
- 2、Rapid production. It only takes 10-20 minutes to change the specifications.
- 3、Convenient operation. It is easy to control the servo paper feeding and PLC control system.
- 4、Low cost. The imported glue machine with a nozzle of 0.3-0.36mm is adopted and the glue-spread is little.

## 主要性能结构特点

## Main Performance And Structural Features



### 性能技术参数 Performance technical parameter

项目/型号	Item/model	TC-80F
纸质要求	Paper quality of carton	350-400g/m <sup>3</sup>
最大包装规格	Maximum packing specification	L115mm×W115mm×H130mm
包装速度	Packing speed	30-70盒/分钟 (boxes/minute)
热熔胶机功率	Hot melt machine power	4kw
电机功率	Motor power	2.7kw
总功率	Total power	6.7kw
电源类型	Power supply type	三相四线 (3 phase 4 wire) 380V 50Hz
机器噪音	Machine noise	≤80dB
气源	Air supply	0.5-0.8Mpa
耗气源	Air consumption	120-160L/min
主机外形尺寸	Main machine	L4312×W1300×H1800mm
整机重量	Machine weight	2500kg

诺信 Nordson



# TC-80

Automatic Facial Tissue Box Packaging Machine

全自动面巾纸入盒封盒机



### 适用范围:

适用于面巾纸、动切纸、方巾纸、手帕纸、绵柔巾等自动入盒封盒包装。

### Applicaton range:

It is suitable for automatic boxing of facial tissues, square tissues, pocket tissues, cotton tissues etc.

### 本机四大创新:

- 1、产能高，稳定速度可达60盒/分钟；
- 2、功能齐，半盒/全盒，纸高盒低/纸低盒高均可；
- 3、换产快，可换规格仅需10-20分钟；
- 4、操作便，伺服送纸、PLC控制系统易掌握；

### Four innovations of the machine:

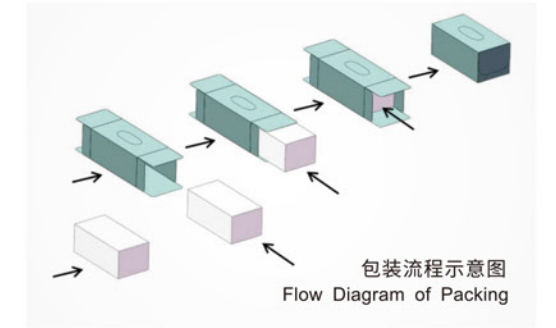
- 1、High output. The stable speed can reach 60 boxes/minute.
- 2、Complete functions. The machine is suitable for various applications such as semi-cover/full-cover, or high paper and low box/low paper and high box.
- 3、Rapid production. It only takes 10-20 minutes to change the specifications.
- 4、Convenient operation. It is easy to control the servo paper feeding and PLC control system.

## 主要性能结构特点

### Main Performance And Structural Features

- 1、采用自动送料、开盒、入盒、打批号（选配）、封盒等的包装形式，结构紧凑合理，操作调整简单。
- 2、采用伺服电机和触摸屏、PLC可编程控制系统，人机界面显示操作更清晰简便，自动化程度高，更具人性化。
- 3、采用自动理料输送机构，方便与自动生产线联动生产，可大量降低劳动力成本。
- 4、采用光电眼自动检测跟踪系统，空包不下盒，最大限度地节约了包装材料。
- 5、包装范围大，调节方便，各种规格尺寸之间可实现快速转换。
- 6、更换规格无需大量更换模具，只需调节或更换个别部件即可实现。
- 7、采用物品进盒不到位自动停机 and 主传动电机过载保护装置，使用更安全可靠。
- 8、可根据客户要求，采用上翻式安全防护罩，操作简便，外形美观。

- 1、Packing forms such as automatic feeding, box opening, boxing, batch NO. Printing, glue spreading, box sealing, etc. are adopted. Featured by compact and reasonable structure, simple operation and adjustment.
- 2、Servo/step motor, touch screen, PLC control system and man-machine interface display make operation more clear and convenient. With high automation degree, the machine is more user-friendly.
- 3、The automatic material arranging and conveying mechanism is adopted to facilitate linked production with automatic production line, which can greatly reduce labor cost.
- 4、The photoelectric eye automatic detection tracking system is adopted. No boxing is made if the bag is empty, so as to save packing materials to the utmost extent.
- 5、With wide packing range and convenient adjustment, fast switching among various specifications and sizes can be realized.
- 6、Change of specifications does not need change of molds, fast switching among various specifications and sizes can be realized.
- 7、Automatic stopping is available when the material boxing is not in place, and the main driving motor overload protection device is used, so that the machine is safer and more reliable.
- 8、According to customer requirements, the upturning type safety protective cover is adopted, which is featured by simple operation and beautiful appearance.



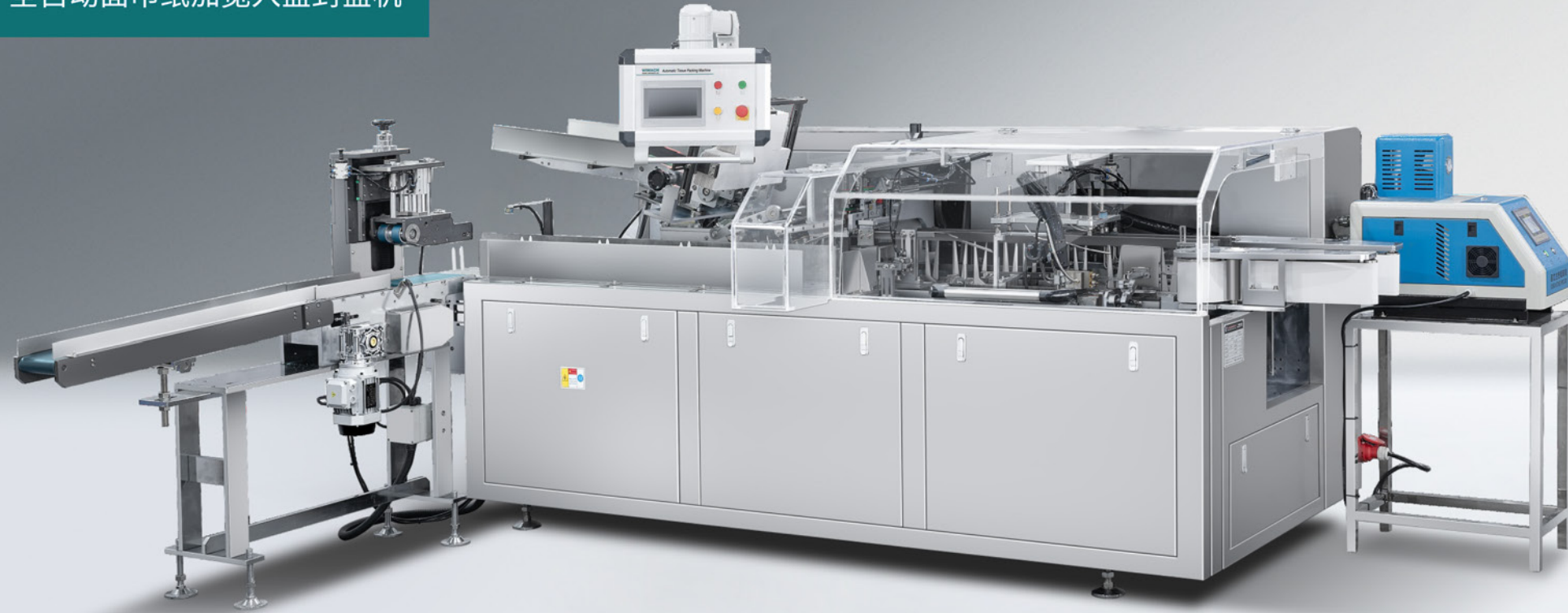
### 性能技术参数 Performance technical parameter

项目/型号	Item/model	TC-80
纸质要求	Paper quality of carton	300-400g/m <sup>3</sup>
最大包装规格	Maximum packing specification	L(100-240)mm×W(100-120)mm×H(30-90)mm
包装速度	Packing speed	30-80盒/分钟 (boxes/minute)
电机功率	Motor power	2kw
热熔胶机功率	Hot melt machine power	提胶(Glue dispensing) 2kw, 喷胶机(Spray glue) 4kw
总功率	Total power	提胶(Glue dispensing) 4kw, 喷胶机(Spray glue) 6kw
电源类型	Power supply type	三相四线 (3 phase 4 wire) 380V 50Hz
机器噪音	Machine noise	≤80dB
气源	Air supply	0.5-0.8Mpa
耗气源	Air consumption	120-160L/min
外形尺寸	主机 Main machine	L2874×W1330×H1600mm
Outline dimensions	输送机构 Conveying mechanism	L900×W383×H1400mm
整机重量	Machine weight	1500kg

# TC-140

Automatic Facial Tissue Widening  
Box Packaging Machine

全自动面巾纸加宽入盒封盒机



### 适用范围:

适用于面巾纸、方巾纸、手帕纸、绵柔巾等加宽自动入盒封盒包装。

### Applicaton range:

It is suitable for widened automatic boxing of facial tissues, square tissues, pocket tissues, cotton tissues etc.

### 本机五大创新:

- 1、产能高，稳定速度可达80盒/分钟；
- 2、功能齐，半盒/全盒，纸高盒低/纸低盒高均可；
- 3、换产快，可换规格仅需10-20分钟；
- 4、操作便，伺服送纸、PLC控制系统易掌握；
- 5、成本低，采用进口胶机0.3-0.36mm喷嘴胶量少。

### Five innovations of the machine:

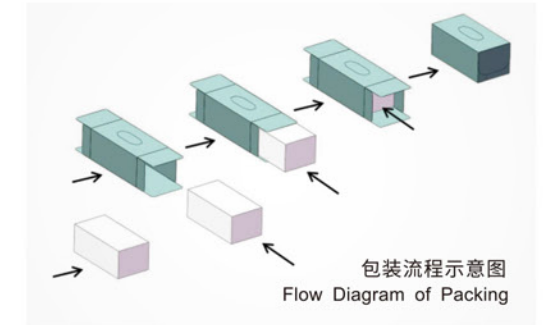
- 1、High output. The stable speed can reach 100 boxes/minute.
- 2、Complete functions. The machine is suitable for various applications such as semi-cover/full-cover, or high paper and low box/low paper and high box.
- 3、Rapid production. It only takes 10-20 minutes to change the specifications.
- 4、Convenient operation. It is easy to control the servo paper feeding and PLC control system.
- 5、Low cost. The imported glue machine with a nozzle of 0.3-0.36mm is adopted and the glue-spread is little.

## 主要性能结构特点

## Main Performance And Structural Features

- 1、采用自动送料、开盒、入盒、打批号（选配）、喷胶、封盒等的包装形式，结构紧凑合理，操作调整简单。
- 2、采用伺服电机和触摸屏、PLC可编程控制系统，人机界面显示操作更清晰简便，自动化程度高，更具人性化。
- 3、采用自动理料输送机构，方便与自动生产线联动生产，可大量降低劳动力成本。
- 4、采用光电眼自动检测跟踪系统，空包不下盒，最大限度地节约了包装材料。
- 5、包装范围大，调节方便，各种规格尺寸之间可实现快速转换。
- 6、更换规格无需大量更换模具，只需调节或更换个别部件即可实现。
- 7、采用物品进盒不到位自动停机和主传动电机过载保护装置，使用更安全可靠。
- 8、可根据客户要求，采用上翻式安全防护罩，操作简便，外形美观。

- 1、Packing forms such as automatic feeding, box opening, boxing, batch NO. Printing, glue spreading, box sealing, etc. are adopted. Featured by compact and reasonable structure, simple operation and adjustment.
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- 7、Automatic stopping is available when the material boxing is not in place, and the main driving motor overload protection device is used, so that the machine is safer and more reliable.
- 8、According to customer requirements, the upturning type safety protective cover is adopted, which is featured by simple operation and beautiful appearance.



### 性能技术参数 Performance technical parameter

项目/型号	Item/model	TC-140
纸质要求	Paper quality of carton	300-400g/m <sup>3</sup>
最大包装规格	Maximum packing specification	L(100-240)mm×W(100-140)mm×H(30-90)mm
包装速度	Packing speed	30-80盒/分钟 (boxes/minute)
热熔胶机功率	Hot melt machine power	4kw
电机功率	Motor power	2.7kw
总功率	Total power	6.7kw
电源类型	Power supply type	三相四线 (3 phase 4 wire) 380V 50Hz
机器噪音	Machine noise	≤80dB
气源	Air supply	0.5-0.8Mpa
耗气源	Air consumption	120-160L/min
外形尺寸	主机 Main machine	L3344×W1406×H1869mm
Outline dimensions	输送机构 Conveying mechanism	L1758×W383×H1400mm
整机重量	Machine weight	2500kg

# TW-160

Automatic Toilet Tissue Wrapping Machine

全自动拷贝纸包装机



### 适用范围:

适用于圆筒纸自动薄纸包装。

### Applicaton range:

It is suitable for automatic paper wrapping of roll tissues.

### 本机三大创新:

- 1、产能高、稳定速度120包/分钟;
- 2、换产快、可换规格仅需10-20分钟;
- 3、操作快、PLC控制系统易掌控。

### Three innovations of the machine:

- 1、High capacity, stable speed of 120 packs/min.
- 2、Quick change only 10-20 minutes.
- 3、Fast operation, PLC control system to control.

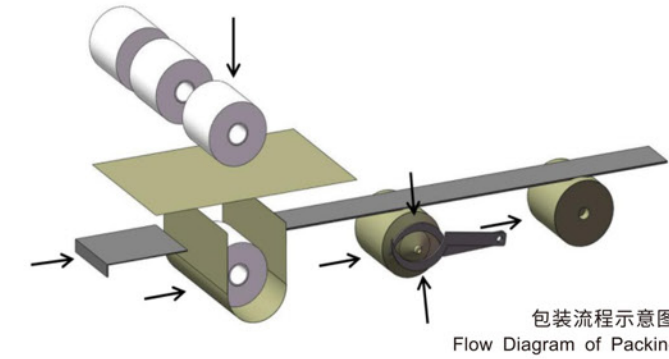


## 主要性能结构特点

## Main Performance And Structural Features

- 1、采用自动送料、切纸、吸纸、夹纸、压纸等的包装形式，结构紧凑合理，操作调整简单。
- 2、采用伺服电机和触摸屏、PLC可编程控制系统、人机界面显示操作更清晰简便，自动化程度高，更具人性化。
- 3、调节方便，各种规格尺寸之间可实现快速转换。
- 4、更换规格无需大量更换模具，只需调节或更换个别部件即可实现。
- 5、采用主传动电机过载保护装置，使用安全可靠。

- 1、It adopts packaging forms such as automatic feeding, paper cutting, suction paper, paper clamping, paper pressing, etc., and the structure is compact and reasonable, easy to operate and adjust.
- 2、Using servo motor and touch screen, PLC programmable control system, human-machine interface display The operation is clearer and simpler, with a high degree of automation and more humane.
- 3、Convenient adjustment, quick conversion between various specifications and sizes.
- 4、Changing specifications does not require a large number of mold changes, only adjustment or replacement of individual parts can be achieved.
- 5、The main drive motor overload protection device is adopted, which is safe and reliable to use.



### 性能技术参数 Performance technical parameter

项目/型号	Item/model	TW-160
纸质要求	Paper quality of carton	0.03-0.05mm
最大包装规格	Maximum packing specification	L(90-130)mm,φ95-130mm
包装速度	Packing speed	60-120(rolls/minute)
推荐纸膜克重	The weight of paper	17-26g
总功率	Total power	6.8kw
电源类型	Power supply type	三相五线(3 phase 5 wire) 380V 50Hz/60Hz
机器噪音	Machine noise	≤80dB
气源	Air supply	0.5-0.8Mpa
耗气源	Air consumption	120-160L/min
外形尺寸	主机 Main machine	L2542×W2105×H1940mm
Outline dimensions	输送机构 Conveying mechanism	L2033×W180×H1128mm
整机重量	Machine weight	3500kg

# Q-200

Single Passage Automatic Tissue Paper Cutting Machine

单通道大回旋切纸机



### 适用范围:

适用于面巾纸的自动切。

### Applicaton range:

It is suitable for cutting facial tissue.

### 本机五大创新:

- 1、自动测长均分，没有累积误差；
- 2、德国磨刀技术，保证刀锋品质；
- 3、直线导轨升降，操作维护简便；
- 4、双变频新技术，节约用电 > 20%；
- 5、自动去头去尾，一机双用。

### Five innovations of the machine:

- 1、Automatic length measurement and equal division without accumulated errors.
- 2、Knife grinding technology from Germany ensures the quality of the blade.
- 3、Linear guide rail lifting and lowering with convenient operation and maintenance.
- 4、Double frequency new technology, saving power by more than 20%.
- 5、The double with automatic to head to tail, a machine.



## 主要性能结构特点

## Main Performance And Structural Features

- 1、采用物料自动输入、长度设定/测量、切断、成品输出等工序来完成；
- 2、采用plc和人机界面系统操作，灵活改变磨刀时间、切割速度、切割长度，切断效率高；
- 3、采用变频器调速控制盒伺服跟踪控制，并与光、电、气相结合，切断长度精确，切断面平整；
- 4、采用安全防护功能，操作安全、可靠；
- 5、单通道切纸机设计上下旋转切断，纸巾切面更平整，特别适合高度超过120mm的纸巾；
- 6、具有自动测量未切纸巾的长度，根据设定来均分切断纸巾的长度，避免了每排第一个或最后一个纸巾有累积误差而导致的长度偏差；
- 7、可根据客户要求设计，切除头尾不平整面，并自动排出废料（特别适合软抽纸包装机包装）；
- 8、可自动与抽纸机、自动入盒封盒机、软抽纸包装机等设备联线生产。

- 1、the production is completed through such procedures as automatic material feeding, length setting/measuring, cutting, finished products output, etc.
- 2、PLC and man-machine interface system are adopted to flexibly change the knife grinding time, cutting speed, cutting length and the cutting efficiency is high.
- 3、The frequency conversion speed control and servo tracking control are adopted, and the precise cutting length and flat cutting plane are realized through the optical, electrical and pneumatic integration.
- 4、It is provided with safety protection function so that the operation is safe and reliable.
- 5、The single passage paper cutting machine adopts cutting through upward and downward turning, so that the cutting plane of tissue is more flat, Especially suitable for tissues with height exceeding 120mm.
- 6、The length of uncut tissue can be automatically measured, and the length of tissue to be cut can error of the first or the last tissue at each row.
- 7、The designs of removing uneven plane at the front and rear and automatically discharging scrap (especially suitable for soft drawn tissue paper packing machine) can be made according scrap (especially suitable for soft drawn tissue paper packing machine) can be made according to customer requirements.
- 8、Linked production with the paper drawing machine, automatic boxing and sealing machine, soft drawn tissue paper packing machine and other equipment can be realized.



### 性能技术参数 Performance technical parameter

项目/型号	Item/model	Q-200 (单通道 single passage)
		宽度45-110mm可调;厚度60-120mm可调(其余尺寸需要定做)
原材料规格	Raw material specification	Width 45-110mm adjustable; Thickness 60-120mm adjustable (products of other sizes can be customized)
生产能力	Production capacity	60-200切/分钟 (cuts/minute)
切断长度	Cutting length	可自由设定(可调范围内) Can be freely set (within the adjustable range)
圆刀尺寸	Round Knife size	φ610mm
电源功率	Power	三相四线 Three-phase four-wire 380V 50Hz 10kw
气源要求	Air supply	0.5Mpa-0.8Mpa
耗气量	Air consumption	100-160L/H
外形尺寸	Outline dimensions	L2160×W1380×H1850mm
整机重量	Machine weight	1800kg

# HT-700

Automatic Handle Taping Machine

盒抽(软抽/卷纸)全自动贴把机



## 适用范围:

适用于盒抽纸, 软抽纸, 厨房卷纸, 小盘纸等的中包自动贴把。

## Applicaton range:

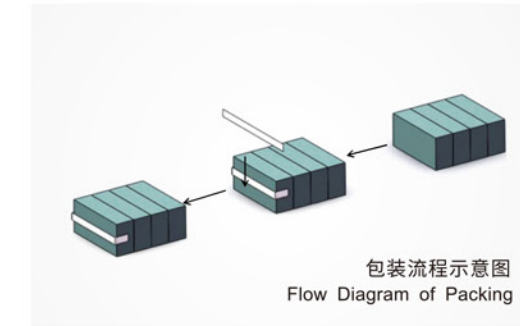
It is suitable for pasting handle of box facial tissue, kitchen roll, toilet roll etc.

## 主要性能结构特点

### Main Performance And Structural Features

- 1、采用自动送料、送膜、分切、下提把、贴焊等的包装形式, 结构紧凑合理, 操作调整简单。
- 2、采用伺服和触摸屏、PLC可编程控制系统, 人机界面显示操作更清晰简便, 自动化程度高, 更具人性化。
- 3、采用自动理料输送机构, 方便与自动生产线联动生产, 可大量降低劳动力成本。
- 4、采用光电眼自动检测跟踪系统, 无物料不下提把, 最大限度地节约了包装材料。
- 5、包装范围大, 调节方便, 各种规格尺寸之间可实现快速转换。
- 6、更换规格无需更换模具, 只需调节即可实现。
- 7、提把宽度可根据客户需求调节设定。
- 8、可根据客户要求, 采用热烫焊接方式贴把。

- 1、Packing forms such as automatic material feeding, film feeding, slitting, handle feeding, handle fixing, etc. are adopted. Featured by compact and reasonable structure, simple operation and adjustment.
- 2、Servo, touch screen, PLC control system and man-machine interface display make operation more clear and convenient. With high automation degree, the machine is more user-friendly.
- 3、The automatic material arranging and conveying mechanism is adopted to facilitate linked production with the automatic production line, which can greatly reduce labor cost.
- 4、The photoelectric eye automatic detection tracking system is adopted. No handle feeding is made if there is no material, so as to save packing materials to the utmost extent.
- 5、With wide packing range and convenient adjustment, fast switching among various specifications and sizes can be realized.
- 6、Change of specifications does not need change of molds, but can be realized through adjustment.
- 7、Handle width can be adjusted and set according to customer needs.
- 8、Hot handle fixing can be adopted according to customer requirements.



### 性能技术参数 Performance technical parameter

项目/型号	Item/model	HT-700
提把材质	Handle material	两侧涂不干胶的PET PET spread with adhesive tape on both sides
膜卷规格	Film roll specification	外径 $\phi \leq 280$ mm, 纸芯内径 $\phi 76$ mm, 宽度 $\leq 400$ mm Od $\phi \leq 280$ mm, paper core ID $\phi 76$ mm width $\leq 400$ mm
包装规格	Packing specification	L $\leq 700$ mm, W $\leq 260$ mm, H $\leq 130$ mm
生产能力	Production capacity	5-50提/分钟(packs/min)
提把宽度	Handle width	20-50mm
电源功率	Power	三相四线 Three-phase four-wire 380V 50Hz 1.0KW
气源要求	Air supply	0.5Mpa-0.8Mpa
耗气量	Air consumption	60-100L/H
外形尺寸	Outline dimensions	L1990×W1100×H1780mm
整机质量	Machine weight	900kg

# TC-80Y

Automatic Canister Tissue Packing Machine

全自动圆筒式面巾纸包装机

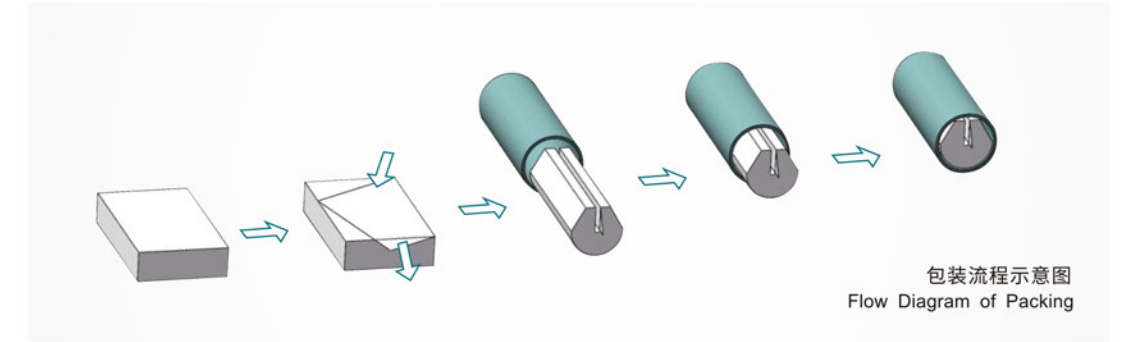


适用范围：  
专为车载面巾纸设计

Applicaton range:  
Specially designed for vehicle tissue

## 主要性能结构特点

## Main Performance And Structural Features



### 性能技术参数 Performance technical parameter

项目/型号	Item/model	TC-80Y
纸质要求	Paper quality of carton	300-400g/m <sup>3</sup>
最大包装规格	Maximum packing specification	Dia: φ50-100mm L: 100-180mm
包装速度	Packing speed	30-80盒/分钟 (boxes/minute)
电机功率	Motor power	1.5kw
总功率	Total power	4.2kw
电源类型	Power supply type	三相四线 (3 phase 4 wire) 380V 50Hz
机器噪音	Machine noise	≤80dB
气源	Air supply	0.5-0.8Mpa
耗气源	Air consumption	100-120L/min
外形尺寸	主机 Main machine	L3250×W1650×H1800mm
Outline dimensions	输送机构 Conveying mechanism	L2000×W260×H1200mm
整机重量	Machine weight	2100kg

Automatic Napkin Stacks Separating Machine  
全自动餐巾纸分叠机



适用范围:

适用于餐巾纸的自动分纸输出。

Applicaton range:

Automatic paper sorting output for napkins.



本机四大创新:

- 1、产能高，稳定速度可达70次/分钟；
- 2、功能齐，符合多种规格的纸巾；
- 3、换产快，更换规格更加便捷；
- 4、操作便，伺服分纸、推纸以及输送，PLC控制系统易掌握。

Four innovations of the machine:

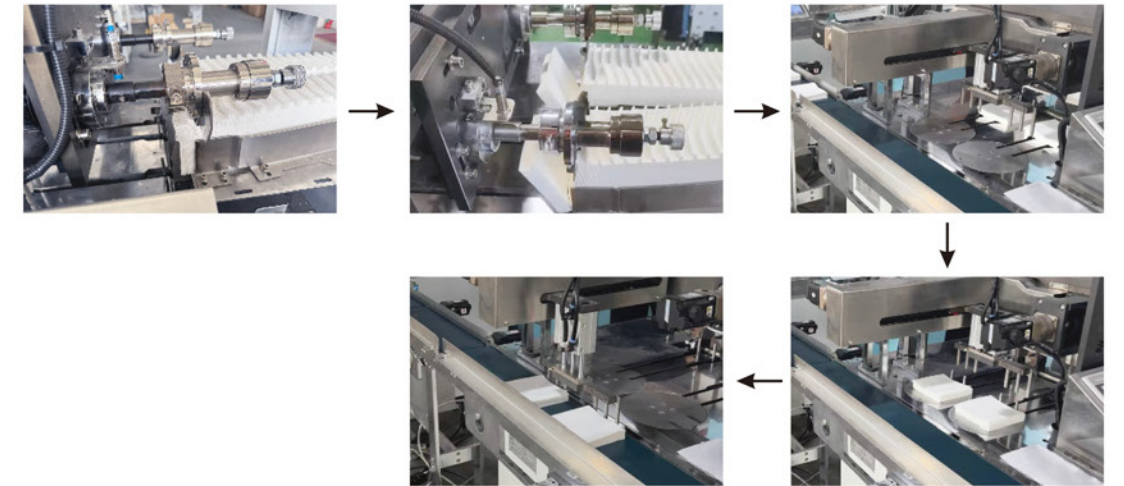
- 1、High output. The stable speed can reach 70 times/minute.
- 2、Complete functions. This machine is suitable for various specifications of tissues.
- 3、Rapid production. It changing specifications is more convenient.
- 4、Convenient operation. Servo paper separation, paper pushing, and conveying, with a PLC control system that is easy to master.

主要性能结构特点

Main Performance And Structural Features

- 1、可根据客户对纸巾的大小和数量要求，按规格分纸、并进行挡纸输送，实现多种规格的转换，调节更加便捷。
- 2、更换规格无需大量更换模具，只需调节或更换个别部件即可实现
- 3、多种选择方位的出纸结构，不受场地限制。
- 4、采用伺服电机和触摸屏、PLC可编程控制系统，人机界面显示操作更清晰简便，自动化程度高，更具人性化。
- 5、操作调节简单，结构紧凑合理，节约场地空间。
- 6、采用自动理料输送机构，方便与自动生产线联动生产，可大量降低劳动力成本。
- 7、采用镂空透风罩壳设计，增加了电器寿命，延长了机器的使用，且外观对比老式机器更具美观性。
- 8、可根据纸巾的要求设计各种输送机构以及装盒机。

- 1、According to the customer's requirements for the size and quantity of tissues, separate the tissues according to specifications, and carry out paper blocking and conveying to achieve the conversion of multiple specifications, More convenient adjustment
- 2、Change of specifications does not need change of molds, fast switching among various specifications and sizes can be realized.
- 3、Multiple options for paper output structure, unrestricted by site limitations.
- 4、Servo/step motor, touch screen, PLC control system and man-machine interface display make operation more clear and convenient. With high qutomation degree, the machine is more user-friendly.
- 5、Simple operation and adjustment, compact and reasonable structure, saving space on site.
- 6、The automatic material arranging and conveying mechanism is adopted to facilitate linked production with automatic prduction line, which can greatly reduce labor cst.
- 7、Adopting hollow ventilation hood design increases the lifespan of electrical appliances, prolongs the use of the machine, and has a more aesthetically pleasing appearance compared to old-fashioned machines.
- 8、Various conveying mechanisms and packaging machines can be designed according to the requirements of tissues.



性能技术参数 Performance technical parameter

纸巾规格	Paper towel specifications	180mm-230mm
包装速度	Packing speed	70次/分钟 (times/minute)
电机总功率	Total power	3kw
电源类型	Power supply type	三相五线 (3 phase 5 wire) 380V 50Hz/60Hz
机器噪音	Machine noise	≤80dB
气源	Air supply	0.5-0.8Mpa
耗气量	Air consumption	120-160L/min
机器外形尺寸	Outline dimensions	L1210×W940×H1375mm
整机重量	Machine weight	500kg

# GB-600

Automatic Box Facial Tissue Shrink Wrapping Machine

全自动边封式热收缩包装机



### 适用范围:

适用于纸盒, 日用品等自动收缩。

### Applicaton range:

It is suitable for box products, daily goods wrapping.

## 主要性能结构特点

## Main Performance And Structural Features

- 1、封口部分横刀采用垂直式驱动, 纵刀采用恒温侧封刀, 封口线直而牢固, 达到美观的封口效果;
- 2、采用恒温加热封切系统可用于封切POF等各种工业标准的收缩膜。包装规格大小不同的产品, 只需用手轮调整即可完成, 增加可靠性, 更加容易操作;
- 3、纵封刀可持续性的做封切动作, 产品长度不受限制;
- 4、送料长度控制经电眼侦测和定时器组合, 精准地控制胶膜长度, 使收缩效果更易控制;
- 5、自动卷取废料, 采用单独马达控制, 不会过于松弛或过紧而拉裂, 废料容易拆卸;
- 6、可根据客户需要, 添加自动吹气功能;
- 7、可根据需要选配前端动力进料线及后端无动力置物台。

- 1、The horizontal knife of the sealing part adopts vertical drive, the vertical knife adopts constant temperature side sealing knife, and the sealing line is straight and firm, Achieve beautiful sealing effect;
- 2、The constant temperature heating sealing and cutting system can be used to seal and cut POF and other industrial standard shrink films. Products with different packaging specifications and sizes can be completed only by hand wheel adjustment, which increases reliability and easier operation;
- 3、The longitudinal sealing knife can seal and cut continuously, and the product length is not limited;
- 4、Feeding length control: through the combination of electric eye detection and timer, the length of adhesive film can be accurately controlled to make the shrinkage effect easier to control;
- 5、Automatic waste coiling is controlled by a separate motor, which will not crack due to too loose or too tight, and the waste is easy to disassemble;
- 6、The automatic blowing function can be added according to the needs of customers;
- 7、Front end power feed line and rear end non power storage platform can be selected as required.

### 性能技术参数 Performance technical parameter

项目/型号	Item/model	GB-600
封切形式	Sealing and cutting form	边封式 (Side seal type)
封切机		
电源	Power Supply	380V / 50-60HZ / 3Phase
包装速度	Packaging speed	根据产品长度 (According to product length)
包装高度	Packing height	200mm
包装宽度	Packing width	430mm
包装尺寸	Package size	宽度+高度≤550mm (W+H)
适用薄膜	Applicable film	POF对折膜 (POF Half folded membrane)
最大薄膜尺寸	Maximum film size	700×280mm (宽度×外径)
总功率	Total power	2.5kw
平台高度	Platform height	780-850mm
气压	pressure	0.5MPA (5 BAR)
主要材质	Main material	碳钢 (Carbon steel)
整机尺寸	Overall size	2610×1450×1530mm
热收缩机		
电源	Power Supply	380V / 50-60HZ / 3Phase
炉体尺寸	Furnace body size	1200×400×200mm
输送速度	Conveying speed	40m/min
输送带	Conveyor belt	链式输送带, 滚轴套硅胶管 (Chain conveyor belt, roller sleeve, silicone hose)
总功率	Total power	12kw
平台高度	Platform height	780-850mm

# TF-600

Automatic Cellophane Over-Wrapping Machine

全自动三维透明膜包装机



### 适用范围:

广泛应用于药品、食品、化妆品、文化用品、纸品等行业。

### Applicaton range:

It is widely used in medicine, food, cosmetics, cultural goods, paper products and other industries.

### 四个好处:

- 1、密封防潮/防尘效果好。
- 2、拆封容易，只要拉启拆封拉线（易拉线）转一周即可启封。
- 3、防伪，可在易拉线上印刷图文或商标等标志，用以识别真伪。
- 4、包装后能提高产品品质文化/提高产品的附加值/提高档次和装潢质量。

### Four benefits:

- 1、Seal moisture proof/dustproof effect is good.
- 2、It is easy to open and unpack, as long as the opening and closing of the cable can be opened in a week.
- 3、In the case of anti-counterfeiting, the logo can be printed on the easy line to identify the authenticity.
- 4、After packaging, we can improve the product quality culture/improve the product's added value/upgrade level and decoration quality.

### 工作性能要求:

- 1、包装机可连续工作时间为15小时/天。
- 2、包装机的生产能力，20-30包/分钟。

### Performance requirements:

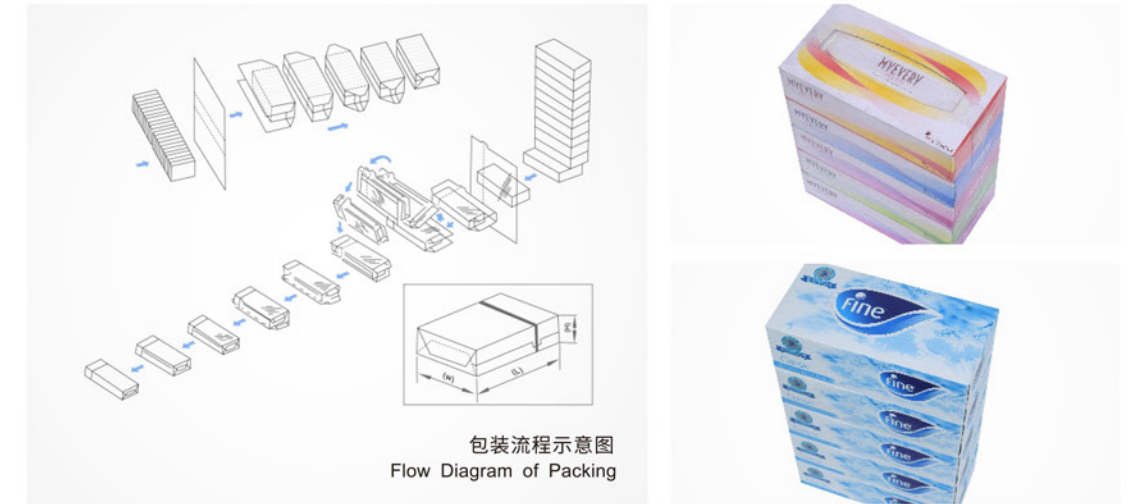
- 1、The packaging machine can work continuously for 15 hours/day.
- 2、Production capacity of the packaging machine, 20-30 bags/min.

## 主要性能结构特点

## Main Performance And Structural Features

- 1、本机以机械联动为主体，运用贴体裹包原理，采用多功能数显变频无级调速；PLC可编程序控制设计技术，实现热封、整形温度自动控制，自动给料和自动计数；
- 2、采用伺服电机落膜的同时，配置稳压气泵协助下膜，使之落膜平稳，并消除了静电的干扰；
- 3、关键电器元件采用西门子品牌，实现人机界面操作。可完成编程设定、控制操作、跟踪显示，卡盒过载自动保护，故障停机；
- 4、本机具备对单件包装盒的集合、码垛、裹包、熔接封合、贴体整形全过程一次性完成之功能（俗称中包装）。经该包装后的药品富于美观、直观性和展销性，大大地降低了包装成本，大有取代热收缩包装之势。
- 5、封闭式全罩，机壳、平台以及与药物接触的部件所采用的材料均为优质卫生级无毒304不锈钢制成，完全符合药品生产的GMP规范要求。

- 1、The machine adopts mechanical linkage as the main body, and adopts the principle of adhesive wrapping, and adopts multi-function digital display and frequency conversion stepless speed regulation; PLC programmable control design technology, Automatic control, automatic feeding and automatic counting;
- 2、With the servo motor falling film, the stable air pump is equipped to assist the film to smooth the film and eliminate static interference.
- 3、The key electrical components adopt the Siemens brand to realize man-machine interface operation. Can complete programming, control operation, tracking display, card box overload. Dynamic protection, downtime;
- 4、The machine is equipped with the functions (commonly known as middle packing) of the whole process of assembling, palletizing, wrapping, sealing and fitting of single package. After the packaging, the medicine is rich in aesthetics, intuitiveness and display, which greatly reduces the packing cost and greatly replaces the heat shrink wrapping.
- 5、Enclosed full cover, chassis, platform and materials used in contact with the drug are made of high-quality health grade non-toxic 304 stainless steel. Fully comply with the GMP specification requirements of pharmaceutical production.

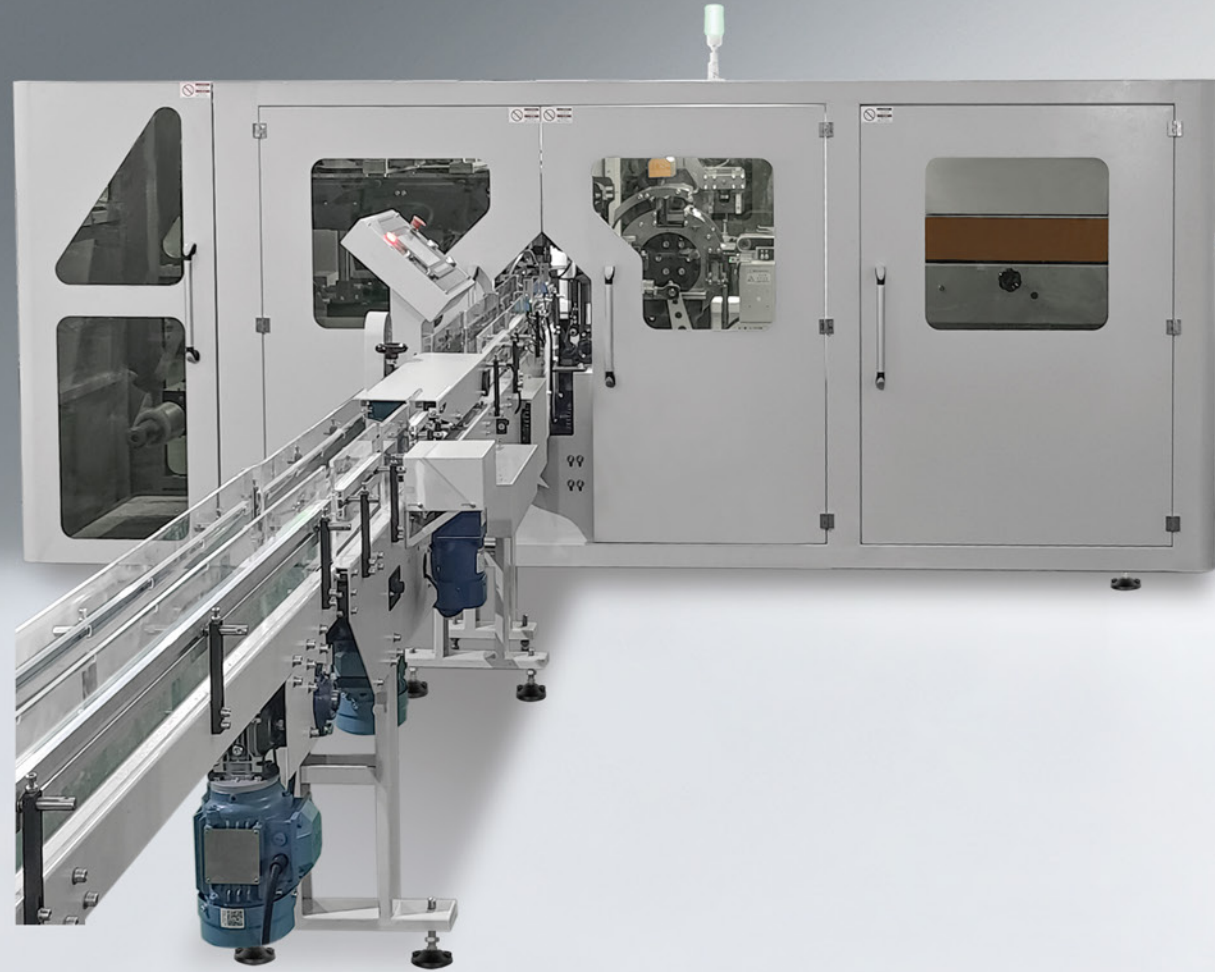


### 性能技术参数 Performance technical parameter

项目/型号	Item/model	TF-600
生产效率	The production efficiency	20-30包/分钟 (packs/min)
包装尺寸	Packing size	L(50-400)mm×W(40-300)mm×H(20-120)mm
电源	The power supply	220V 50Hz~60Hz
电机功率	The motor power	1.5kw
加热器总功率	Total heater power	11.8kw
外形尺寸	Outline dimensions	L2200×W1100×H1800mm
输送架	Transmission rack	1500×150×910mm
重量	Weight	800kg
使用范围	Using range	单盒或多盒(条装) Single box or multi-box packing

# TP-280

Automatic Soft Tissue Wrapping Machine  
全自动软抽包装机



## 适用范围:

TP-280 全自动软抽纸巾包装机, 适用于面巾纸、餐巾纸的包装。本机可自动完成纸巾送料、薄膜打码、薄膜裁切、薄膜打孔、边封及包装两侧热封全过程。

## Application range:

TP-280 automatic soft tissue wrapping machine is designed to wrap facial tissue and paper napkin. This machine can automatically complete tissue feeding, film coding, film cutting, film perforating, edge sealing and heat sealing of the package sides.

## 主要性能结构特点

### Main Performance And Structural Features

- 1、采用伺服电机驱动, 确保设备运行精准。
- 2、采用四工位高速伺服转盘, 调节便捷。
- 3、切膜与打孔采用伺服驱动弹簧式旋转刀, 无料空转, 延长刀片使用寿命。
- 4、采用电子手轮替代机械手轮, 操控便捷、定位精准。
- 5、配备高精度光电跟踪检测系统。
- 6、无纸巾时不送膜, 有纸巾自动送膜。配有自动薄膜张力调节装置。
- 7、具备纸巾长短异常报警功能。
- 8、可选配电动色带打码机或热转印打码机。
- 9、可选配异形打孔装置。
- 10、采用国际知名品牌电气元件, 性能稳定可靠。
- 11、包装规格范围广, 换模快速简便。
- 1、 Driven by servo motors to ensure the machine runs accurately.
- 2、 Adopts a four-station high-speed servo-driven turntable with easy adjustment.
- 3、 Film cutting and perforating use spring rotary blades driven by servo motors, idle without material to extend blade life.
- 4、 Adopts electronic hand wheel instead of mechanical hand wheel, enabling convenient and precise control.
- 5、 Adopt high-precision photoelectric tracking and monitoring system.
- 6、 No film feeding without tissue, film feeds automatically with tissue present.
- 7、 Equipped with an automatic film tension adjustment device.
- 8、 Equipped with alarm function for over-length and under-length errors of tissue.
- 9、 Optional motorized ribbon coder or thermal transfer coder.
- 10、 Optional shaped perforation device.
- 11、 Reliable electrical components with famous international brands.
- 12、 Wide packing range, change molds quickly.

### 性能技术参数 Performance technical parameter

型号	Model	TP-280	TP-180
最大包装产能	Maximum Packing capacity	260 packs/min	180 packs/min
包装尺寸	Package dimension	90-200 (L) x 85-105 (W) x 25-90 (H) mm	90-200 (L) x 85-105 (W) x 25-90 (H) mm
电源电压	Power voltage	380V 50/60Hz 3phase	380V 50/60Hz 3phase
耗电量	Power consumption	18 kW	12 kW
工作气压	Air pressure	0.5-0.8 Mpa	0.5-0.8 Mpa
包装膜材质	Film material	CPP, PE, composite film	CPP, PE, composite film
膜卷尺寸	Film roll dimension	340 (W) x 450 (D)mm, thickness 0.035-0.05mm	340 (W) x 450 (D)mm, thickness 0.035-0.05mm
整机外形尺寸	Overall dimensions	3585 (L) x 6260 (W) x 1800 (H) mm	3585 (L) x 6260 (W) x 1800 (H) mm
整机重量	Overall Weight	2900kg	2900kg

# TB-R30

Automatic Tissue Roll  
Bundle Machine

全自动纸卷包装机



## 设备简介:

TB-R30 型为卫生纸卷与厨房用纸卷专用全自动束包装机。本机可自动完成纸卷送料、规整排列、入袋及封口全过程。设备前端可对接纸卷切纸机，后端可衔接后道包装机。

## Overview:

TB-R30 is an automatic bundle bagging machine for toilet rolls and kitchen rolls. It is designed to feed and arrange tissue rolls, fill them into bags and seal the bags automatically. This machine can be connected to a tissue roll cutting machine at the front and a secondary packaging machine at the rear.

## 主要性能结构特点

### Main Performance And Structural Features

- 1、采用伺服电机驱动，确保设备运行精准稳定。
- 2、纸卷进料整理机构伺服驱动，可自动分道、储料、出料。
- 3、配备两组储袋仓，由气缸自动切换供袋。
- 4、自动完成开袋、套袋、撑袋、推料及封袋全过程。
- 5、配置两组推料机构，具备吸袋与折角功能。
- 6、开袋失败的次品包装袋可自动精准剔除。
- 7、电气元器件均采用国际知名品牌，性能稳定可靠



- 1、Driven by servo motors to ensure the machine runs accurately.
- 2、The tissue roll feeding and sorting device is servo-driven, with automatic lane distribution, storage and discharge.
- 3、Two bag magazines with automatic switching by air cylinders.
- 4、Bag opening, sleeving, supporting, pushing and bag sealing are fully automated,
- 5、Two pushers with air suction and corner folding functions.
- 6、Defective bags from failed opening can be automatically and accurately rejected.
- 7、Reliable electrical components with famous international brands.

### 性能技术参数 Performance technical parameter

型号	Model	TB-R30
最大包装产能	Maximum Packing capacity	25 packs/min
成品包装尺寸	Package dimension	180-600 (L) x 150-400 (W) x 100-250 (H) mm
预制袋储袋仓	Pre-made bag magazine	2 bag magazines
电源电压	Power voltage	380V 50/60Hz 3phase
耗电量	Power consumption	13 kW
工作气压	Air pressure	0.5-0.8 Mpa
耗气量	Air consumption	450 L/min
整机外形尺寸	Overall dimensions	8000 (L) x 2000 (W) x 2000 (H) mm
整机重量	Overall Weight	2200kg

# BA-350

Automatic Turntable Blister Card  
Packing Machine  
全自动纸塑包装机



## 适用范围:

化妆品及美容产品、家居用品、办公用品、个人护理用品、电池、汽车零部件等

## Application range:

Cosmetics and beauty products, household items, office supplies, personal care products, batteries, automobile parts, etc

## 主要性能结构特点

### Main Performance And Structural Features

- 1、适用于中小批量产品的灵活高性价比包装。
- 2、伺服电机驱动，确保设备运行精准。
- 3、搭载欧姆龙 PLC、欧姆龙触摸屏、欧姆龙变频器、松下伺服驱动器等优质电气元件，设备运行稳定可靠。
- 4、成型物料或纸卡用完时自动声光报警。
- 5、整机机身采用不锈钢材质。
- 6、设备采用可拆分式结构设计，整机搬运运输更便捷。

- 1、PackingFlexible and cost efficient packaging of small to medium batches.
- 2、Driven by servo motors to ensure the machine runs accurately.
- 3、Reliable electrical equipment like Omron PLC, Omron touch screen, Omron frequency converter, Panasonic servo drive ensure the stability.
- 4、An alarm sounds when the forming material or cards run out.
- 5、Stainless steel machine shell.
- 6、Convenient to transport the whole machine due to detachable machine design.

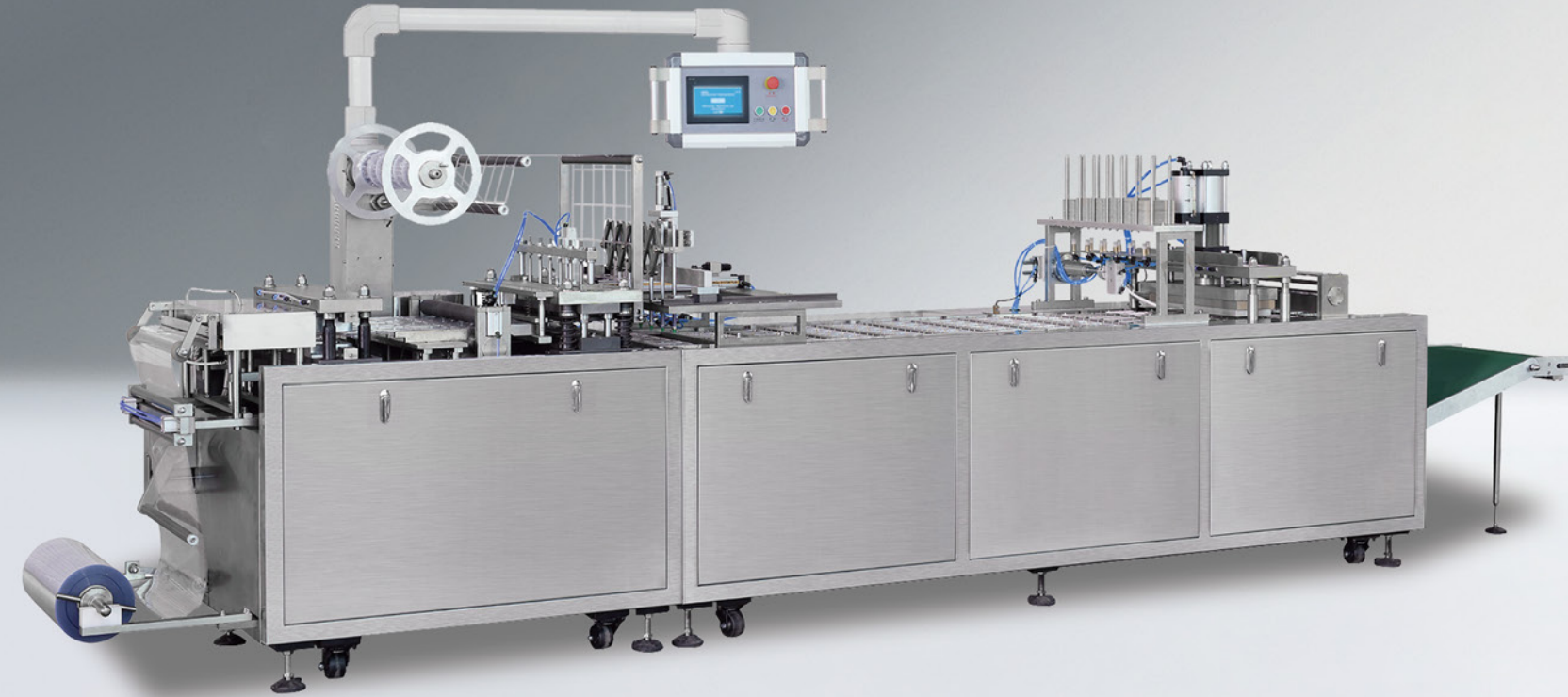


### 性能技术参数 Performance technical parameter

型号	Model	BA-350
纸卡最大尺寸	Max. size of card	350 x 220mm
最大成型面积	Max. forming area	330 x 180mm
最大成型深度	Max. forming depth	40mm
包装产能	Packing capacity	12-20 cycles/min
工作电压	Power voltage	380V 50/60Hz 3phase
功耗	Power consumption	11 kW
工作气压	Air pressure	0.5-0.8 Mpa
耗气量	Air consumption	≥0.5 CBM/min
成型材质	Forming material	PVC, PET, PS, thickness 0.15-0.5mm
成型料卷尺寸	Forming material roll size	width 350mm x diameter 450mm
机身材质	Machine shell material	Stainless steel
整机外形尺寸	Overall dimensions	L3380 x W1555 x H2050mm
整机重量	Overall Weight	2000kg

# BA-600

Automatic Linear Blister  
Card Packing Machine  
全自动纸塑包装机



## 适用范围:

化妆品及美容产品、家居用品、办公用品、个人护理用品、电池、汽车零部件等

## Application range:

Cosmetics and beauty products, household items, office supplies, personal care products, batteries, automobile parts, etc

## 主要性能结构特点

### Main Performance And Structural Features

- 1、适用于大批量产品的包装。
- 2、伺服电机驱动，确保设备运行精准。
- 3、搭载欧姆龙 PLC、欧姆龙触摸屏、欧姆龙变频器、松下伺服驱动器等优质电气元件，设备运行稳定可靠。
- 4、更大的成型、封口、送料区域面积。
- 5、整机机身采用不锈钢材质。
- 6、机械部件做表面处理。

- 1、High packing capacity for large runs.
- 2、Driven by servo motors to ensure the machine runs accurately.
- 3、Reliable electrical equipment like Omron PLC, Omron touch screen, Omron frequency converter, Panasonic servo drive ensure the stability.
- 4、Large forming, sealing and feeding area.
- 5、Stainless steel machine shell.
- 6、Most of the mechanical parts have been well surface treated.



### 性能技术参数 Performance technical parameter

型号	Model	BA-600
纸卡最大尺寸	Max. size of card	510 x 250mm
最大成型面积	Max. forming area	480 x 220mm
最大成型深度	Max. forming depth	40mm
包装产能	Packing capacity	12-20 cycles/min
工作电压	Power voltage	380V 50/60Hz 3phase
功耗	Power consumption	13 kW
工作气压	Air pressure	0.5-0.8 Mpa
耗气量	Air consumption	≥0.5 CBM/min
成型材质	Forming material	PVC, PET, PS, thickness 0.15-0.5mm
成型料卷尺寸	Forming material roll size	width 500mm x diameter 450mm
机身材质	Machine shell material	Stainless steel
整机外形尺寸	Overall dimensions	L6100 x W1070 x H1850mm
整机重量	Overall Weight	2600kg

# BA-350P

Automatic Turntable All Paper  
Blister Packing Machine  
全自全纸泡罩包装机



## 适用范围:

化妆品及美容产品、家居用品、办公用品、个人护理用品、电池、汽车零部件等

## Application range:

Cosmetics and beauty products, household items, office supplies, personal care products, batteries, automobile parts, etc

## 主要性能结构特点

### Main Performance And Structural Features

- 1、泡罩及包装均采用纸质卡纸制作。
- 2、伺服电机驱动，确保设备精准运行。
- 3、优质电气元件与气动配件，保障设备运行稳定。
- 4、适用于带折边或不带折边的卡纸泡罩托盘。纸质泡罩成型精度高。
- 5、机身采用不锈钢材质。



- 1、Blister and packages are made of paper cardboard.
- 2、Driven by servo motors to ensure the machine runs accurately.
- 3、Reliable electrical equipment and pneumatic components ensure the stability.
- 4、Suitable for cardboard blister tray with flaps or without flaps.
- 5、Paper blisters are formed accurately.
- 6、Stainless steel machine shell.

### 性能技术参数 Performance technical parameter

型号	Model	BA-350P
最大成型面积	Max. forming area	350 x 130mm
最大封口面积	Max. sealing area	330 x 180mm
包装产能	Packing capacity	6-15 cycles/min
工作电压	Power voltage	380V 50/60Hz 3phase
功耗	Power consumption	6 kW
工作气压	Air pressure	0.5-0.8 Mpa
耗气量	Air consumption	≥0.5 CBM/min
成型材质	Forming material	White cardboard, 200 – 400 gsm
机身材质	Machine shell material	Stainless steel
整机外形尺寸	Overall dimensions	L3080 x W2130 x H1895 mm
整机重量	Overall Weight	2000kg

# BA-350H

Automatic Turntable HF Sealing  
Blister Packing Machine

全自动高周波纸塑包装机



## 适用范围:

化妆品及美容产品、家居用品、办公用品、个人护理用品、电池、汽车零部件等

Application range:

Cosmetics and beauty products, household items, office supplies, personal care products, batteries, automobile parts, etc

## 主要性能结构特点

### Main Performance And Structural Features

- 1、采用高频封口工艺，封边更牢固。
- 2、适配中小批量生产，包装灵活且性价比高。伺服电机驱动，设备运行精准稳定。
- 3、搭载欧姆龙、三菱、台达、松下、施耐德等国际知名品牌电气元件，保障整机运行稳定。
- 4、可选配额外泡罩成型工位，实现双泡罩包装。
- 5、整机机身采用不锈钢材质。

- 1、Adopts high frequency sealing to make a stronger sealed flange.
- 2、Flexible and cost efficient packaging of small to medium batches.
- 3、Driven by servo motors to ensure the machine runs accurately.
- 4、Reliable electrical equipment from famous international supplier like Omron, Mitsubishi, Delta, Panasonic, Schneider to ensure the stability.
- 5、Optional extra blister forming station for double blister packages.
- 6、Stainless steel machine shell.



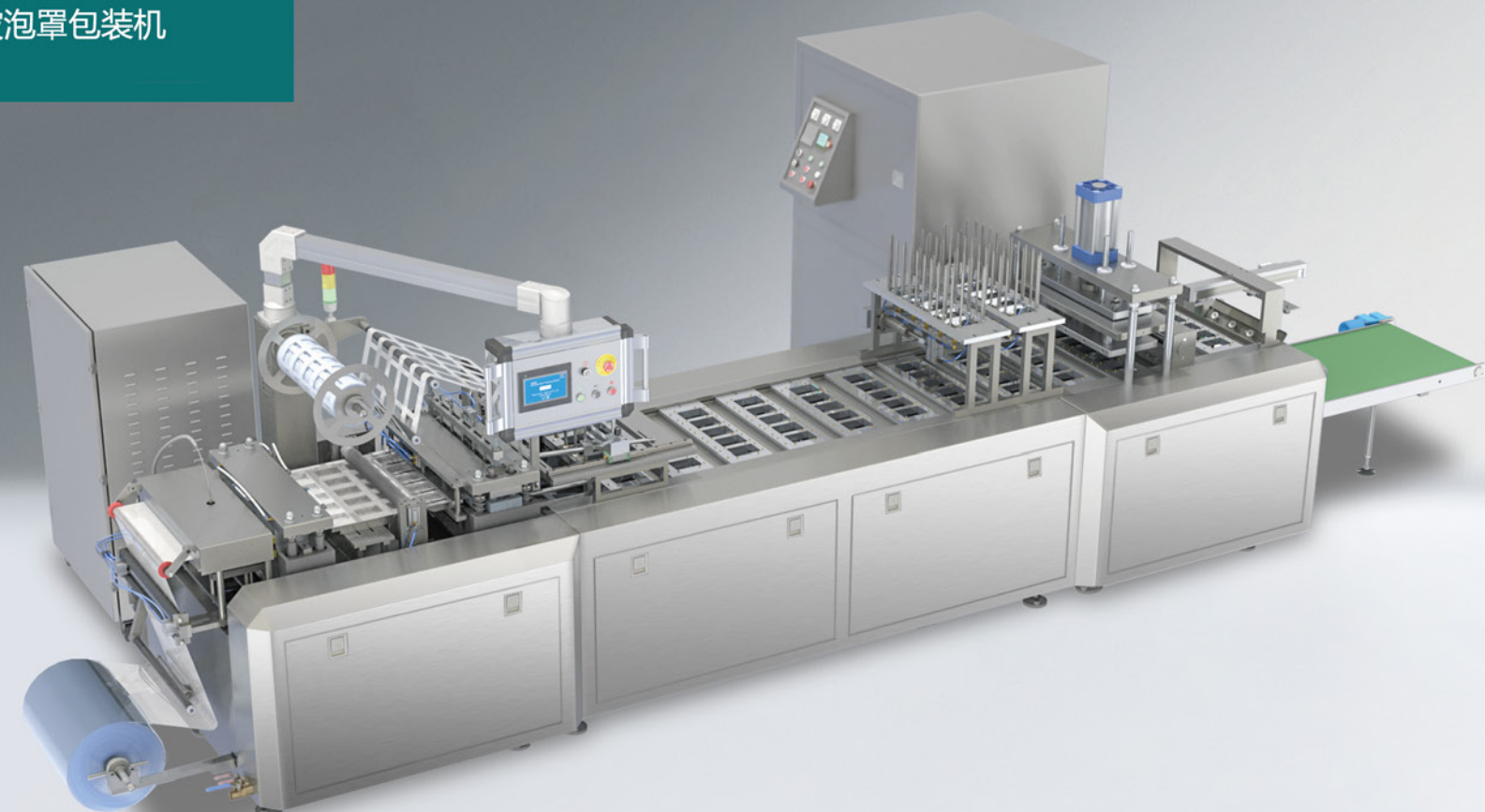
### 性能技术参数 Performance technical parameter

型号	Model	BA-350H
纸卡最大尺寸	Max. size of card	350 x 220mm
最大成型面积	Max. forming area	330 x 180mm
最大成型深度	Max. forming depth	40mm
包装产能	Packing capacity	5-20 cycles/min
工作电压	Power voltage	380V 50/60Hz 3phase
功耗	Power consumption	20 kW
工作气压	Air pressure	0.5-0.8 Mpa
耗气量	Air consumption	≥0.5 CBM/min
成型材质	Forming material	PVC, PET, PS, thickness 0.15-0.5mm
成型料卷尺寸	Forming material roll size	width 350mm x diameter 450mm
机身材质	Machine shell material	Stainless steel
整机外形尺寸	Overall dimensions	L3700 x W3100x H1950mm
整机重量	Overall Weight	2300kg

# BA-600H

Automatic Linear HF Sealing  
Blister Packing Machine

全自动高周波泡罩包装机



## 适用范围:

化妆品及美容产品、家居用品、办公用品、个人护理用品、电池、汽车零部件等

Application range:

Cosmetics and beauty products, household items, office supplies, personal care products, batteries, automobile parts, etc

## 主要性能结构特点

### Main Performance And Structural Features

- 1、采用高频封口，封边牢固度更高。
- 2、伺服电机驱动，保证设备精准运行。
- 3、优质电气及气动元件，确保整机运行稳定。
- 4、成型、封口、送料区域空间宽大。
- 5、绝大部分机械部件均经过完善的表面处理。
- 6、机身采用不锈钢材质。

- 1、Adopts high frequency sealing to make a stronger sealed flange.
- 2、Driven by servo motors to ensure the machine runs accurately.
- 3、Reliable electrical and pneumatic components ensure the stability.
- 4、Large forming, sealing and feeding area.
- 5、Most of the mechanical parts have been well surface treated
- 6、Stainless steel machine shell.



### 性能技术参数 Performance technical parameter

型号	Model	BA-600H
纸卡最大尺寸	Max. size of card	510 x 250mm
最大成型面积	Max. forming area	480 x 220mm
最大成型深度	Max. forming depth	40mm
包装产能	Packing capacity	5-15 cycles/min
工作电压	Power voltage	380V 50/60Hz 3phase
功耗	Power consumption	21 kW
工作气压	Air pressure	0.5-0.8 Mpa
耗气量	Air consumption	≥0.5 CBM/min
成型材质	Forming material	PVC, PET, PS, thickness 0.15-0.5mm
成型料卷尺寸	Forming material roll size	width 500mm x diameter 450mm
机身材质	Machine shell material	Stainless steel
整机外形尺寸	Overall dimensions	L6100 x W2420 x H1850mm
整机重量	Overall Weight	3600kg

# CP Series

Automatic Case Packer

全自动装箱机



## 设备简介:

这款装箱机专为后段包装生产线的纸箱自动装箱而设计，可自动完成产品分拣、纸箱送箱、装箱及封箱全过程

## Overview:

This case packer is designed for automatic carton packing in the rear packaging line. It can automatically realize product sorting, case feeding, packing and sealing.

## 主要性能结构特点

### Main Performance And Structural Features

主要分为两种机型，两款装箱机均采用紧凑一体化设计，可自动完成产品分拣、纸箱输送撑开、产品入箱以及纸箱封箱等工序。

一种为拾取式装箱机，采用伺服驱动拾取移送机构，能够轻柔、精准地将产品放入纸箱。设备操作灵活、适用范围广，且可有效降低产品破损率。

另一种为侧推式装箱机，通过侧向推送方式高速将产品推入纸箱，运行性能稳定。结构紧凑、调节便捷，非常适用于规整包装类产品的大批量生产线。

- 1、结构紧凑一体化设计，集纸箱成型、装箱、封箱于一体。
- 2、采用优质电气与气动元器件，运行稳定、使用寿命长。
- 3、规格切换快速，通用性强。
- 4、标配远程通讯模块。

### 性能技术参数 Performance technical parameter

型号	Type	Pick-and-Place Case Packer	Side Push Case Packer
包装产能	Packing capacity	1-8 cartons/min	1-16 cartons/min
纸箱尺寸	Carton dimension	300-600 (L) x 200-400 (W) x 150-400 (H) mm	240-500 (L) x 200-400 (W) x 180-400 (H) mm
工作电压	Power voltage	380V 50/60Hz 3 phase	380V 50/60Hz 3 phase
功耗	Power consumption	7.5 kW	4.5 kW
工作气压	Air pressure	0.5-0.8 Mpa	0.5-0.8 Mpa
耗气量	Air consumption	450 L/min	350 L/min
整机外形尺寸	Overall dimensions	4200 (L) x 2600 (W) x 2200 (H)mm	4200 (L) x 2300 (W) x 1900 (H)mm
整机重量	Overall Weight	1600 kg	1500 kg

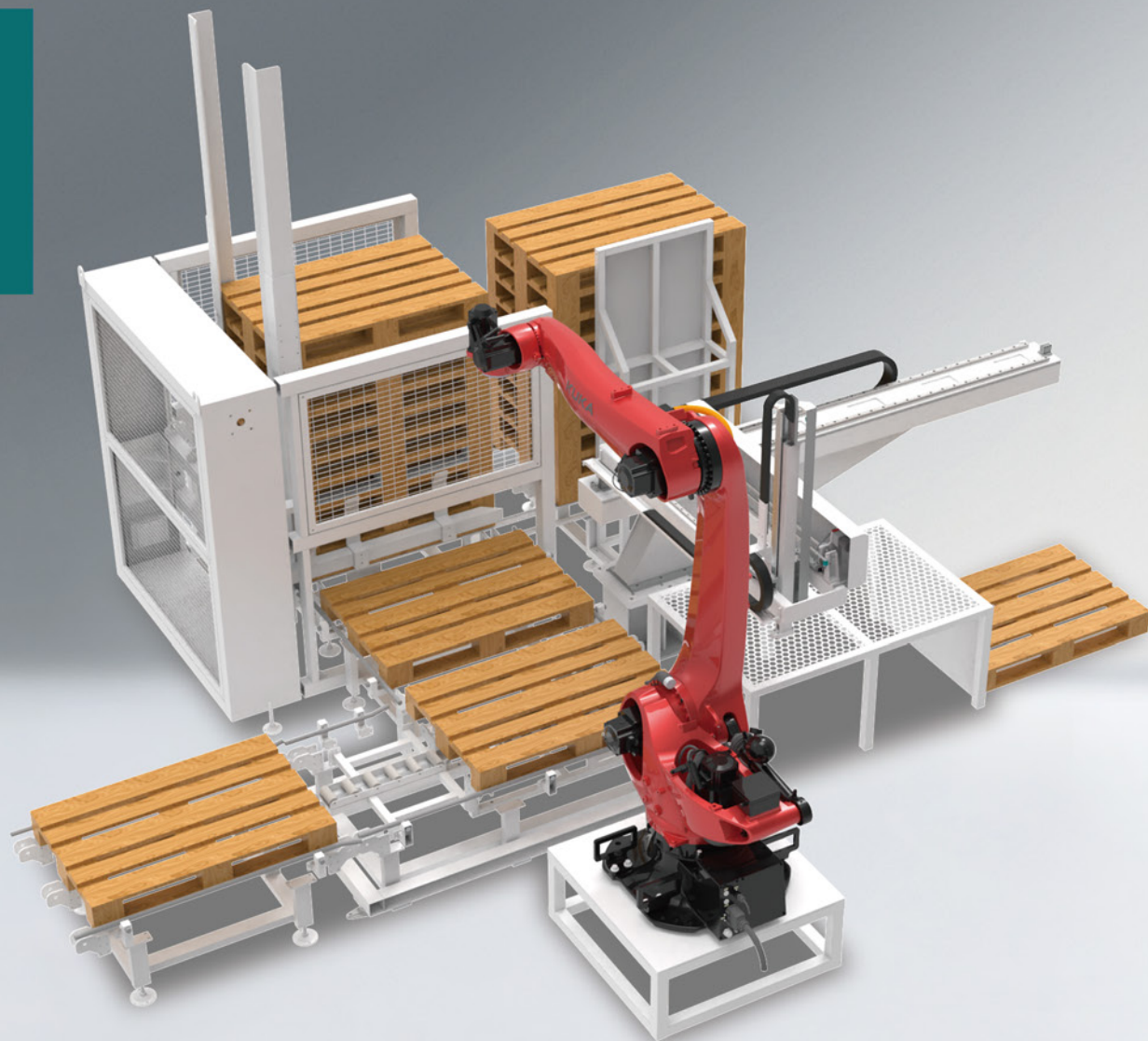
There are two types of case packers. Both case packing machines feature a compact, integrated design and can automatically sort products, feed and erect cartons, load products into cartons and seal cartons.

One is the pick-and-place case packer, which adopts a servo-driven pick-and-place mechanism to gently and accurately place products into cartons. It features flexible operation, a wide application range and low product damage.

The other is the side push case packer, which pushes products laterally into cartons at a high speed with stable performance. It is ideal for high-volume production lines handling regularly packaged products, featuring a compact structure and easy adjustment.

- 1、Compact integrated design for case erecting, packing and sealing.
- 2、Reliable electrical and pneumatic components ensure stable operation and long service life.
- 3、Fast specification changeover with strong versatility.
- 4、Equipped with remote communication module.

## Automatic Robotic Palletizer 全自动码垛机



### 设备简介:

码垛机器人作为生产线末端包装的核心自动化设备，配备自动托盘供料装置，可自动完成物料抓取、码垛及相关作业，广泛应用于各行业规模化生产场景。

### Overview:

As a core automatic equipment in the end-of-line packaging, the robotic palletizer is equipped with an automatic pallet feeding device, which can automatically complete material grabbing, palletizing and related operations, and is widely used in large-scale production scenarios of various industries.

## 主要性能结构特点

### Main Performance And Structural Features

- 1、采用工业机械臂或协作机械臂，实现稳定、精准、高效的码垛作业。
- 2、标配自动托盘供给机，自动供应托盘，无需人工干预。
- 3、采用 PLC 可编程控制，堆垛样式灵活可调，适配多种包装规格。
- 4、可选配夹层纸供料装置，提升堆垛稳定性。

- 1、Adopts industrial or collaborative robotic arms for stable, accurate and efficient palletizing.
- 2、Equipped with a standard automatic pallet feeder for automatic pallet supply without manual intervention.
- 3、PLC programmable control with flexible adjustable stacking patterns for various package specifications.
- 4、Optional slip sheet feeder available to enhance stacking stability.

### 性能技术参数 Performance technical parameter

最大码垛速度	Maximum palletizing speed	10 cycles/min
最大托盘尺寸	Maximum pallet dimensions	1200 x 1200 mm



## Automatic Stretch Wrapper 全自动托盘缠绕机



### 设备简介:

托盘在线式缠绕膜包装机是后段包装生产线核心设备之一。可与装箱机、码垛机、输送机等设备无缝对接，实现全自动连续化作业。

### Overview:

The inline stretch film wrapper for pallets is one of the core equipment in the rear packaging line. It can seamlessly integrate with case packers, palletizers, conveyors and other equipment to realize automatic continuous operation.

## 主要性能结构特点

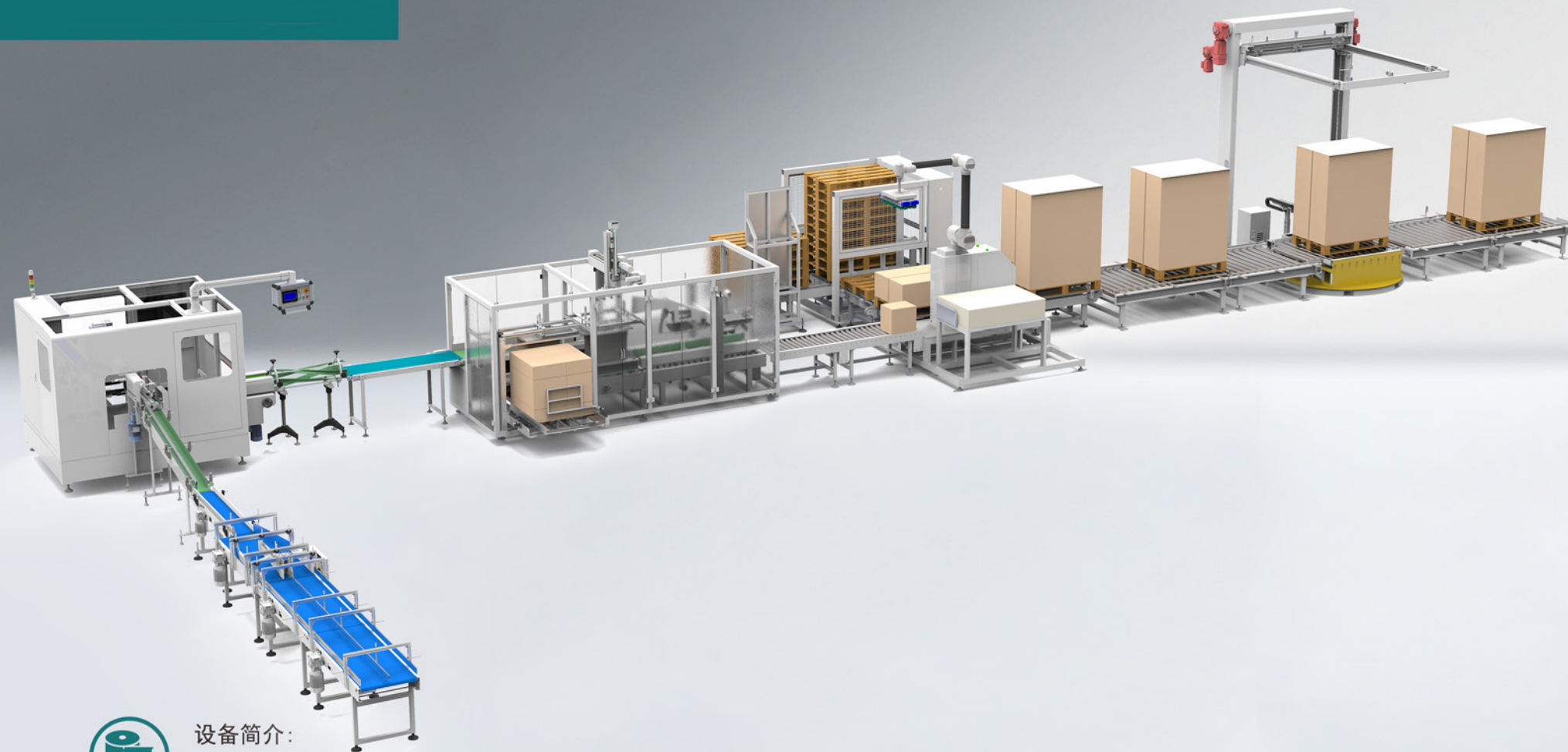
### Main Performance And Structural Features

- 1、PLC 可编程控制，缠绕层数与缠绕圈数可调节。
  - 2、光电自动感应测高，自动送膜、自动断膜。
  - 3、转盘链条传动，软启动软停止、自动复位、变频调速。
  - 4、预拉伸比例最高达 200%，双链升降结构，封闭式自润滑设计。
  - 5、膜架升降与送膜独立变频调速控制。
  - 6、顶部、底部缠绕层数均可调节。
- 1、PLC control, adjustable wrapping layers and cycles.
  - 2、Photoelectric automatic height detection, automatic film feeding and cutting.
  - 3、Turntable with chain drive, soft start/stop, automatic reset, variable frequency speed control.
  - 4、Pre-stretch up to 200%, dual-chain lifting, enclosed and self-lubricating design.
  - 5、Separate variable speed control for film carriage lifting/lowering and film feeding.
  - 6、Adjustable top and bottom wrapping layers.

### 性能技术参数 Performance technical parameter

缠绕形式	Type	Inline stretch wrapper	缠绕形式	Type	Orbital Stretch Wrapper
转盘直径	Turntable diameter	2000 mm	托盘尺寸	Pallet dimensions	1200 x 1000 x 160mm
转盘高度	Turntable height	500 mm	旋转速度	Rotating speed	40-60 rounds/min
转盘转速	Turntable speed	0-15 rounds/min	最大缠绕速度	Maximum wrapping speed	50 pallets/hour
顶覆膜宽度	Top covering film width	1200 -1600 mm	最大包装高度	Maximum packing height	1800 mm
最大包装高度	Maximum packing height	1800 mm	最大承载重量	Maximum packing weight	1500 kg
最大承载重量	Maximum packing weight	1500 kg	输送高度	Conveyor height	600 mm
缠绕速度	Wrapping speed	10-25 pallets/hour	膜卷尺寸	Film roll dimension	500 (W) x 250 (D) mm
膜卷尺寸	Film roll dimension	500 (W) x 250 (D) mm	工作电压	Power voltage	380V 50/60Hz 3 phase
工作电压	Power voltage	380V 50/60Hz 3 phase	功耗	Power consumption	7.75 kW
整机功耗	Power consumption	2.85 kW	工作气压	Air pressure	0.5-0.8 Mpa
工作气压	Air pressure	0.5-0.8 Mpa	整机外形尺寸	Overall dimensions	3800(L) x 3000 (W) x 4200 (H)mm
机外形尺寸	Overall dimensions	3200(L) x 2300 (W) x 3200 (H)mm	整机重量	Overall Weight	4500 kg
整机重量	Overall Weight	1600 kg			

## Toilet Paper Packaging Line 厕纸包装线



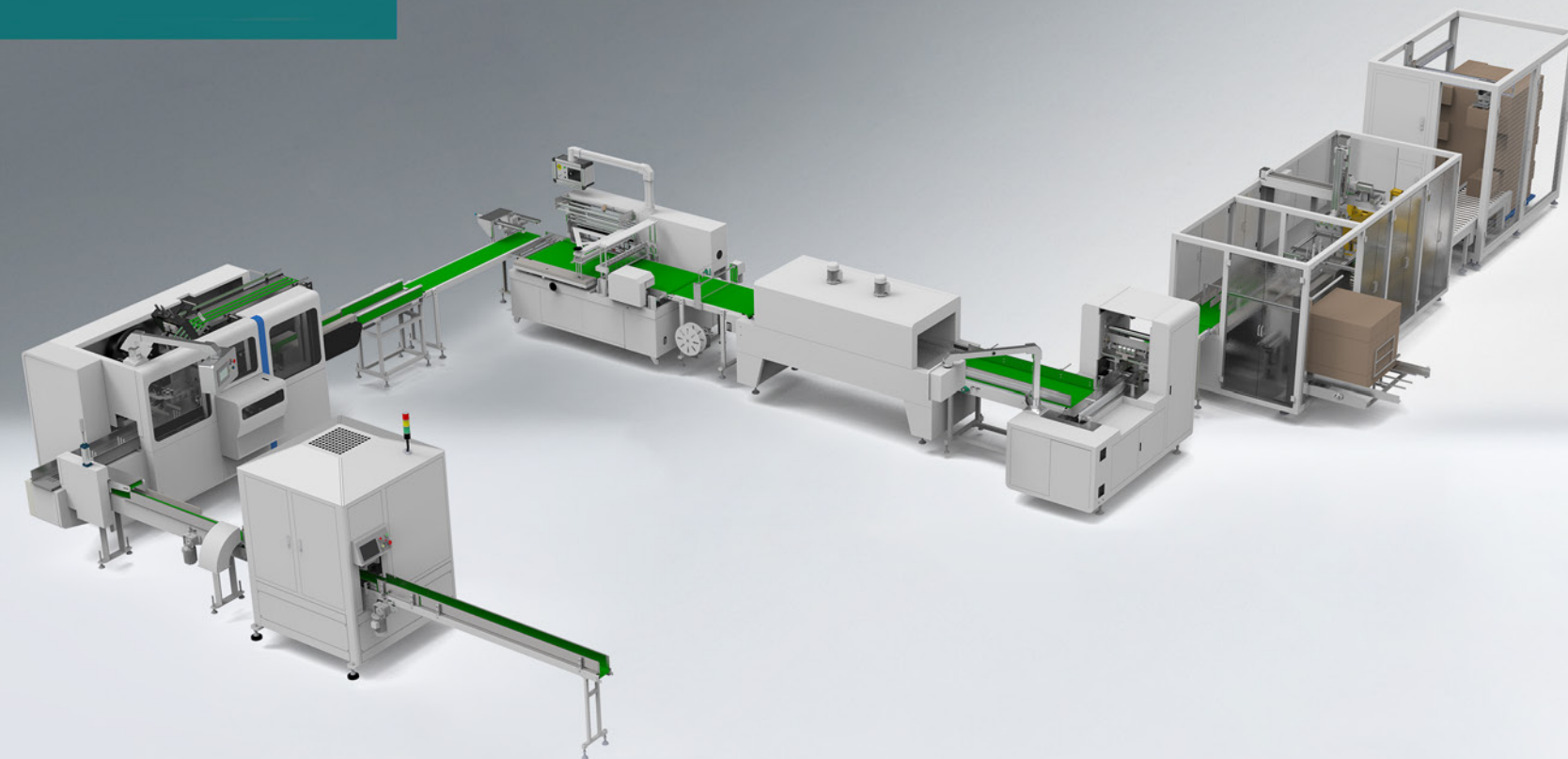
### 设备简介:

卫生纸卷全集成自动化包装生产线。该定制化卫生纸包装方案可根据客户专属生产需求量身定制，由卫生纸卷包装机、装箱机、码垛机及缠绕包装机组成，可实现裹包、装箱、码垛、缠膜包装全流程自动化作业。

### Overview:

A fully integrated automated packaging line for toilet paper rolls. Tailored to customer-specific production needs, the custom toilet paper packaging solution consists of a toilet roll wrapping machine, a case packer, a palletizer and a stretch wrapping machine, to realize full-process automated wrapping, case packing, palletizing and stretch film wrapping operations.

## Facial Tissue Box Packaging Line 盒抽面巾纸包装线



### 设备简介:

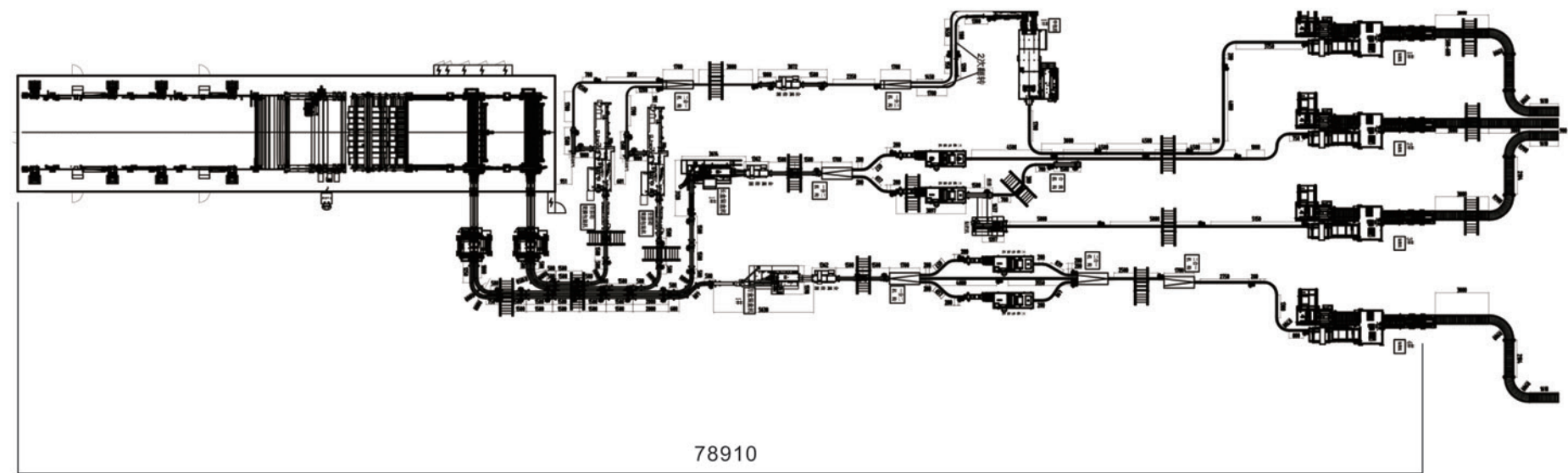
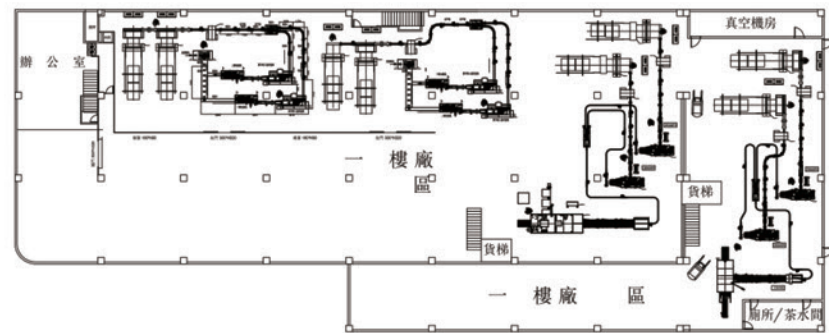
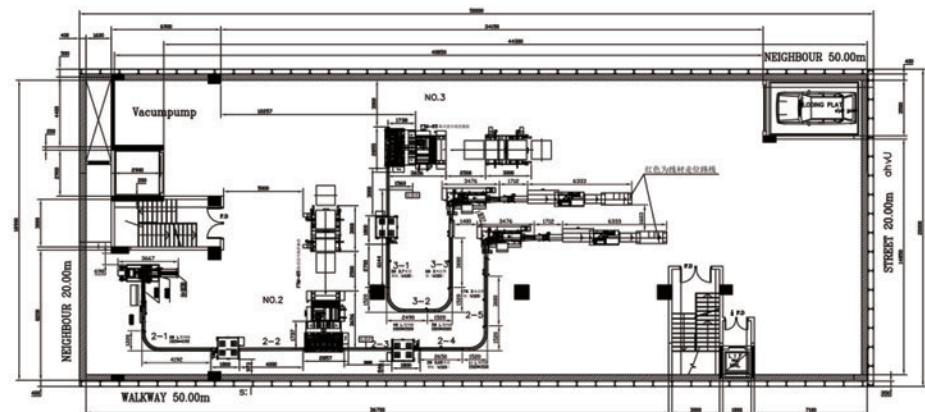
这是一款专为盒装面巾纸量身打造的全自动交钥匙式包装解决方案。专注于面巾纸成品后的全流程包装作业，实现从面巾纸盒装到成品码垛的自动衔接，人工干预降至最低。整套解决方案配备全套包装设备组合，主要包含：面巾纸盒包装机、热收缩膜裹包机、手提带粘贴机、装箱机、码垛机及输送线。所有设备协同运行，组成连贯完整的自动化包装生产线。

### Overview:

A fully automatic turnkey packaging solution specifically designed for boxed facial tissues. It focuses on the full-process packaging operations after facial tissues are finished, realizing automatic connection from facial tissue box packing to finished product palletizing with minimal manual intervention. The entire solution includes a complete set of packaging equipment combinations, specifically covering a facial tissue box packing machine, a box shrink wrapping machine, a handle taping machine, a case packer, a palletizer and conveyors. All equipment operates in coordination to form a coherent packaging line.

提供解决方案

## Solution Provide



输送机系统定制服务

## Conveyor System Customization Service

