

The background features abstract, overlapping geometric shapes in various shades of blue (light blue, medium blue, and dark blue) on a white background. These shapes are primarily triangles and quadrilaterals, some pointing towards the right, creating a sense of movement and modernity.

2026

**ZHEJIANG ZHONGYU
SCIENCE AND TECHNOLOGY CO.,LTD**

YZY SCIENCE AND TECHNOLOGY CO.,LTD



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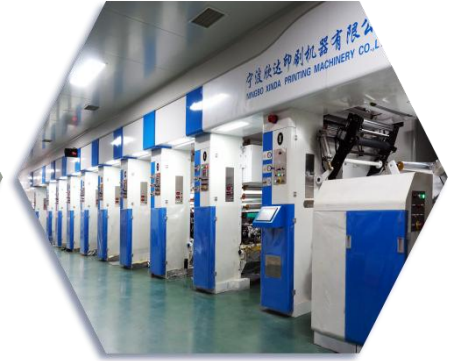
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Company introduction



Company Introduction



Zhejiang Zhongyu Technology Co., Ltd., established in 2010, is located on the picturesque banks of the Aojiang River in Longgang City, Zhejiang Province—a region celebrated as China's Printing and Packaging Capital. As a professional printing and packaging enterprise, we provide comprehensive packaging solutions and specialize in manufacturing in-mold labels, yogurt lid films, container lid films, cheese stick sheets (reconstituted cheese composite films), pre-made meal aluminum lid films, and food packaging bags. Our products serve five major sectors: dairy, pharmaceuticals, daily chemicals, food, and household goods.

Key Highlights:

Advanced Facilities & Certifications

Equipped with over 100 sets of cutting-edge machinery, including high-speed printing and laminating machines, we hold ISO 9001:2015 Quality Management System, ISO 22000:2018 Food Safety Management System, and BRCGS Packaging Materials Global Standard certifications, ensuring product excellence.

Production Capacity

With a 20,000-square-meter facility upgraded through a 70-million-yuan investment (2020-2023), we operate 6 production lines capable of annual output exceeding 150 million square meters. Our 100,000-class GMP cleanroom guarantees pharmaceutical and food-grade quality.

Client Base & Achievements

Serving global brands like Starbucks, Nestlé, Yum! Brands, Unilever, Nippon Paint, Oreo, Mengniu, Yili, and Fujian Daliyuan, we achieved over 200 million yuan in sales in 2024. Our accolades include National High-Tech Enterprise (2018), 58 patents (7 inventions, 51 utility models), and the Zhejiang Manufacturing Group Standard certification for in-mold labels.

Strategic Vision

Transitioning from labor-intensive to technology-driven operations, we aim to become a top-tier enterprise with "five first-class" standards (team, culture, management, technology, products) and three core competencies: innovation, execution, and manufacturing capabilities.

Production equipment

Location & Scale: Longgang City, Zhejiang Province | 20,000m² total area | 6,000m² dedicated production space.

Core Technologies: In-mold labeling, pure aluminum printing.

Equipment Portfolio: Gravure printers, laminators, embossing machines, automatic die-cutters, etc.



Beirenzhirui 400m/min 9 color electronic axis high speed printing machine



Xinda 300m/min 8 color high speed printing machine



Lida high speed composite machine



Solvent free high speed compound machine

Production equipment



Online inspection machine



Automatic breaking machine



High speed slitting machine




Automatic die cutting machine

Our company is equipped with high-speed inspection machine and automatic online testing equipment; multiple high-speed slitting machines, automatic breaking machines, automatic die-cutting machines

Company Honor



100,000-class GMP cleanroom compliant with pharmaceutical food-grade production standards



231100140913

检测报告

报告编号: JJ20240009

工程名称: 浙江中城科技股份有限公司

委托单位: 浙江中城科技包装洁净工程有限公

浙江省食品药品检验研究院

浙江省食品药品检验研究院

报告编号: JJ20240009 第 1 页 共 6 页

委托单位	浙江中城科技包装洁净工程技术有限公司		
地址	绍兴市越城区柯桥中国轻纺城柯桥区块新桥路2010号中城医药管理2312P	邮编	/
电话	13823767826	传真	/
工程名称	浙江中城科技包装洁净工程医药包装车间净化工程		
委托内容	一阶段(个)	二阶段(个)	三阶段(个)
检测地点	绍兴市越城区柯桥中国轻纺城柯桥区块新桥路2010号	检测日期	/
检测项目	空气洁净度、沉降菌、漂浮粒子、菌落数、湿度、相对湿度、静压		
检测依据	GBZ 01-09 生物安全 二级生物安全实验室建设规范(Ⅱ级) GB 50457-2015 药品生产质量管理规范(2010年修订) GB 50457-2015 药品生产质量管理规范(2010年修订) GB 50457-2015 药品生产质量管理规范(2010年修订)		

检验结论

1. 换气次数, 均符合标准。
2. 静压差, 洁净区与缓冲区之间及缓冲区与室外之间均符合标准。
3. 悬浮粒子, 均符合标准。
4. 湿度: 均符合标准。
5. 菌落数: 均符合标准。
6. 飘尘: 均符合标准。

综合结论: 该工程符合各检测项目标准, 各项检测数据均符合材料标准和管理规范要求, 其检测结果见本报告。

签字: 李 姜 沈

主检 检测日期: 2024.01.12

浙江省食品药品检验研究院

报告编号: JJ20240009 第 2 页 共 6 页

检测项目、方法及仪器				
检测项目名称	仪器名称	仪器型号规格(产地)	仪器编号	检定有效期
换气次数(风压)	风速仪	TSI 8390 (美国TSI公司)	H-15-15	24.08.08
	激光测速仪	DIGIO D2 (瑞士维萨拉公司)	H-12-3	24.04.18
悬浮粒子	尘埃仪	Testo 512 (德国 Testo 公司)	Q-29-12	24.08.12
悬浮粒子	激光尘埃粒子计数器	CI-4500 (美国Cincom公司)	F-27-6	24.11.30
浮游菌	浮游菌采样器	AirDEAL (法国bioMérieux公司)	F-30-4	24.07.12
湿度和相对湿度	数显露点仪	Testo 626 (德国 Testo 公司)	Y-32-6	24.02.29
湿度	露点计	TES1330A (台湾佳世公司)	G-7-14	24.07.16

以上检测项目检测方法为:

YBB00412004-2015 国家食品药品监督管理局药品包装材料和容器生产放行洁净室(K)的检测法

附注:

1. 检测项目无分标。
2. 检测数据仅供参考, 不作为定量的依据。
3. 检测数据仅供参考, 不作为定量的依据。
4. 检测数据仅供参考, 不作为定量的依据。

浙江省食品药品检验研究院

报告编号: JJ20240009 第 3 页 共 6 页

检测项目名称	检测项目及判定依据			
	洁净等级			
	一万级	一万级	十万级	三十万级
风速 换气次数(风压)	风速 风速仪 ≥0.40 m/s 激光测速 ≥0.30 m/s	≥20次/分	≥15次/分	≥12次/分
悬浮菌	洁净室与洁净区之间、4.0级洁净区之间的压差≥5Pa 洁净区与室外之间的压差≥10Pa			
总悬浮粒子	≤3500 个/m ³	≤350000 个/m ³	≤3500000 个/m ³	≤10500000 个/m ³
浮游菌	≤5 cfu/m ³	≤100 cfu/m ³	≤500 cfu/m ³	-
相对湿度	≤1 du/f	≤3	≤10 du/f	≤15 du/f
温度	18℃~26℃			
相对湿度	45%~65%			
照度	主要工作室≥300lx, 其他辅助用房≥150lx			

浙江省食品药品检验研究院

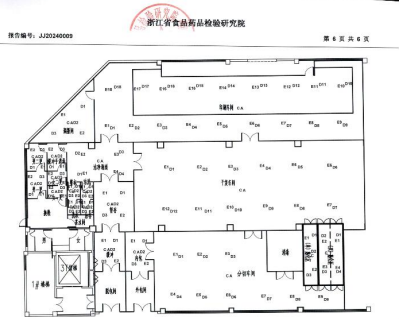
报告编号: JJ20240009 第 4 页 共 6 页

检测项目	检测标准	检测结果	判定
换气次数(风压)	GB 50457-2015	≥20次/分	合格
悬浮粒子	GB 50457-2015	≤3500个/m ³	合格
浮游菌	GB 50457-2015	≤5cfu/m ³	合格
相对湿度	GB 50457-2015	45%~65%	合格
温度	GB 50457-2015	18℃~26℃	合格

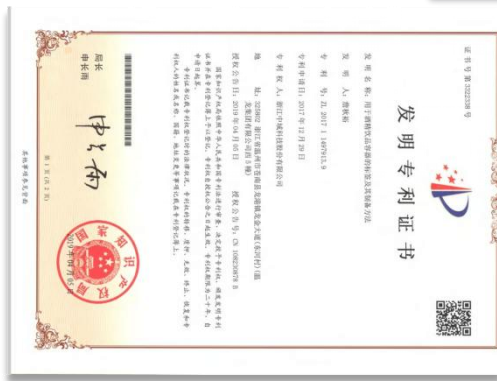
浙江省食品药品检验研究院

报告编号: JJ20240009 第 5 页 共 6 页

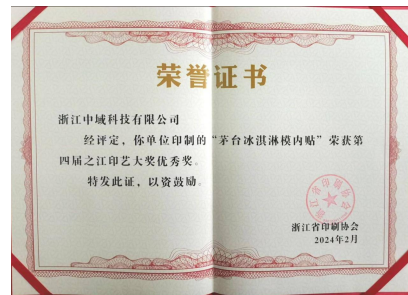
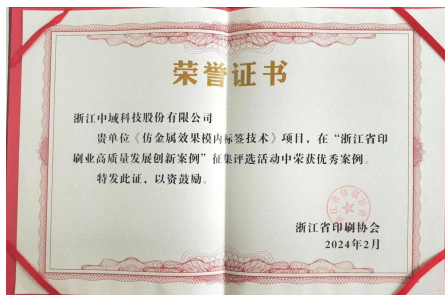
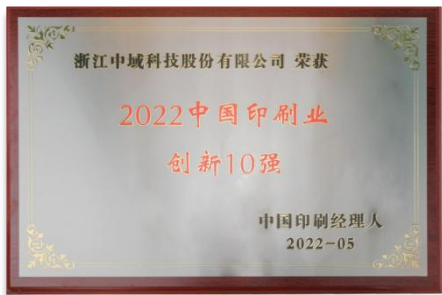
检测项目	检测标准	检测结果	判定
换气次数(风压)	GB 50457-2015	≥20次/分	合格
悬浮粒子	GB 50457-2015	≤3500个/m ³	合格
浮游菌	GB 50457-2015	≤5cfu/m ³	合格
相对湿度	GB 50457-2015	45%~65%	合格
温度	GB 50457-2015	18℃~26℃	合格



Company related invention patents



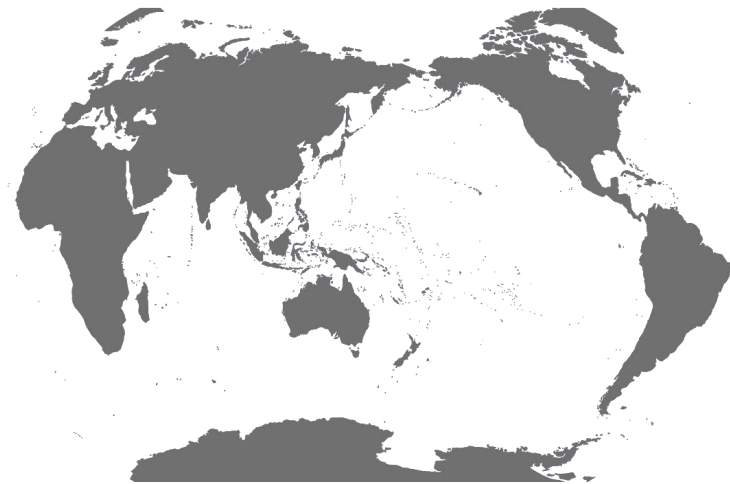
Company related certificate



Production equipment



DOMESTIC 65%



OVER SEA 35%



Cooperative Brand —

Cooperative Brand

KFC



德芙
Dove

OREO

meiji



奈雪茶
NAYUKI





Product — Advantages

Independent Innovation

01

Traditional Construction >

Printing layer
Composite layer opp



02

The Main innovation >

Protective layer
Printing layer
Composite layer opp



Protective layer
Printing layer
Spezial effect layer
Composite layer opp



Advantage of in mold label



1

Appearance is beautiful

2

Good printing performance

3

Environmental safety

4

Cost advantage

5

Anti-counterfeiting



Company quality management certification



BRC certification

043 12722

ZERTIFIKAT ◆ CERTIFICATE ◆ 認證證書 ◆ CERTIFICADO ◆ CERTIFICAT ◆ CERTIFICATE



证书

TÜV SÜD 管理服务有限公司(043)
在进行审核后, 证明
该公司

浙江中域科技股份有限公司
中国浙江省龙港市龙港新城创业园E区59幢
邮政编码: 325802
Site code: 10001363

满足以下标准规定之要求

GLOBAL STANDARD for PACKAGING MATERIALS
Issue 6, August 2019.

范围: 食品包装容器用软质塑料标签(内层材质PP或PE)
的生产(凹版印刷、复合和热化),
食品包装用软质塑料盖膜(材质AI和PP或PE)的生产(凹版印刷、复合和热化)。

产品类别: 金属成型;
印刷流程;
注塑流程

达到等级: A+
审核方案: Unannounced

审核日期: 2024年04月17日 - 2024年04月18日 证书注册号: 12 021 62345 TMS
订单编号: 7484176132
换证审核期限: 2025年05月11日 - 2025年06月08日 审核员编号: 21916
颁发日期: 2024年05月13日
有效期至: 2025年07月20日

扫描二维码或访问BRCGS或查看BRCGS标准或审核员意见, 索取 www.tuv.sud.com
请访问 www.brcgs.com 获取证书有效性检查。

Fred Winkler
Head of Certification Body
慕尼黑, 2024年05月13日



本证书上盖有防伪芯片

ZERTIFIKAT ◆ CERTIFICATE ◆ 認證證書 ◆ CERTIFICADO ◆ CERTIFICAT ◆ CERTIFICATE



CERTIFICATE

TÜV SÜD Management Service GmbH (043)
certifies that, having conducted an audit
the company

**ZHEJIANG ZHONGYU
SCIENCE AND TECHNOLOGY CO., LTD**
Building 59, Zone E, Pioneer Park, Longgang New Town
Longgang City, Zhejiang Province, P.R. China
Post Code: 325802
Site code: 10001363

meets the requirements set out in the
GLOBAL STANDARD for PACKAGING MATERIALS
Issue 6, August 2019.

Scope: Production (laminating, gravure printing) of
flexible multilayer labels (inner layer made of PP/PE)
used for food packaging container.

Manufacturing Categories: Flexible plastics manufacture
Print processes
Achieved Grade: B
Audit program: Announced

Date of Audit: 2021-06-08 - 2021-06-10
Re-audit due date:
2022-05-11 - 2022-06-08

Certificate Registration No.: 12 021 62345 TMS
Order No.: 7484176132
Auditor No.: 20714
Issue date: 2021-07-15
Expiry date: 2022-07-20



If you would like to feedback comments on the BRCGS Standard
or the audit process directly to BRCGS, please contact info@brcgs.com.
Visit www.brcgs.com to validate certificate authenticity.

Head of Certification Body
Munich, 2021-07-20



This certificate remains the property of

With the national standard, foreign similar standard level comparison

序号	标准项目		本标准内容	FDA 21 CFR 177.1520	行业标准 BB/T 0053-2009	与国标对比	备注
1	实用性	耐高温性	墨层结合牢度≥90%	-	墨层结合牢度≥85%	指标提高	
			油墨抗粘连性≥90%	-	油墨抗粘连性 ≥85%	指标提高	
		耐摩擦性	耐摩擦性≥75%	-	耐摩擦性≥70%	指标提高	
2	食品安全性	熔点	160-180°C	160-180°C	-	新增指标	符合FDA 21 CFR 177.1520
		溶剂残留量	总量不得超过5.0mg/m ² , 其中苯及苯类每个溶剂 残留量均不得检出	-	-	新增指标	与GB/T10004- 2008要求一致
		可萃取组分 正己烷, 回流温度, 2h	≤ 6.4 % (W/W)	≤ 6.4 % (W/W)	-	新增指标	符合FDA 21 CFR 177.1520
		可溶性组分 二甲苯, 25°C, 2h	≤ 9.8 % (W/W)	≤ 9.8 % (W/W)	-	新增指标	符合FDA 21 CFR 177.1520
		总迁移量	模拟物: 4%乙酸 模拟条件: 70°C, 2h	≤10 mg/dm ²	-	-	新增指标
模拟物: 50%乙醇 模拟条件: 70°C, 2h	≤10 mg/dm ²		-	-	新增指标	与GB 4806.7要求 一致	



Product — Application

Product Application

Beverage Packaging



Ice Product Packaging



Cookie Box



Product Application

Furniture products



Chemical Packing



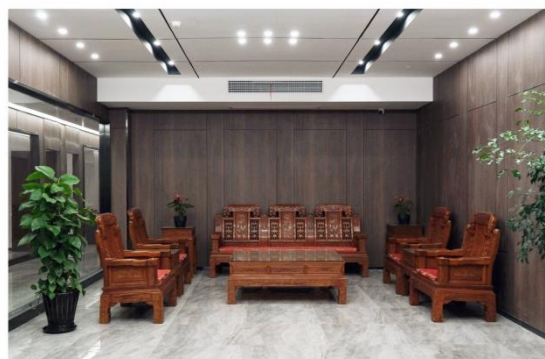
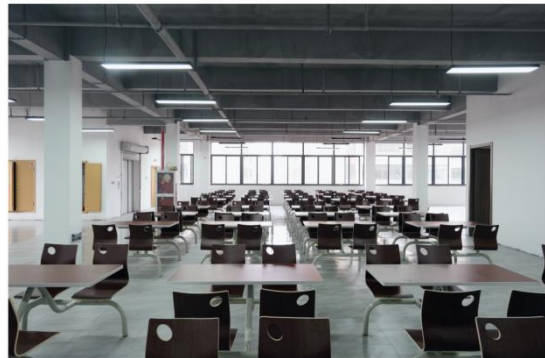
Type of
Daily
chemical
Industry



Daily Chemical Product



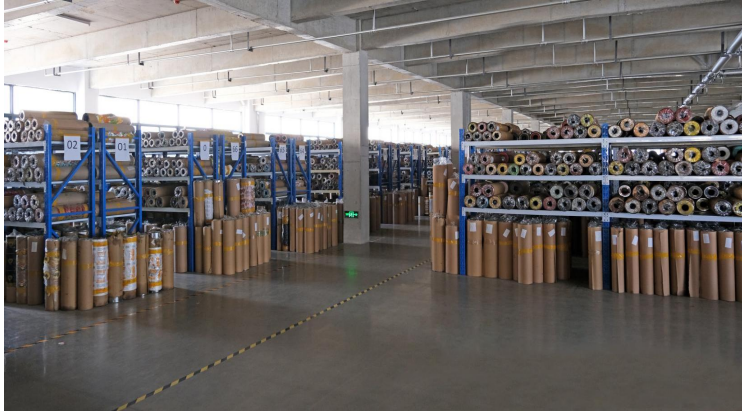
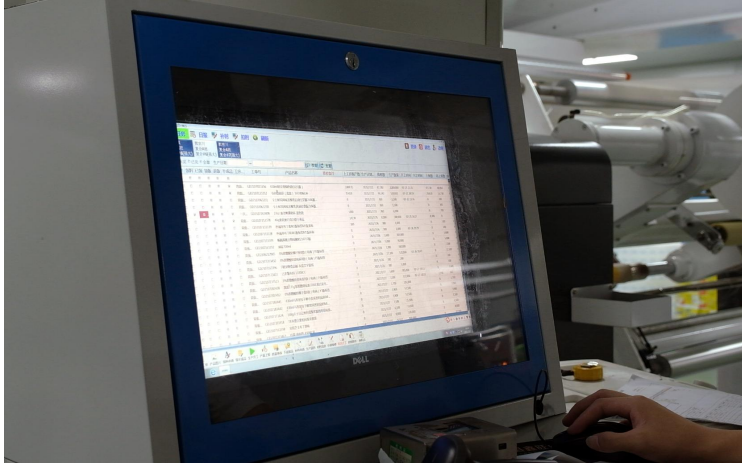
Work Environment



Work Environment



Work Environment



The background features several large, overlapping blue geometric shapes, including triangles and parallelograms, creating a dynamic, modern aesthetic. The colors range from a bright blue to a darker, navy blue.

2026

Quality first, customer first
I look forward to your visit