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**From Quarry To Slab**  
**Complete Stone Processing Solutions**  
从石材开采到大板加工的完整解决方案

# STONEWIN

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Complete Stone Processing Solutions  
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## Stone Quarrying

石材矿山开采系列

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钻机

Diamond Wire Saw

石材矿山开采金刚石绳锯



Zhongyuan is a high-tech enterprise committed to providing innovative, efficient and accurate solutions for the global stone industry. The company operates two core brands, "Zhongyuan" and "Stonewin". Adhering to the development concept of "specialization and new", the product line covers core production links such as stone mine mining, large plate cutting, polishing, glue filling and drying. The main products include: stone mining rope saw machine, multi-set rope saw processing equipment, large plate polishing machine, stone drying and glueing production line and diamond beaded rope saw, etc., which fully meet the green and intelligent development needs of the modern stone industry. Among them, the Stonewin brand has successfully built a professional brand with international influence. Its products are exported to Europe, America, Southeast Asia, the Middle East and other overseas markets, and have been widely recognized by customers.

With technological innovation as the core driving force, the company has built two major intelligent manufacturing bases in Ningde, Fujian, and set up three research and development centers of stone mining equipment, processing equipment and diamond tools, and built a modern industrial system integrating research and development design, intelligent manufacturing and sales services. With its excellent technical strength, the company has successively won the honorary titles of "National High-tech Enterprise" and "Fujian Province Special New Small and Medium-sized Enterprises", and passed the CE international certification. Among them, many sets of rope saw machines independently developed by the company have been recognized as "the first (set) of major technical equipment in Fujian Province", and its key technical indicators such as cutting efficiency and energy consumption control have reached the leading level in the industry.

In order to continuously improve the global service capabilities, the company has established a marketing service network covering major stone production areas around the world, with a team of professional engineers providing full-cycle service support from equipment selection, installation and commissioning to after-sales maintenance. Through continuous technological innovation and service optimization, and providing more intelligent and more environmentally friendly solutions, Zhongyuan is gradually developing into a reliable strategic partner in the field of global stone mining and processing, committed to creating greater business value for customers and promoting the high-quality development of the industry.

众源是一家致力于为全球石材行业提供创新、高效、精准的全产业链解决方案的高新技术企业。公司旗下运营“众源”和“Stonewin”两大核心品牌，秉承“专精特新”的发展理念，产品线覆盖石材矿山开采、大板切割、抛光、补胶与烘干等核心生产环节。主要产品包括：石材开采绳锯机、多组绳锯加工设备、大板抛光机、石材烘干补胶生产线及金刚石串珠绳锯等，充分满足现代石材产业绿色化、智能化发展需求。其中，Stonewin品牌已成功打造为具有国际影响力的专业品牌，产品远销欧洲、美洲、东南亚、中东等海外市场，获得客户广泛认可。

公司以技术创新为核心驱动力，在福建宁德建有两大智能化制造基地，并设立石材开采设备、加工设备及金刚石工具三大研发中心，构建了集研发设计、智能制造、销售服务于一体的现代化产业体系。凭借卓越的技术实力，企业先后荣获“国家高新技术企业”、“福建省专精特新中小企业”等荣誉称号，并通过CE国际认证。其中，公司自主研发的多组绳锯机荣获“福建省首台（套）重大技术装备”认定，其切割效率、能耗控制等关键技术指标均达到行业领先水平。

为持续提升全球服务能力，公司建立了覆盖全球主要石材产区的营销服务网络，由专业工程师团队提供从设备选型、安装调试到售后维护的全周期服务支持。通过持续的技术创新和服务优化，提供更智能、更环保的解决方案，众源正逐步发展成为全球石材开采与加工领域值得信赖的战略合作伙伴，致力于为客户创造更大的商业价值，推动行业高质量发展。

## From Quarry To Slab Complete Stone Processing Solutions 从石材开采到大板加工的完整解决方案

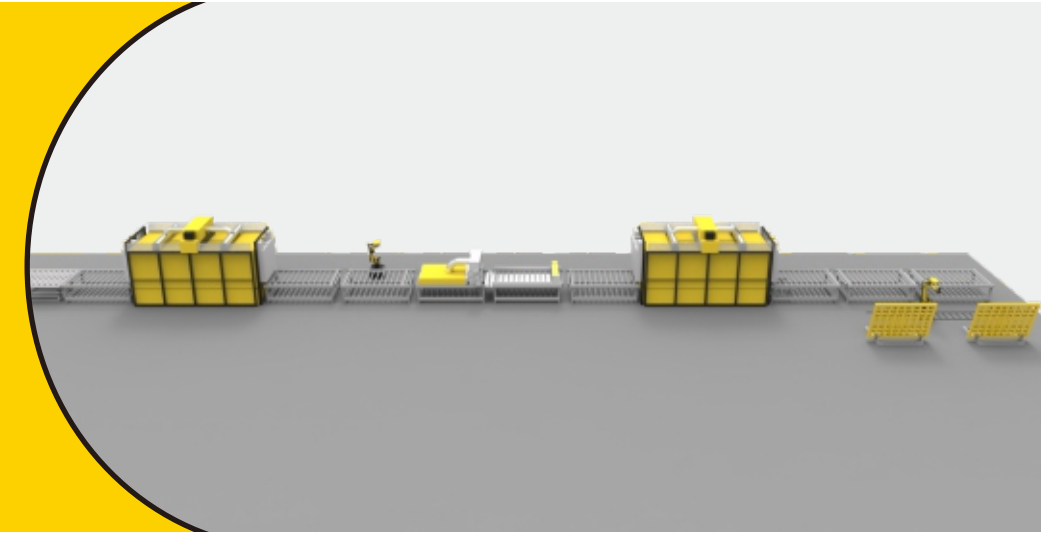




**1** Multi Wire Saw Machine  
Of Tension At Side  
侧张式多组绳锯机



**4** Glueing And Drying  
Of Stone Slabs  
大板补胶与烘干设备



**2** Multi Wire Saw Machine  
Of Tension At Top  
顶张式多组绳锯机



**5** Mono Wire Saw Machine  
单绳修边机



**3** Polishing Machine  
石材大板抛磨线



**6** Diamond Multi-Wire Saw  
石材加工多组金刚石绳锯



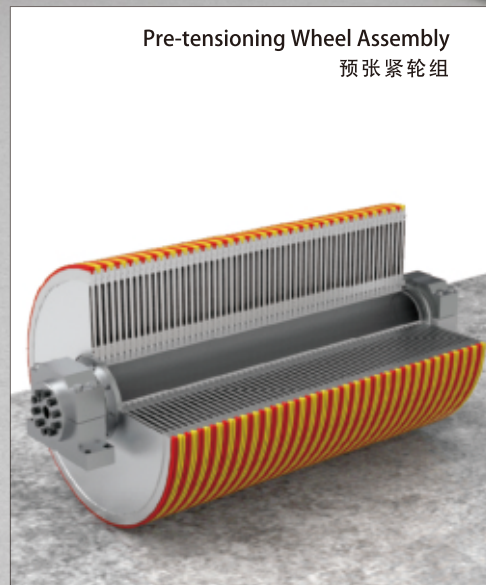


# Multi Wire Saw Machine Of Tension At Side

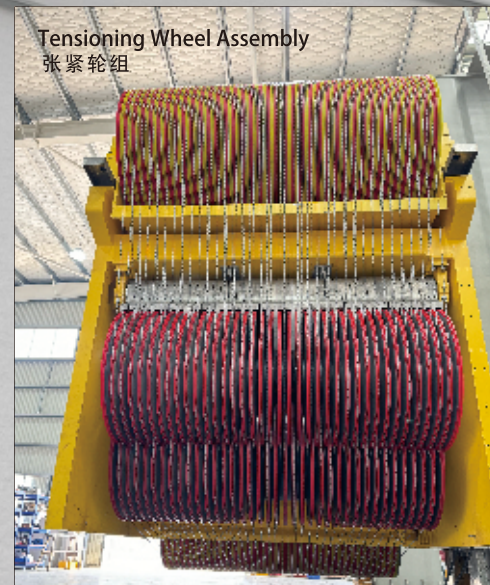
## 侧张式多组绳锯机



Driving Wheel  
主动轮



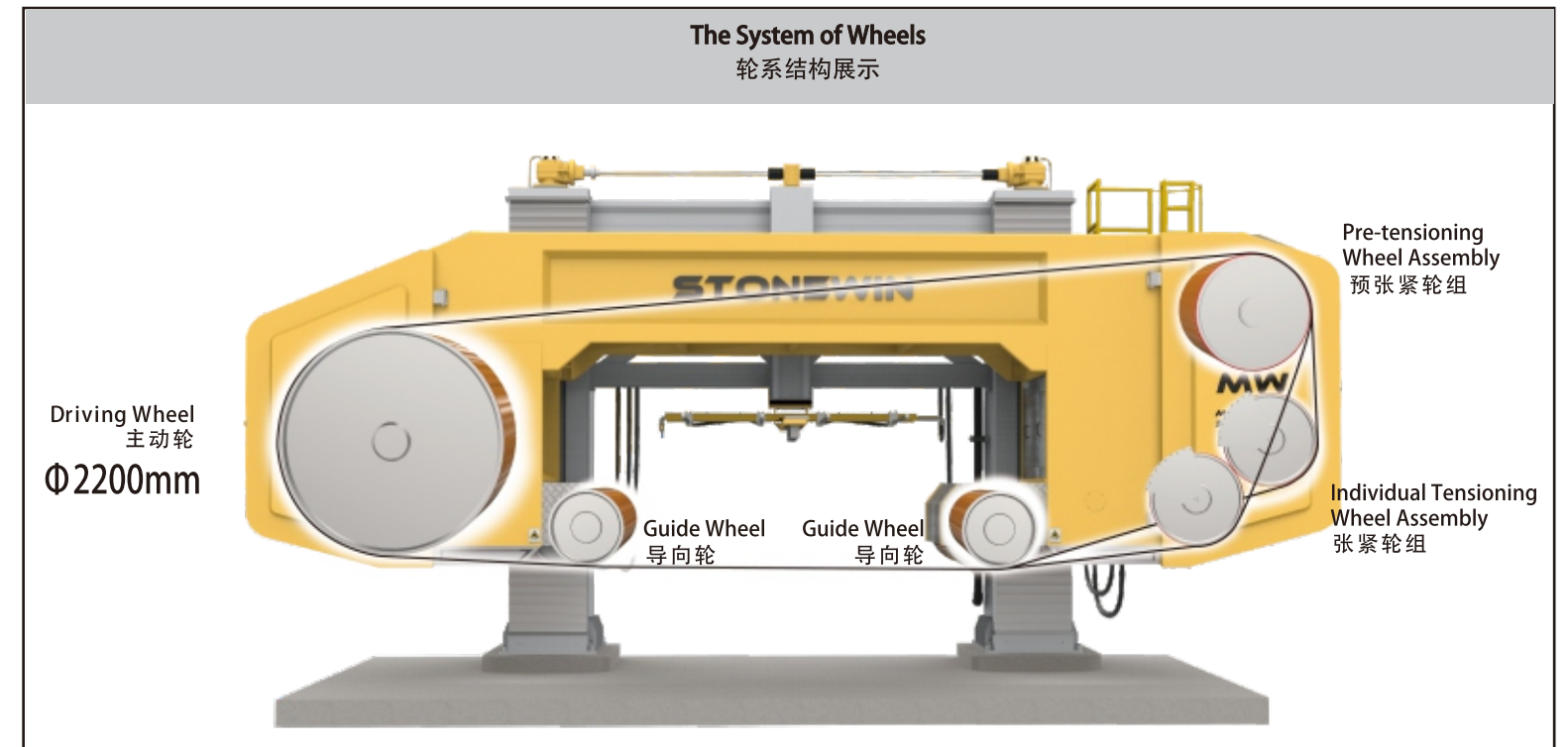
Pre-tensioning Wheel Assembly  
预张紧轮组



Tensioning Wheel Assembly  
张紧轮组

TECHNICAL PAMAMETERS 技术参数	ZY-MW42	ZY-MW58	ZY-MW64	ZY-MW72	ZY-MW76	ZY-MW80	ZY-MW82	ZY-MW86
MAX.CUTTING LENGTH 最大切割长度	3500mm	3500mm	3500mm	3500mm	3500mm	3500mm	3500mm	3500mm
MAX.CUTTING HEIGHT 最大切割高度	2200mm	2200mm	2200mm	2200mm	2200mm	2200mm	2200mm	2200mm
18mmTHICKNESS SLAB QUANTITY 18mm板出板数	/	/	/	/	/	79	81	85
20mmTHICKNESS SLAB QUANTITY 20mm板出板数	41	57	63	71	75	79	/	/
30mmTHICKNESS SLAB QUANTITY 30mm板出板数	31	43	47	53	56	/	/	/
DIAMOND WIRE LENGTH 金刚石绳长度	24000mm	24000mm	24000mm	24000mm	24000mm	24000mm	24000mm	24000mm
WIRES SPEED 线速度	0-35m/s	0-35m/s	0-35m/s	0-35m/s	0-35m/s	0-35m/s	0-35m/s	0-35m/s
MAIN MOTOR POWER 主电机功率	160kw/200kw	180kw/220kw	200kw/250kw	220kw/280kw	250kw/315kw	250kw/315kw	250kw/315kw	280kw/355kw
MACHINE LENGTH(L) 机器长度 (L)	12945mm	12945mm	12945mm	12945mm	12945mm	12945mm	12945mm	12945mm
MACHINE HEIGHT(H) 机器高度 (H)	6180mm	6180mm	6180mm	6180mm	6180mm	6180mm	6180mm	6180mm
MACHINE WIDTH(W) 机器宽度 (W)	4120mm	4740mm	4740mm	5060mm	5060mm	5060mm	5060mm	5060mm
APPROXIMATEL NET WEIGHT 机器重量	45T	60T	61T	65T	66T	68T	70T	72T

The System of Wheels  
轮系结构展示



Driving Wheel  
主动轮  
Φ 2200mm

Guide Wheel  
导向轮

Guide Wheel  
导向轮

Pre-tensioning  
Wheel Assembly  
预张紧轮组

Individual Tensioning  
Wheel Assembly  
张紧轮组

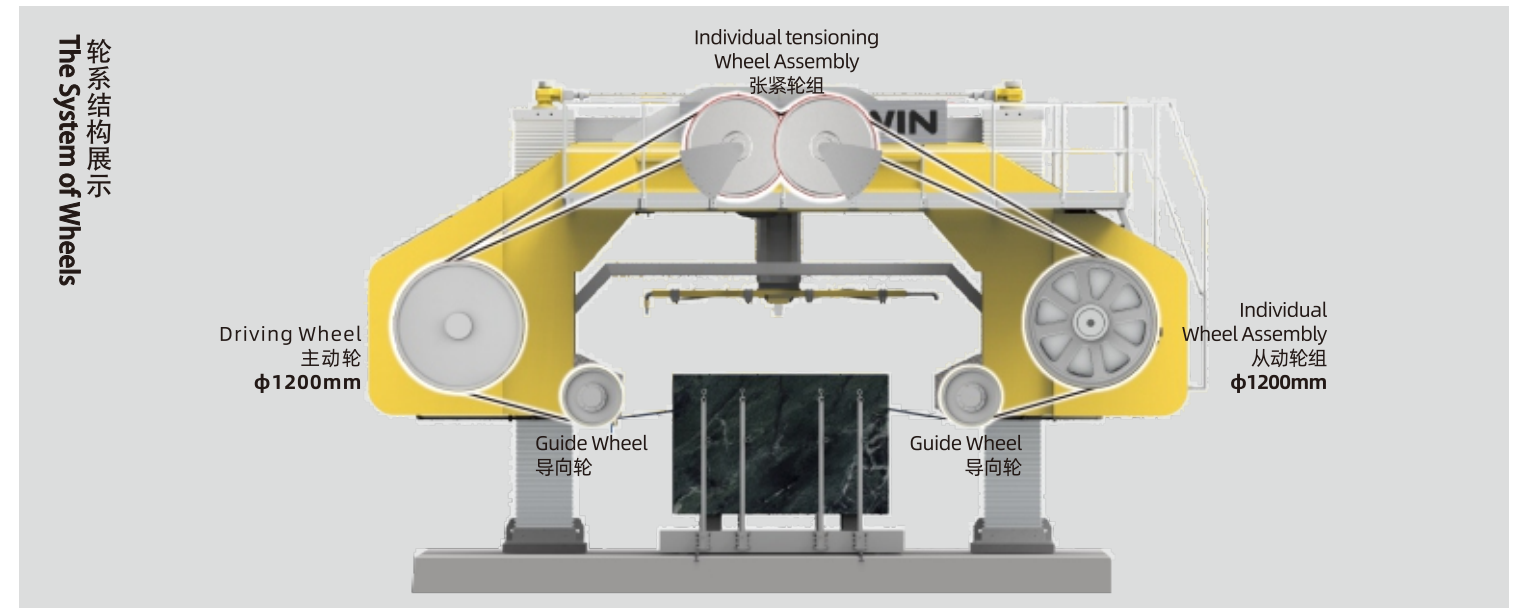


# Multi Wire Saw Machine Of Tension At Top

## 顶张式多组绳锯机



TECHNICAL DATA 技术参数	ZY-MW5	ZY-MW10	ZY-MW16	ZY-MW20	ZY-MW36
MAX.CUTTING LENGTH 最大切割长度	3500mm	3500mm	3500mm	3500mm	3500mm
MAX.CUTTING HEIGHT 最大切割高度	2200mm	2200mm	2200mm	2200mm	2200mm
20mmCUTTING SLAB QUANTITY 20mm板出板数	4	9	15	19	35
30mmCUTTING SLAB QUANTITY 30mm板出板数	3	5	10	14	27
DIAMOND WIRE LENGTH 金刚石绳长度	20000mm	20000mm	20000mm	20000mm	20000mm
WIRES SPEED 线速度	0-35m/s	0-35m/s	0-35m/s	0-35m/s	0-35m/s
MAIN MOTOR POWER 主电机功率	37kw	55kw	75kw	95kw	132kw
MACHINE LENGTH(L) 机器长度 (L)	9620mm	9620mm	9620mm	9620mm	9620mm
MACHINE HEIGHT(H) 机器高度 (H)	6710mm	6710mm	6710mm	6710mm	6710mm
MACHINE WIDTH(W) 机器宽度 (W)	2080mm	2230mm	3040mm	3185mm	3640mm
APPROXIMATELY WEIGHT 机器重量	22T	24T	26T	28T	33T





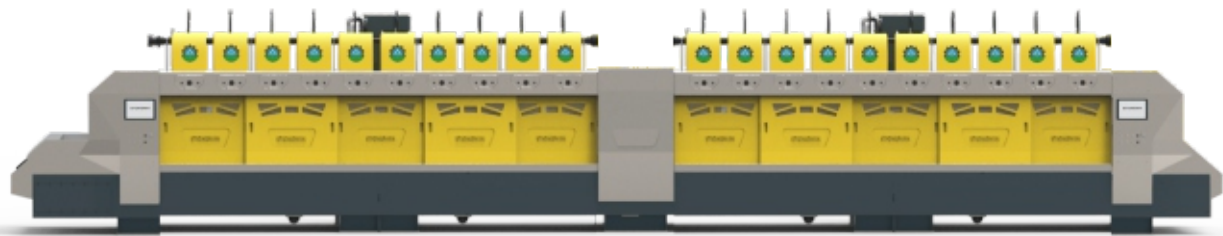
# Polishing Machine

## 石材大板抛磨线

MODEL 设备类型及型号	Slabs thickness 工作厚度 (mm)	Main conveying motor 主传动功率 (kW)	Lateral movement speed of crossbeam 横梁横向移动速度 (m/min)	Power of crossbeam moving motor 横梁移动电机功率 (kW)	Slabs width 工作宽度 (mm)	Installed power 总功率 (Kw)	Water consumption 耗水量约 (L/min)	Motor for single polishing head 单个磨头驱动功率 (kW)	Dimensions(L*W*H) 外形尺寸 (mm)
ZYSM210/12 (Single-beam/单段式)	10-80	5.5	0 - 60	5.5 X 2	1200-2200	198	360	15	10550×4030×2830
ZYSM210/16 (Single-beam/单段式)	10-80	5.5	0 - 60	7.5 X 2	1200-2200	262	480	15	12660×4030×2830
ZYSM210/18 (Single-beam/单段式)	10-80	5.5	0 - 60	7.5 X 2	1200-2200	292	520	15	13740×4030×2830
ZYSM210/20 (Two-beam/两段式)	10-80	5.5	0 - 60	4.5 X 2+4.5 X 2	1200-2200	325	600	15	15520×4030×2830
ZYSM210/22 (Three-beam/三段式)	10-80	5.5	0 - 60	4.5 X 2+4.5 X 2+4.5 X 2	1200-2200	364	660	15	16710×4030×2830
ZYSM210/24 (Three-beam/三段式)	10-80	5.5	0 - 60	4.5 X 2+4.5 X 2+4.5 X 2	1200-2200	394	700	15	17790×4030×2830



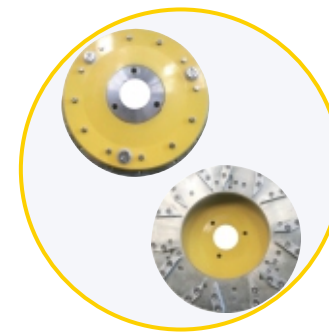
Single-beam Polishing Machine  
单段式磨机



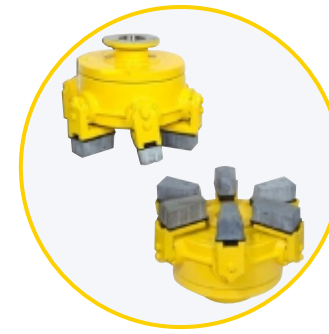
Two-beam Polishing Machine  
两段式磨机



Three-beam Polishing Machine  
三段式磨机



Polishing Heads Of Marble  
大理石磨头



Polishing Heads Of Granite  
花岗岩磨头

Name 项目	Technical parameters 参数
Slabs thickness(mm) 加工板材厚度 (mm)	10 - 80
Slabs width (mm) 加工板材宽度 (mm)	1200-2200
Number of polishing head (个) 磨头数目 (个)	8-24
Power of single polishing head (kW) 单个磨头驱动功率 (kW)	15 (Magnetmotor)
Drive power of cleaning grinding head (kW) 清扫磨头驱动功率 (kW)	1.5
Main transmission power (kW) 主传动功率 (kW)	5.5
Lateral movement speed of crossbeam (m/min) 横梁横向移动速度 (m/min)	0 - 60
Conveyor belt speed (m/min) 输送带速度 (m/min)	0-3.0
Gas source pressure (MPa) 气源压力 (MPa)	0.6-0.8
Water consumption of a single grinding head (l/min) 单个磨头耗水量 (l/min)	30
Beam (number of sections) 横梁 (段数)	1 - 3 (sections)
Width dimension of conveyor belt (mm) 输送带宽度尺寸 (mm)	2200
Motor power of each beam (section) (kW) 各梁 (段) 电机功率 (kW)	4.5 (kW) X2 ; Severomotor (multi-sections)



# Glueing And Drying Of Stone Slabs

## 大板补胶与烘干设备

### Intelligentization 智能化

Reduce personnel intervention and solve system failures adaptively.  
减少人员介入，自适应解决系统故障。

### Flexibility 柔性化

The layout of the production line can be changed at will according to the place of origin.  
根据产地可随意改变产线布局。

### Economical 经济性

Modular design, arrangement and combination of building blocks, tends to standardize design, and easy to realize integrated factories.  
模块化设计，积木形式排列组合，倾向标准化设计，易实现集合化工厂。

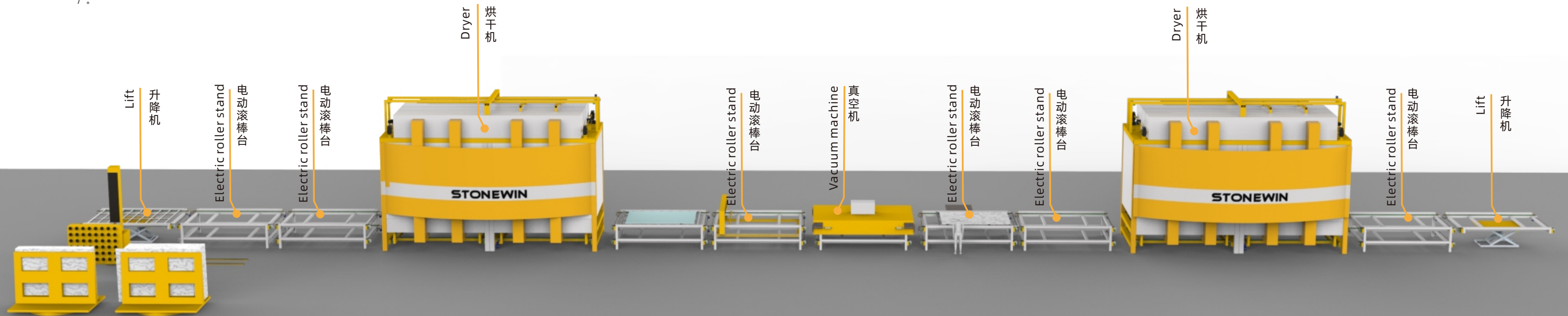
### Stability 稳定性

Simple design, classic mechanism, practical and stable.  
简洁化设计，经典机构，实用稳定。

### Technology&Parameters

技术参数

The external dimensions of the whole line 整线外形尺寸	62x5 x6.3m
Maximum specifications of the plate 板材最大规格	2x3.5m
The external dimensions of the whole line 适用板材厚度	According To Customer Requirements 根据客户需求
Whole line power 整线功率	300kw
Curing time 固化时间	90-120min
Curing temperature 固化温度	80°C



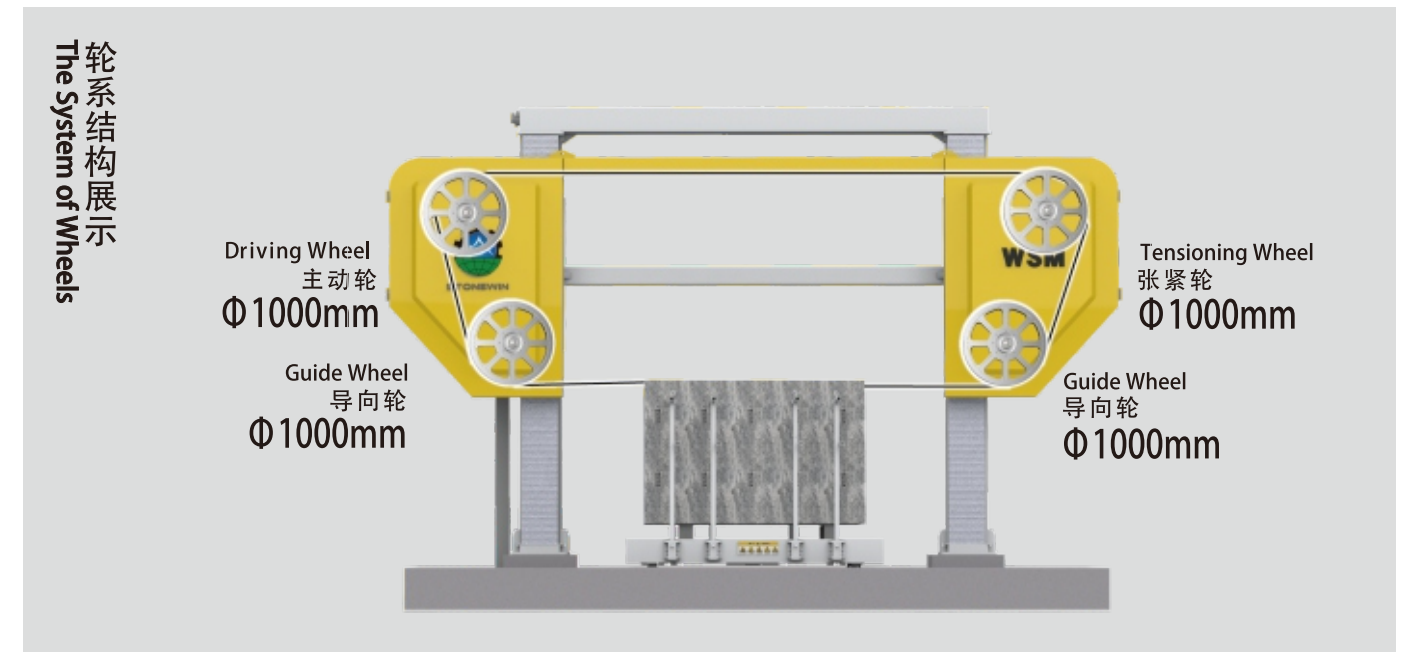


# Mono Wire Saw Machine

## 单绳修边机



TECHNICAL DATA 技术参数	ZY-SW3700-A
MAX.CUTTING LENGTH 最大切割长度	3700mm
MAX.CUTTING HEIGHT 最大切割高度	2200mm
DIAMONDWIRE LENGTH 金刚石绳长度	17m
WIRESPEED 线速度	0-40m/s
THE DIAMETER OF WIRE SAW 绳锯直径	Φ8.3mm
MAINMOTOR POWER 主电机功率	15kw
COOLING WATER 冷却水量	20L/min
THE DIMENSIONS OF TROLLEY 台车尺寸	3120*2200mm
THE LOAD OF TROLLEY 台车负载	50T
THE ROTATION OF TROLLEY 台车旋转	Non rotatable 不可旋转
MACHINE LENGTH(L) 机器长度 (L)	7230mm
MAX.MACHINE HEIGHT(H) 机器最大高度 (H)	5580mm
MACHINE WIDTH(W) 机器宽度 (W)	1200mm
APPROXIMATELY WEIGHT 机器重量	18.5T





# DIAMOND MULTI-WIRE SAW

## 石材加工多组金刚石绳锯

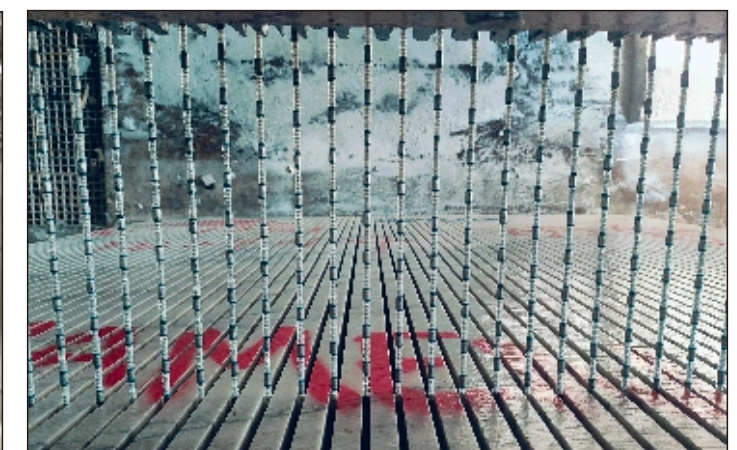


IDENTIFICATION 产品编号	SPECIFICATION 规格(mm)	BEADS/METER 串珠数/米	COATING 固定
ZG03	Φ3.5	40	PLASTIC 塑料
ZG04	Φ4.3	37	PLASTIC 塑料
ZG05	Φ5.3	37	PLASTIC 塑料
ZG06	Φ6.3	37	PLASTIC 塑料
ZG07	Φ7.3	37	PLASTIC 塑料

### Functions And Features 功能特点

This product is mainly used for cutting blocks into slabs. It has the following advantages: cutting with high efficiency, small cutting gap, and accurate dimension.

本产品广泛应用于各类花岗岩或大理石石材的加工，具有切割效率高，切缝小，加工尺寸精准等特点。









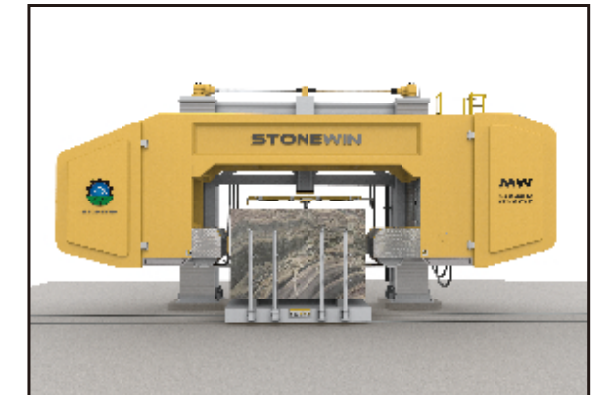
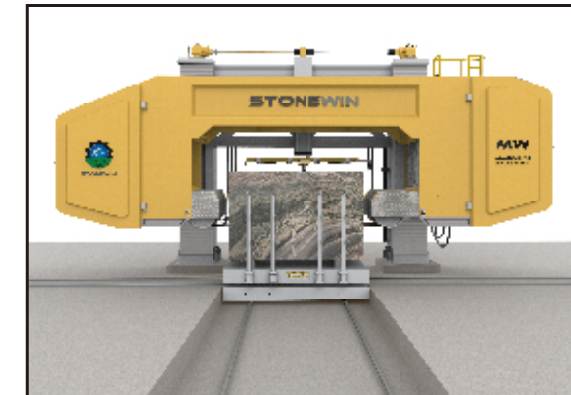
# THE TROLLEY TRANSPORTATION LINE

## 多组绳锯机台车进料方案



### 1 Multi Wire Saw Machine Of Tension At Side

#### 侧张式多组绳锯机



### 2 Multi Wire Saw Machine Of Tension At Top

#### 顶张式多组绳锯机



# STONE QUARRYING 石材开采系列

# STONE QUARRYING 石材开采系列

**1** CRAWLER TYPE  
WIRE SAW MACHINE  
永磁同步履带式绳锯机



**4** PROFILING  
WIRE SAW MACHINE  
移动分料机



**2** RAIL TYPE  
WIRE SAW MACHINE  
永磁同步轨道式绳锯机



**5** DRILLING MACHINE  
钻机



**3** RAIL TYPE  
WIRE SAW MACHINE  
异步轨道式绳锯机



**6** DIAMOND WIRE SAW  
石材矿山开采金刚石绳锯





# CRAWLER TYPE WIRE SAW MACHINE

永磁同步履带式绳锯机



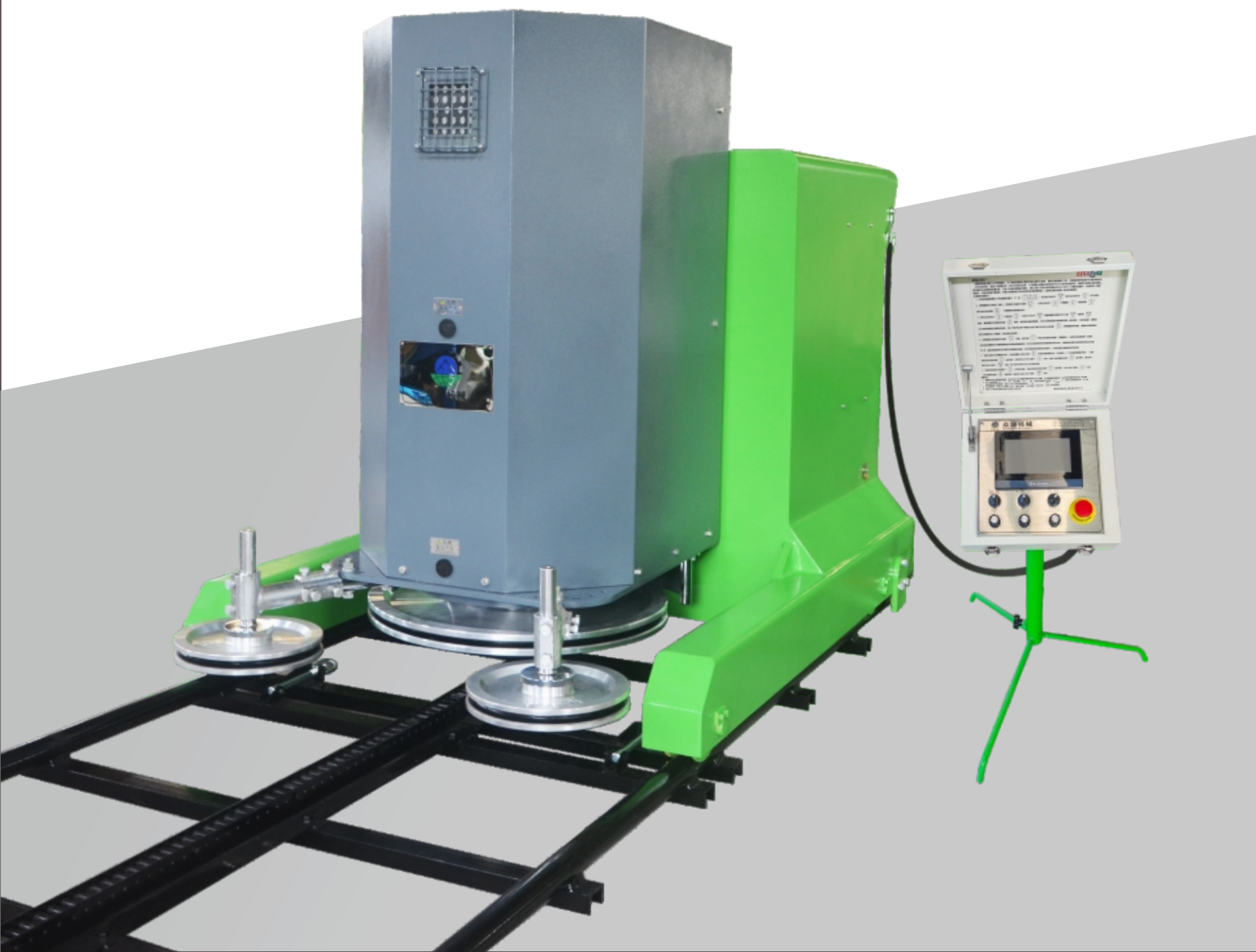
MODEL 产品型号	ZY-76LD-12P
MAIN MOTOR POWER 主电机功率	75KW/83KW
FLYWHEEL DIAMETER 主飞轮直径	Φ800mm
WIRE SAW SPEED 绳锯线速度	0-40m/s
MAXIMUM CLIMBING ANGLE 最大爬坡角度	±15°
ROTATION ANGLE(ELECTRIC) 旋转角度 (电动)	360°
WALKING SPEED OF MACHINE 主机行走速度	0-150m/h
ALLOWED WORKING TEMPERATURE 使用许可温度	-15~+40℃
DIMENSION:L*W*H 外形尺寸: 长*宽*高	2550*1950*1570mm
NET WEIGHT 整机重量	4T





# RAIL TYPE WIRE SAW MACHINE

永磁同步轨道式绳锯机



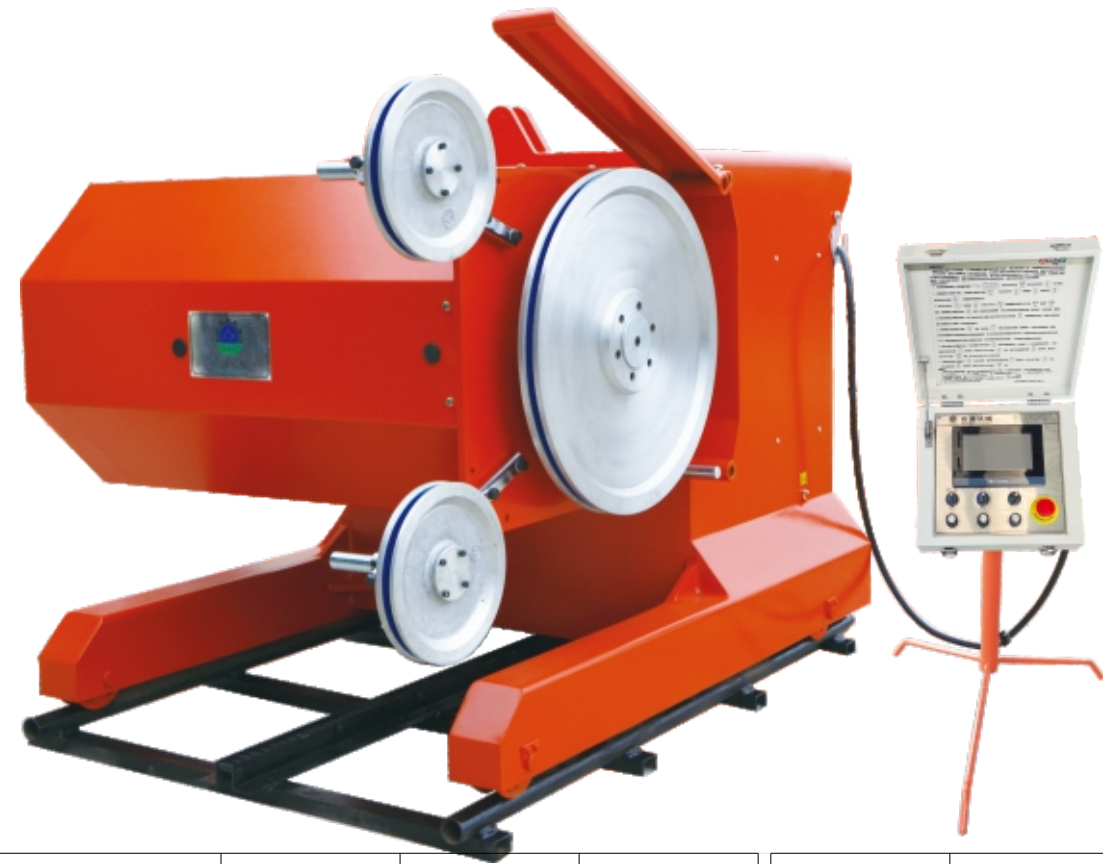
MODEL 产品型号	ZY-60YM-12P	ZY-70YG-12P	ZY-76YG-12P
TOTAL POWER 总功率	64KW	74KW	88KW
MAINMOTOR POWER 主电机功率	60KW	70KW	83KW
FLYWHEELDIAMETER 主飞轮直径	Φ800mm		
WIRESAW SPEED 绳锯线速度	0-40m/s		
ROTATION ANGLE(ELECTRIC) 旋转角度 (电动)	360°		
WALKINGSPEEDOF MACHINE 主机行走速度	0-140m/h		
RAILLENGTH 导轨长度	2m*3+1m		
ALLOWEDWORKINGTEMPERATURE 使用许可温度	-15~+40C		
DIMENSION:L*W*H 外形尺寸:长*宽*高	2320*1460*1450 mm	2500*1600*1530 mm	2550*1680*1570 mm
NETWEIGHT 整机重量	3T	3.5T	3.7T





# RAIL TYPE WIRE SAW MACHINE

## 异步轨道式绳锯机



MODEL 产品型号	ZY-45G-6P	ZY-55G-6P	ZY-75G-6P	ZY-45G-8P	ZY-55G-8P	ZY-75G-8P
TOTAL POWER 总功率	49KW	59KW	79KW	49KW	59KW	79KW
MAIN MOTOR POWER 主电机功率	45KW-6P (60HP-6P)	55KW-6P (75HP-6P)	75KW-6P (100HP-6P)	45KW-8P (60HP-8P)	55KW-8P (75HP-8P)	75KW-8P (100HP-8P)
FLYWHEEL DIAMETER 主飞轮直径	Φ800mm			Φ800mm		
WIRE SAW SPEED 绳锯线速度	0-40m/s			0-33m/s		
MAX.LATERAL CUTTING DISTANCE 最大切割间距	1700mm	1700mm	1900mm	1700mm	1900mm	2050mm
ROTATION ANGLE(ELECTRIC) 旋转角度(电动)	360°			360°		
WALKING SPEED OF MACHINE 主机行走速度	0-140m/h			0-140m/h		
RAIL LENGTH 导轨长度	2m*3+1m			2m*3+1m		
ALLOWED WORKING TEMPERATURE 使用许可温度	-15~+40℃			-15~+40℃		
DIMENSION:L*W*H 外形尺寸:长*宽*高	2320*1460*1450 mm	2350*1460*1450 mm	2500*1600*1530 mm	2350*1460*1450 mm	2500*1600*1530 mm	2550*1680*1570 mm
NET WEIGHT 整机重量	2.8T	3.0T	3.5T	3.0T	3.5T	4.3T

# PROFILING WIRE SAW MACHINE

## 移动分料机



产品型号 MODEL	ZY-15G-4P	ZY-18.5G-4P	ZY-22G-4P
主电机功率 MAIN MOTOR POWER	15KW-4P (20HP-4P)	18.5KW-4P (25HP-4P)	22KW-4P (30HP-4P)
主飞轮直径 FLYWHEEL DIAMETER	Φ550mm	Φ550mm	Φ550mm
绳锯线速度 WIRE SAW SPEED	0-40m/s	0-40m/s	0-40m/s
绳锯最大长度 MAX.WIRE SAW LENGTH	10-30m	10-35m	10-40m
行走电机功率 WALKING MOTOR POWER	0.75KW (1HP)	0.75KW (1HP)	0.75KW (1HP)
主机行走速度 WALKING SPEED OF MACHINE	0-45m/h	0-45m/h	0-45m/h
使用许可温度 ALLOWED WORKING TEMPERATURE	-15~+40℃	-15~+40℃	-15~+40℃
外形尺寸:长*宽*高 DIMENSION:L*W*H	4200*1000*1100mm	4200*1000*1100mm	4200*1000*1100mm
整机重量 NET WEIGHT	0.6T	0.7T	0.8T

### Functions And Features 功能特点

1. Being controlled by two sets of inverters and applying constant tension control principle, the moving speed of the machine can be adjusted automatically according to the changes of the cutting force to enable the diamond wire be in the best cutting condition all the time.
2. The electric cabinet is placed separately. It is easy for maintenance.
3. The real-time parameters are displayed on the control platform, such as the set current of the main motor, the current and the rotation speed of the main motor, etc. It makes the operation and adjustment of the machine more convenient.
4. The machine can be operated manually and automatically. The manual and automatic functions can be shifted from each other. Under the automatic function, the machine can be unattended operated, and one worker is able to operate multiple machines.

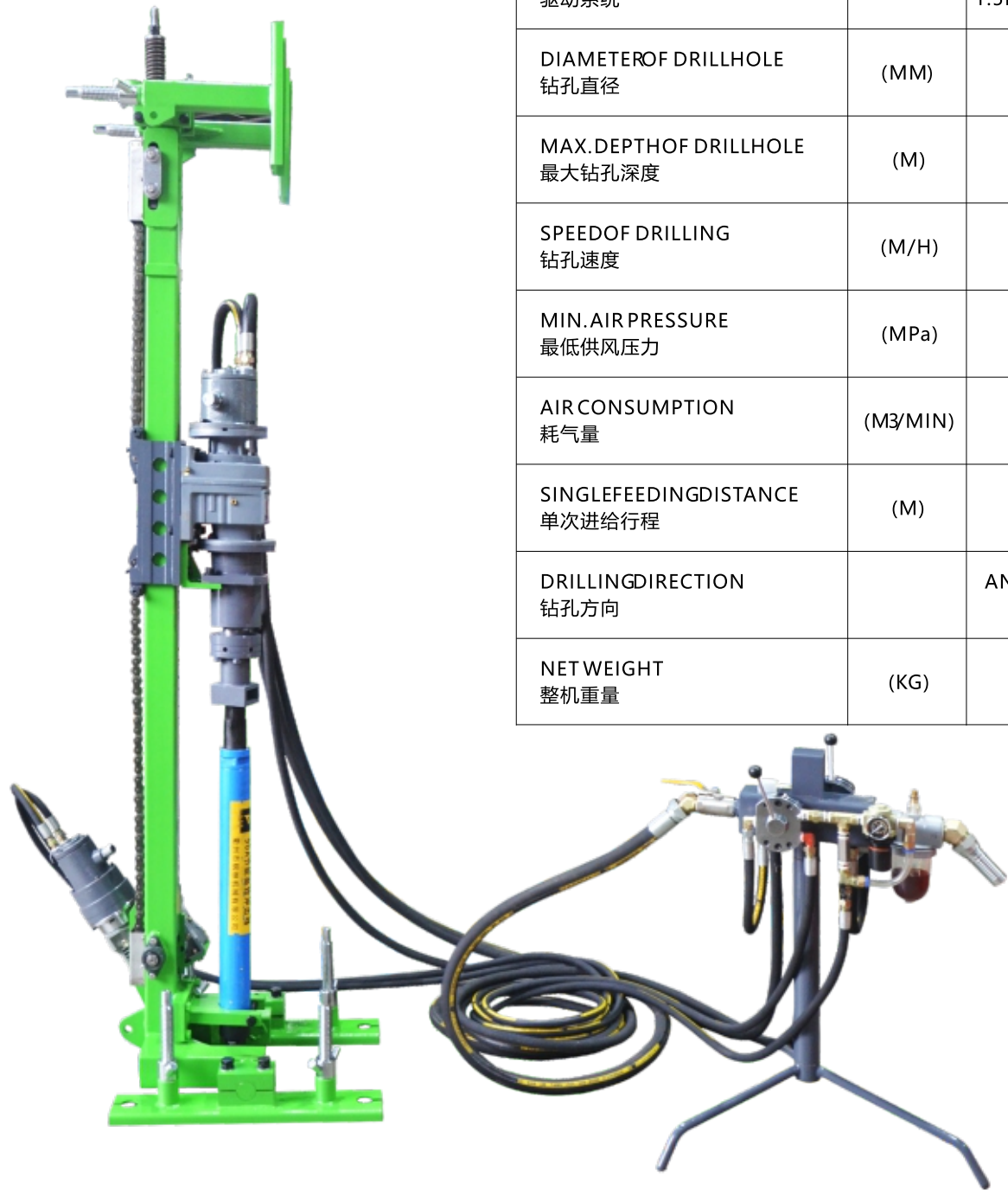
1. 采用双变频器进行控制，应用恒张力控制原理，能根据切削力大小的变化自动调节行走速度，使串珠绳始终处于最佳的切割状态。
2. 电控箱独立布置，维修保养极为方便。
3. 操作台实时显示主机的设定电流、主机电流、主机转速等参数，操作调整更加简便。
4. 设备具有手动、自动控制的切换功能，在自动运行时完全实现无人操作，一人可操作多台设备。



# DTH DRILLING MACHINE

## 潜孔钻机

MODEL 产品型号	UNIT 单位	ZY-100DTH P	ZY-100DTH PE
DRIVINGSYSTEM 驱动系统	KW	3.0KW AIR MOTOR 1.5KW AIR MOTOR	3.0KW ELECTRIC MOTOR 1.5KW AIR MOTOR
DIAMETER OF DRILLHOLE 钻孔直径	(MM)	90	90
MAX. DEPTH OF DRILLHOLE 最大钻孔深度	(M)	30	30
SPEED OF DRILLING 钻孔速度	(M/H)	6-8	6-8
MIN. AIR PRESSURE 最低供气压力	(MPa)	0.6-0.7	0.6-0.7
AIR CONSUMPTION 耗气量	(M <sup>3</sup> /MIN)	8-10	7-9
SINGLE FEEDING DISTANCE 单次进给行程	(M)	1	1
DRILLING DIRECTION 钻孔方向		AND DIRECTION 任意角度	AND DIRECTION 任意角度
NET WEIGHT 整机重量	(KG)	600	700



# AUTOMATIC HORIZONTAL CORING DRILL

## 自动水平取芯钻机



MODEL 产品型号	UNIT 单位	ZY-75HD-A
MAIN MOTOR POWER 主电机功率	KW	15KW-6P
DIAMETER OF DRILLHOLE 钻孔直径	(MM)	Φ75
MAX. DEPTH OF DRILLHOLE 最大钻孔深度	(M)	30
SPEED OF DRILLING 钻孔速度	(M/H)	3-5
MIN. WATER SUPPLY PRESSURE 最低供水压力	(MPa)	0.1
SINGLE FEEDING DISTANCE 单次进给行程	(M)	1.5
POWER FEEDING DEVICE 推进机构		Stepless speed controlled by 2 inverters 双变频器无级调速
DRILLING DIRECTION 钻孔方向		Horizontal 水平
NET WEIGHT 整机重量	(KG)	1000





# DIAMOND WIRE SAW

## 石材矿山开采金刚石绳锯



IDENTIFICATION 产品编号	SPECIFICATION 规格(mm)	BEADS/METER 串珠数/米	COATING 固定
ZM12	Φ11.5	32/36/38/40	RUBBER+SPRING 橡胶+弹簧
ZM12	Φ11.5	28/30/32	SPRING 弹簧
ZG12	Φ11.5	38/40	RUBBER 橡胶
ZG13	Φ12.0	38/40	RUBBER 橡胶
ZC12	Φ11.5	40	RUBBER+SPRING 橡胶+弹簧
ZC10	Φ10.5	40	RUBBER+SPRING 橡胶+弹簧

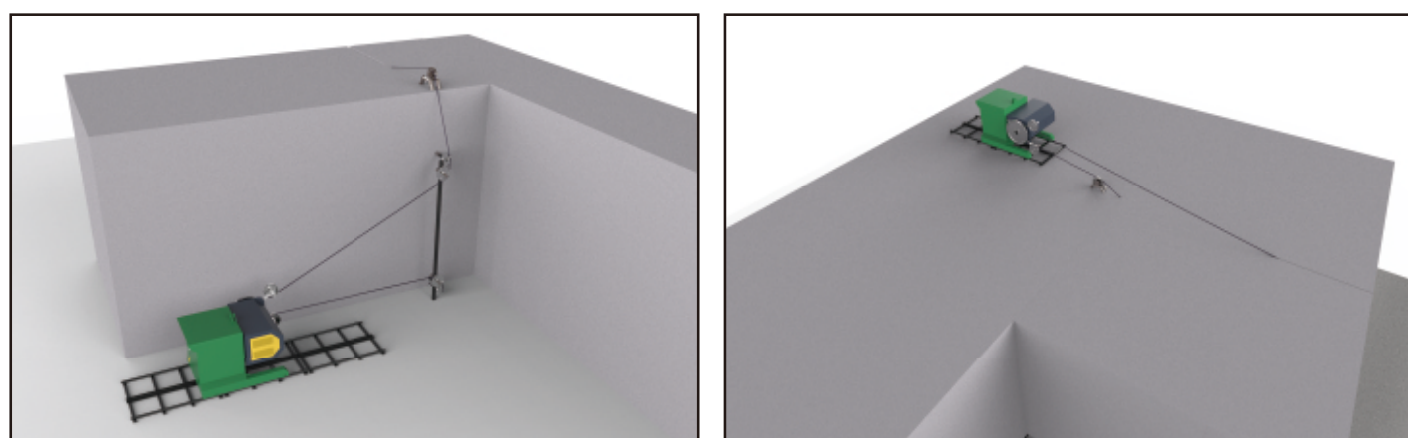
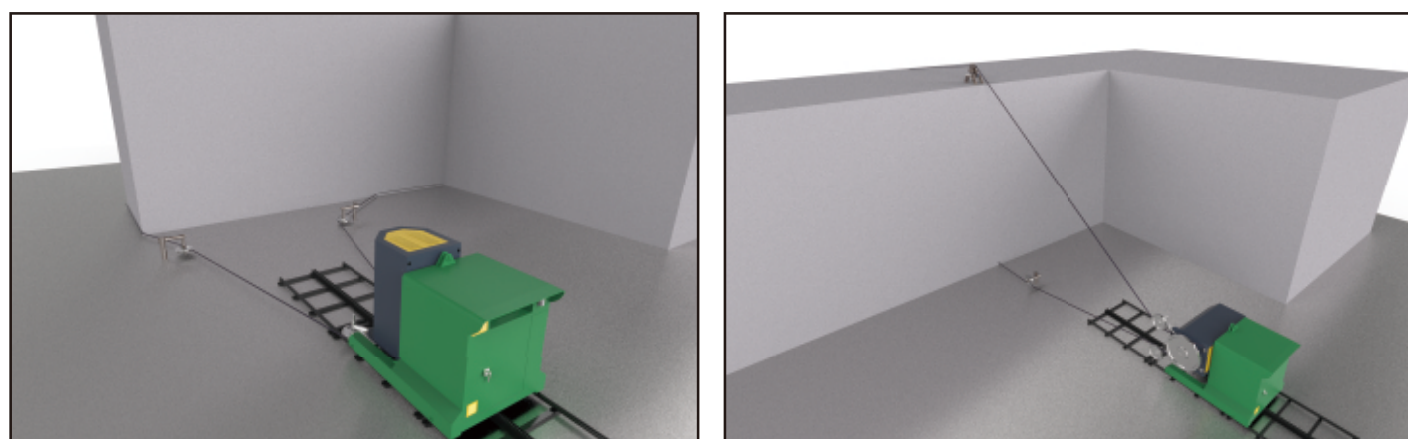
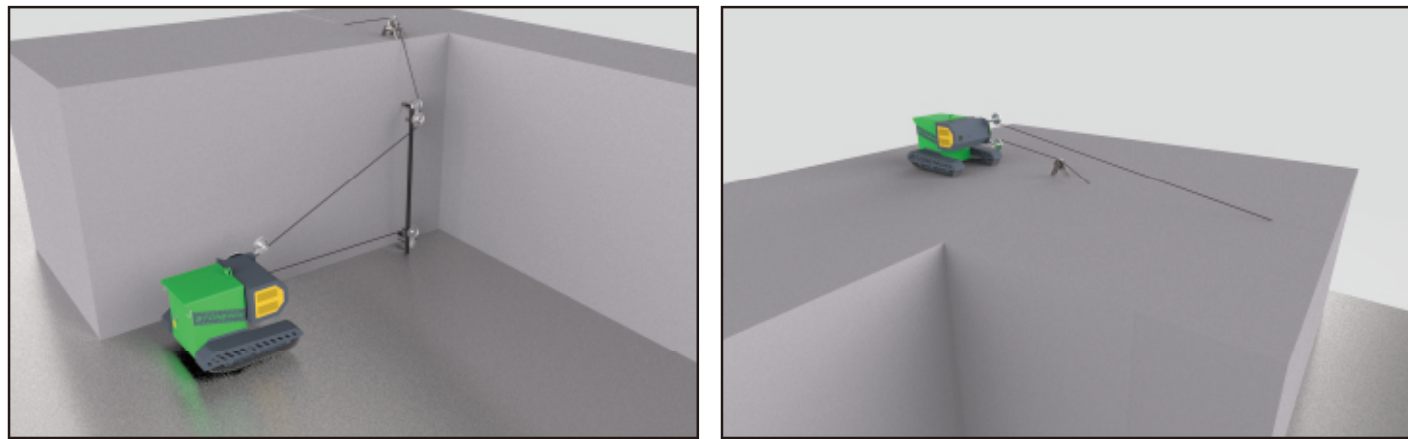
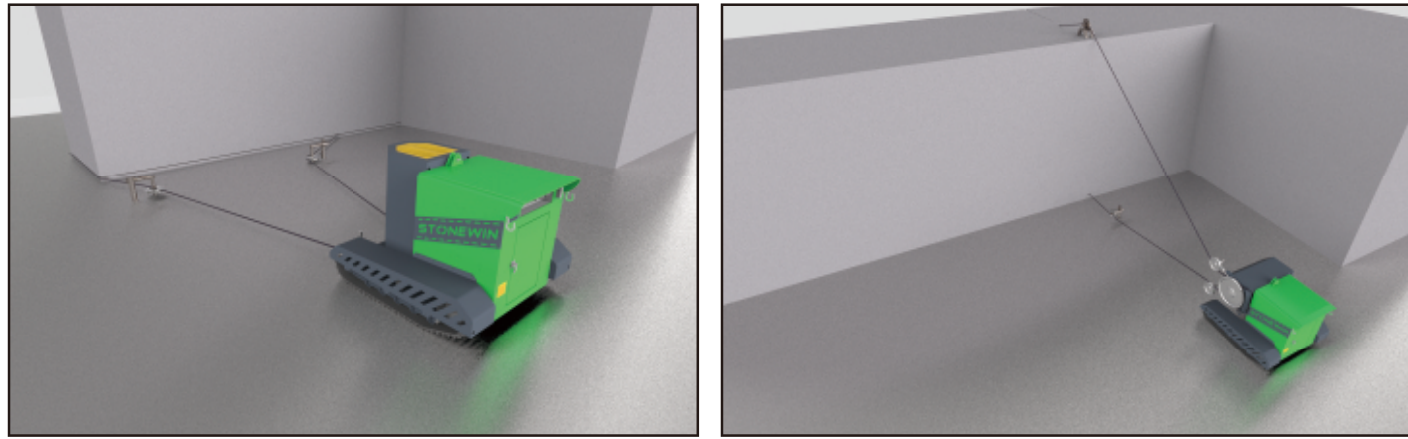
### Functions And Features 功能特点

This diamond wire saw is widely used in all kinds of granite quarrying, and can also be use for granite blocks squaring.The product has the following advantages: high efficiency,low pollution, high productivity and high cost effective.

本产品广泛应用于各类花岗岩矿山开采，也可应用于花岗岩矿山荒料整形,具有切割效率高，污染小，成材率高,性价比高等特点。







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