

LONGRUN RUBBER PRODUCTS(HUIZHOU) CO.,LTD

20 years manufacturing experiences

Factory Profile



- 20 years manufacturing experiences
- Majored in custom rubber parts
- Multiple materials/compounds for selection
- Accredited with ISO9001 / IATF16949
- Served customers worldwide in various fields

- 110 workers
- 12 R&D Engineers
- 11 QA/QC
- 34 Sets of Vulcanizing machines
- 5 sets of LSR injection machines

Our Advantages



Factory facility



Factory building



Staff office



Meeting room

Production Process



Tooling house



Material mixing



Vulcanization production line



LSR production line

Production Process



Rubber compound mixing



Parts trimming lines

Testing Center



Tensile Machine



Aging Test Machine

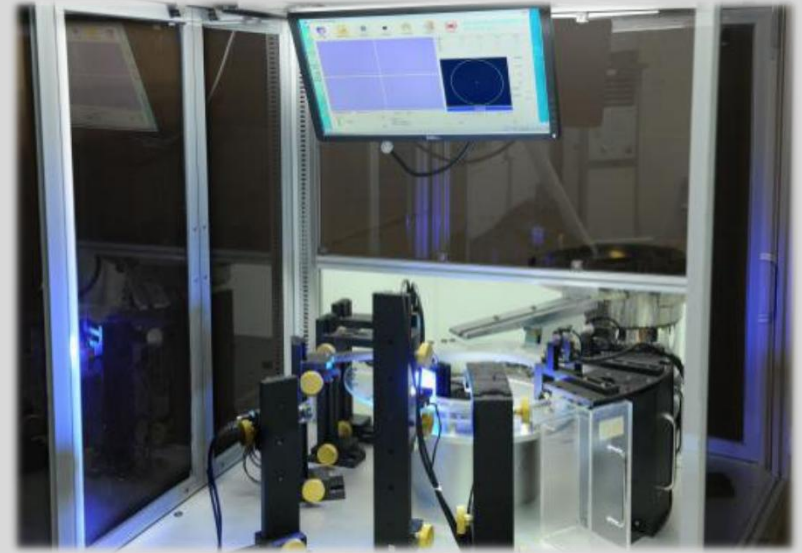


Rehometer

Testing Center



Inspection Machine



Auto Sorting Machine

Product Machines

No.	Equipment listing	QTY
1	300 TON COMPRESSION MACHINE	10 set
2	250 TON COMPRESSION MACHINE	4 set
3	200 TON COMPRESSION MACHINE	10 set
4	100 TON COMPRESSION MACHINE	2 set
5	200 TON INJECTION MACHINE	1 set
6	300 TON INJECTION MACHINE	2 set
7	LSR INJECTION MACHINE	4 set
8	PLASTIC & LSR TWO SHOTS INJECTION MACHINE	1 set
9	PREFORMING MACHINE	1 set
10	OPEN MIXING MACHINE	3 set
11	INTERNAL MIXING PRODUCTION LINE	1 set
12	CNC MACHINE	5 set
13	AUTOMATIC PACKAGING LINE	1 set

Testing equipments

No.	Equip. Name	Quantity
1	ROHS and Halogen Tester	1 set
2	Thickness Gauge	4 set
3	Rheometer	1 set
4	Tensile Machine	1 set
5	Quadratic Element	1 set
6	Aging Test Oven	1 set
7	Durometer	3 sets
8	Digital Caliper	5 sets
9	Electronic Scales	1 set
10	Abrasion Test Instrument	1 set
11	Constant Temperature and Humidity Machine	1 set
12	Micrometer	1 set
13	High-low Temperature Oven	1 set
14	Auto Sorting Machine	1 set

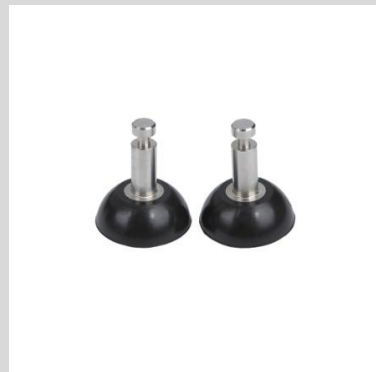
Samples - Automotive rubber parts



Samples – Custom parts in various materials



Samples - rubber to metal / plastic bonding



Samples - Liquid Silicone Rubber Parts



CERTIFICATIONS

bsi.  
By Royal Charter

Certificate of Registration

QUALITY MANAGEMENT SYSTEM - IATF 16949:2016

This is to certify that: Longrun Rubber Products (Huizhou) Co., Ltd.
7# Factory Building
No. 27 Songbailing Avenue, The start-up area of China-South Korea Huizhou Industrial Park
Zhongkai High-tech Zone
Huizhou
Guangdong
516032
China

USI: P9HM4M

operates a Quality Management System which complies with the requirements of IATF 16949:2016 for the following scope:

Manufacturing of rubber and silicone seals.
Permitted Exclusions: Product design.

For and on behalf of BSI: 
Michael Lam, Senior Vice President, APAC Assurance

BSI Certificate Number: 840582
IATF Number: 0601909

Page: 1 of 2

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Certification Date: 2026-04-10 Latest Issue: 2026-04-10 Expiry Date: 2029-04-09

This certificate was issued electronically and remains the property of BSI and is bound by the conditions of contract.
An electronic certificate can be authenticated [online](https://www.bsi-global.com/ClientDirectory).
Printed copies can be validated at www.bsi-global.com/ClientDirectory or telephone +86 10 8507 3000.
Further clarifications regarding the scope of this certificate and the applicability of IATF 16949:2016 requirements may be obtained by consulting the organization.
This certificate is valid only if provided original copies are in complete set.
IATF Contracted Office: BSI Assurance UK Limited, registered in England under number 7805321 at Seventh and Eighth Floors, The Acre, 90 Long Acre, London, WC2E 9RA, UK.

Information and Contact: BSI Management Systems Certificates (Beijing) Co., Ltd.
Rm. 2008 East Ocean Center, No. 246 Jiaqiunanmen Street, Beijing 100004, P. R. China Tel: +86 10 8507 3000
A Member of the BSI Group of Companies.

IATF16949:2016

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By Royal Charter

Certificate of Registration

QUALITY MANAGEMENT SYSTEM - ISO 9001:2015

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No. 27 Songbailing Avenue, The start-up area of China-South Korea Huizhou Industrial Park
Zhongkai High-tech Zone
Huizhou
Guangdong
516032
China

Holds Certificate No: **FM 840583**
CNCA Certificate No: F017 26 Q 00094 R0 04

and operates a Quality Management System which complies with the requirements of ISO 9001:2015 for the following scope:

Manufacturing of rubber and silicone seals.

For and on behalf of BSI: 
Michael Lam, Senior Vice President, APAC Assurance

Original Registration Date: 2026-04-10 Effective Date: 2026-04-10
Latest Revision Date: 2026-04-10 Expiry Date: 2029-04-09

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The certified organization shall be subject to surveillance audit periodically with acceptable results for maintaining the validity of this certificate. This certificate is valid only if provided original copies are in complete set.

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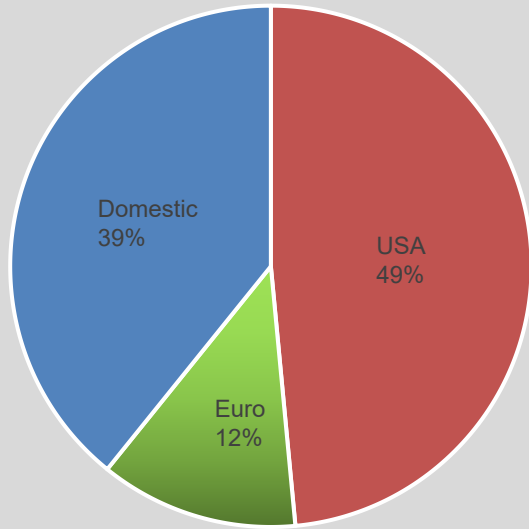
ISO9001:2015

LONGRUN
THE SOLUTION OF RUBBER PRODUCTS

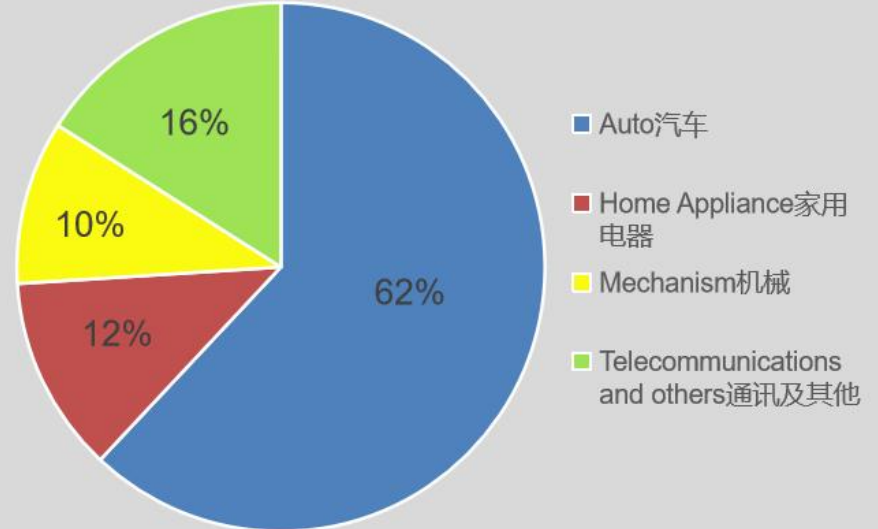
Some of our customers



MARKET SHARE



APPLICATION FIELD



Thank You

We value your business as our business, because our success is based on your success!

Victor Chen

Marketing

LONGRUN RUBBER PRODUCTS(HUIZHOU) CO.,LTD

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